



MIAMI-DADE COUNTY, FLORIDA
PRODUCT CONTROL SECTION
 11805 SW 26 Street, Room 208
 Miami, Florida 33175-2474
 T (786) 315-2590 F (786) 315-2599
www.miamidade.gov/building

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)
 BOARD AND CODE ADMINISTRATION DIVISION
NOTICE OF ACCEPTANCE (NOA)

PGT Industries, LLC
3400 Precision Drive,
North Venice, Fl. 34275

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami-Dade County) and/or the AHJ (in areas other than Miami-Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series “SGD-770” Aluminum Sliding Glass Door w/ 90° & 135° corners – L.M.I.

APPROVAL DOCUMENT: Drawing No. **PGT0130 Rev H**, titled “Aluminum Sliding Glass Door (LM)”, sheets 1 through 22 of 22, dated 02/28/22 and last revised on 12/18/24, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: Large and Small Missile Impact Resistant

LIMITATIONS:

1. Max eight (8) panels configuration unit is allowed, having max nominal panel size not to exceed tested height & width per tables 1 thru 3. See sheets **6**, **7** and **8** for Design Pressures (DP), glass types, Sill type for Positive DP limits, applicable Standard or Heavy-Duty parts and anchorage requirements. See Typ. Installation in sheet **10** for straight configured units, sheet **11** for corner units and sheet **14** for pocketed units. Pockets & Egress requirements to be reviewed by Building Official.

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and series and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.



NOA No. 24-1219.08
Expiration Date: February 17, 2030
Approval Date: January 16, 2025
 Page 1



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TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/ or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **revises NOA No. 23-0710.07 (PGT Industries, Inc.)** and consists of these pages 1 and 2, and evidence pages E-1, E-2, E-3, E-4, E-5 and E-6, as well as approval document mentioned above.

The submitted documentation was reviewed by **Ishaq I. Chanda, P.E.**

Ishaq I. Chanda



NOA No. 24-1219.08
Expiration Date: February 17, 2030
Approval Date: January 16, 2025
 Page 2

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's

A. DRAWINGS

1. Manufacturer's die drawings and sections.
(Submitted under NOA No. 15-1013.15)
2. Drawing No. **PGT0130**, titled "Alum. Sliding Glass Door (LM)", sheets 1 through 22 of 22, dated 02/28/22, with revision **F** dated 07/21/22, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
(Submitted under NOA No. 22-0727.06)

B. TESTS

1. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
2) Large Missile Impact Test per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of series "770" aluminum sliding glass door, prepared by QAI Laboratories, Test Report No. **NOK-0003**, dated 07/21/22, signed and sealed by Idalmis Ortega, P.E
(Submitted under NOA No. 22-0727.06)
2. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
2) Large Missile Impact Test per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of series "770" aluminum sliding glass door and a series "5570" vinyl sliding glass door, prepared by QAI Laboratories, Test Report No. **QAI-22-1040**, dated 04/03/22, signed and sealed by Idalmis Ortega, P.E
(Submitted under NOA No. 22-0407.13)
3. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
2) Large Missile Impact Test per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of series "770" aluminum sliding glass door, prepared by QAI Laboratories, Test Report No. **QAI-21-1218**, dated 01/27/22, signed and sealed by Idalmis Ortega, P.E
(Submitted under NOA No. 22-0407.13)
4. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
2) Large Missile Impact Test per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of series "5570" vinyl sliding glass door, prepared by QAI Laboratories, Test Report No. **QAI-21-1241**, dated 01/21/22, signed and sealed by Idalmis Ortega, P.E
(Submitted under NOA No. 22-0407.13)

Ishaq I. Chanda

Ishaq I. Chanda, P.E.
Product Control Unit Supervisor
NOA No. 24-1219.08
Expiration Date: February 17, 2030
Approval Date: January 16, 2025

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)
B. TESTS (CONTINUED)

5. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of all PGT Industries, Inc. representative units listed below and tested to qualify **Dowsil 791** and **Dowsil 983** silicones, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.: **FTL-7897**, PGT PW5520 PVC Fixed Window (unit 6 in proposal), dated 09/03/14 **FTL-20-2107.1**, PGT SGD780 Aluminum Sliding Glass Door (unit 7 in proposal) **FTL-20-2107.2**, PGT CA740 Alum. Outswing Casement Window (unit 8 in proposal) **FTL-20-2107.3**, PGT PW7620A Aluminum Fixed Window (unit 9 in proposal) and **FTL-20-2107.4**, PGT PW7620A Aluminum Fixed Window (unit 10 in proposal) dated 07/13/20, all signed and sealed by Idalmis Ortega, P.E.
(Submitted under NOA No. 20-0429.09)
6. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
2) Large Missile Impact Test per FBC, TAS 201-94
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94
along with marked-up drawings and installation diagram of a PVC sliding glass door, a PVC fixed window and an aluminum sliding glass door, using: Kodispace 4SG TPS spacer system, Duraseal® spacer system, Super Spacer® NXT™ spacer system and XL Edge™ spacer system at insulated glass, prepared by Fenestration Testing Laboratory, Inc., Test Reports No. **FTL-8717**, **FTL-8970** and **FTL-8968**, dated 02/15/16, 06/07/16 and 06/20/16 respectively, all signed and sealed by Idalmis Ortega, P.E.
(Submitted under NOA No. 16-0629.09)
7. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Large Missile Impact Test per FBC, TAS 201-94
5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
6) Forced Entry Test, per FBC 2411 3.2.1 and TAS 202-94
along with marked-up drawings and installation diagram of aluminum sliding glass door, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-7554**, dated 11/01/13, signed and sealed by Marlin D. Brinson, P.E.
(Submitted under NOA No. 14-0320.03)

Ishaq I. Chanda

Ishaq I. Chanda, P.E.
Product Control Unit Supervisor
NOA No. 24-1219.08
Expiration Date: February 17, 2030
Approval Date: January 16, 2025

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)

B. TESTS (CONTINUED)

8. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Forced Entry Test, Per FBC 2411.3.2.1 (b) TAS 202-94
5) Small Missile Impact Test per FBC, TAS 201-94
6) Cyclic Wind Pressure Loading per FBC, TAS 203-94

along with marked-up drawings and installation diagram of aluminum sliding glass door, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.

FTL-5980, FTL-5993, FTL-6036, FTL-6001, FTL-6014, FTL-6015, FTL-6017, FTL-6023, FTL-6024, FTL-6025, FTL-6028, FTL-6031, FTL-6033 and FTL-6036, all dated 08/10/09 and signed and sealed by Julio Gonzalez, P.E.

(Submitted under NOA No. 09-0826.10)

9. Additional, Reference Fixed Window Test Report No. **FTL-7897** (Cardinal spacer) per TAS 201, 202 & 203-94, issued by Fenestration Testing Laboratory, Inc.

(Submitted under NOA No. 15-0430.08)

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with **FBC 7th Edition (2020)**, dated 03/26/20, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

(Submitted under NOA No. 20-0429.09)

2. Glazing complies with **ASTM E 1300-09**.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **20-0915.22** issued to **Kuraray America, Inc.** for their "**Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers**" dated 11/19/20, expiring on 07/08/24.

2. Notice of Acceptance No. **20-0915.21** issued to **Kuraray America, Inc.** for their "**Trosifol® Extra Stiff (ES) PVB Glass Interlayer**" dated 11/19/20, expiring on 02/08/23.

3. Notice of Acceptance No. **20-0915.19** issued to **Kuraray America, Inc.** for their "**SentryGlas® (Clear and White) Glass Interlayers**" dated 11/19/20, expiring on 07/04/23

Ishaq I. Chanda

Ishaq I. Chanda, P.E.
Product Control Unit Supervisor
NOA No. 24-1219.08
Expiration Date: February 17, 2030
Approval Date: January 16, 2025

PGT Industries, LLC

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. EVIDENCE SUBMITTED UNDER PREVIOUS NOA's (CONTINUED)
F. STATEMENTS

1. Statement letter of conformance, complying with **FBC 7th Edition (2020)** dated July 26, 2022, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
(Submitted under NOA No. 22-0727.06)
2. Statement letter of no financial interest dated July 26, 2022, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
(Submitted under NOA No. 22-0727.06)
3. Proposal No. **16-0152** dated 03/09/16, approved by Product Control.
(Submitted under NOA No. 16-0629.06)

G. OTHERS

1. Notice of Acceptance No. **22-0407.13**, issued to PGT Industries, Inc., for their **Series "SGD-770" Aluminum Sliding Glass Doors w/90° and 135° corners – L.M.I.**, approved on 04/21/22 and expiring on 02/17/25.

Ishaq I. Chanda

Ishaq I. Chanda, P.E.
Product Control Unit Supervisor
NOA No. 24-1219.08
Expiration Date: February 17, 2030
Approval Date: January 16, 2025

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

2. EVIDENCE SUBMITTED under previous approval

A. DRAWINGS

1. Drawing No. **PGT0130**, titled “Aluminum Sliding Glass Door (LM)”, sheets 1 through 22 of 22, dated 02/28/22, with revision **G** dated 06/06/23, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

B. TESTS

1. None.

C. CALCULATIONS

1. None

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **20-0915.22** issued to **Kuraray America, Inc.** for their “**Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers**” dated 11/19/20, expiring on 07/08/24.
2. Notice of Acceptance No. **22-1116.03** issued to Kuraray America, Inc. for their “**Trosifol® Extra Stiff (ES) PVB Glass Interlayer**” dated 12/15/22, expiring on 02/08/28.
3. Notice of Acceptance No. **22-1116.01** issued to **Kuraray America, Inc.** for their “**SentryGlas® (Clear and White) Glass Interlayers**” dated 12/15/22, expiring on 07/04/28.

F. STATEMENTS

1. Statement letter of conformance, complying with **FBC 7th Edition (2020)**, and with **FBC 8th Edition (2023)** dated June 06, 2023, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.
2. Statement letter of no financial interest dated June 06, 2023, issued by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

G. OTHERS

1. Notice of Acceptance No. **22-0727.06**, issued to PGT Industries, Inc., for their **Series “SGD-770A” Aluminum Sliding Glass Doors w/90° and 135° corners – L.M.I.**, approved on 08/11/22 and expiring on 02/17/25.

Ishaq I. Chnada

Ishaq I. Chnada, P.E.
Product Control Unit Supervisor
NOA No. 24-1219.08
Expiration Date: February 17, 2030
Approval Date: January 16, 2025

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

3. NEW EVIDENCE SUBMITTED

A. DRAWINGS

1. Drawing No. **PGT0130 Rev H**, titled “Aluminum Sliding Glass Door (LM)”, sheets 1 through 22 of 22, dated 02/28/22 and last revised on 12/18/24, prepared by manufacturer, signed and sealed by Anthony Lynn Miller, P.E.

B. TESTS

1. None.

C. CALCULATIONS

1. None.

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **24-0915725.02** issued to **Kuraray America, Inc.** for their “**Trosifol® Ultraclear, Clear and Color PVB Glass Interlayers**”, expiring on 07/08/29.
2. Notice of Acceptance No. **22-1116.03** issued to Kuraray America, Inc. for their “**Trosifol® Extra Stiff (ES) PVB Glass Interlayer**”, expiring on 02/08/28.
3. Notice of Acceptance No. **22-1116.01** issued to **Kuraray America, Inc.** for their “**SentryGlas® (Clear and White) Glass Interlayers**”, expiring on 07/04/28.

F. STATEMENTS

1. Statement letter of conformance, complying with **FBC 8th Edition (2023)**, and statement letter of no financial interest, dated 12/18/24, signed and sealed by Anthony Lynn Miller, P.E.
2. Statement letter dated 12/18/24 issued by manufacturer requesting renewal with company name change to PGT industries, LLC, signed and sealed by Anthony Lynn Miller, P.E.
3. e-mail dated 12/23/24 sent by Lynn Miller (PGT Code Compliance Manager) , consists of PGT innovation form 8-k filed w/SEC, PGT innovation form 10-K filled w/SEC and Exhibit 21(Form 10-K); PGT innovation’s list of subsidiaries.

G. OTHERS

1. Article of conversion of PGT Industries, Inc to PGT industries, LLC pdf provided on 12/24/24 by Ms. April Lee, Assistant General Counsel.
2. Florida Department of State, Division of Corporation listing # L2400142070 of PGT Industries, LLC as active status since 12/17/24.
3. Florida Department of State, Division of Corporation listing # F03387 of PGT Industries, Inc as Inactive status.
4. PGT Name change organization chart layout prepared by RER (for file use only).
5. This NOA revises & renews **NOA No. 23-0710.07** (PGT Industries, Inc.), expiring on 02/17/30.

Ishaq I. Chanda

Ishaq I. Chanda, P.E.
Product Control Unit Supervisor
NOA No. 24-1219.08
Expiration Date: February 17, 2030
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**SERIES 770 IMPACT RESISTANT SLIDING GLASS DOOR
INCLUDING POCKETS & 90° / 135° CORNERS**

DESIGN PRESSURE RATING	IMPACT RATING
SEE TABLES 1-3 ON SHEETS 6-8	RATED FOR LARGE & SMALL MISSILE IMPACT RESISTANCE

PRODUCT RENEWED
as complying with the Florida Building Code
NOA-No. 24-1219.08
Expiration Date 02/17/2030
By Ishag I. Chande
Miami-Dade Product Control

- THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).
- SHUTTERS ARE NOT REQUIRED WHEN USED IN WIND-BORNE DEBRIS REGIONS. FOR INSULATED GLASS INSTALLATIONS ABOVE 30' IN THE HVHZ, THE OUTBOARD LITE (CAP) MUST BE TEMPERED.
- FOR MASONRY APPLICATIONS IN MIAMI-DADE COUNTY, USE ONLY MIAMI-DADE COUNTY APPROVED MASONRY ANCHORS. MATERIALS USED FOR ANCHOR EVALUATIONS WERE SOUTHERN PINE, ASTM C90 CONCRETE MASONRY UNITS AND CONCRETE WITH MIN. KSI PER ANCHOR TYPE.
- ALL WOOD BUCKS LESS THAN 1-1/2" THICK ARE TO BE CONSIDERED 1X INSTALLATIONS. 1X WOOD BUCKS ARE OPTIONAL IF UNIT IS INSTALLED DIRECTLY TO SUBSTRATE. WOOD BUCKS DEPICTED AS 2X ARE 1-1/2" THICK OR GREATER. 1X AND 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND SECURED TO PROPERLY TRANSFER LOADS TO THE STRUCTURE. WOOD BUCK DESIGN AND INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER, (EOR) OR ARCHITECT OF RECORD, (AOR).
- ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO. USE ANCHORS OF SUFFICIENT LENGTH TO ACHIEVE REQUIRED MIN. EMBEDMENT. SILL ANCHORS MUST BE SEALED. INSTALLATION SCREWS, FRAME AND PANEL CORNERS TO BE SEALED WITH NARROW JOINT SEALANT. OVERALL SEALING/FLASHING STRATEGY FOR WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS AND IS BEYOND THE SCOPE OF THESE INSTRUCTIONS.

8) THE ANCHORAGE METHODS SHOWN HAVE BEEN DESIGNED TO RESIST THE WINDLOADS CORRESPONDING TO THE REQUIRED DESIGN PRESSURE. THE 33-1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. THE 1.6 LOAD DURATION FACTOR WAS USED FOR THE EVALUATION OF ANCHORS INTO WOOD. ANCHORS THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE FOR CORROSION RESISTANCE.

9) METAL SUBSTRATE TO MEET MIN. STRENGTH AND THICKNESS REQUIREMENTS PER CURRENT FLORIDA BUILDING CODE AND TO BE REVIEWED BY THE AUTHORITY HAVING JURISDICTION.

10) APPLICABLE EGRESS REQUIREMENTS TO BE REVIEWED BY BUILDING OFFICIAL.

11) IF SILL IS TIGHT TO SUBSTRATE, GROUT OR OTHER MATERIAL IS NOT REQUIRED. IF USED, NON-SHRINK, NON-METALLIC GROUT, MAX. 1/4" THICK & 3400 PSI MIN., (DONE BY OTHERS) MUST FULLY SUPPORT THE ENTIRE LENGTH OF THE SILL THAT IS NOT TIGHT TO THE SUBSTRATE, AND TRANSFER SHEAR LOAD TO SUBSTRATE. IF SUBSTRATE IS WOOD, 30# FELT PAPER OR MASTIC IS REQUIRED BETWEEN THE GROUT AND WOOD SUBSTRATE, OR AS APPROVED BY THE AUTHORITY HAVING JURISDICTION.

12) REFERENCES: TEST REPORTS: FTL-5980, FTL-5993, FTL-6001, FTL-6014, FTL-6015, FTL-6017, FTL-6022, FTL-6023, FTL-6024, FTL-6025, FTL-6028, FTL-6031, FTL-6033, FTL-6036 AND FTL-7554, QAI 21-1218, QAI 21-1241 & QAI 22-1040; DEWALT ULTRACON+ NOA; ELCO ULTRACON NOA; DEWALT/ELCO CRETEFLEX NOA AND AGGREGATOR NOA

6) 1/4" MAX. SHIMS ARE REQUIRED AT EACH ANCHOR LOCATION WHERE THE PRODUCT IS NOT FLUSH TO THE SUBSTRATE. USE SHIMS CAPABLE OF TRANSFERRING APPLIED LOADS.

- 7) DESIGN PRESSURES:
- NEGATIVE DESIGN LOADS BASED ON STRUCTURAL TESTING AND GLASS PER ASTM E1300.
 - POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE, STRUCTURAL TESTING AND GLASS PER ASTM E1300.
 - DESIGN LOADS ARE BASED ON ALLOWABLE STRESS DESIGN, ASD.

DLO WIDTH = NOM. PANEL WIDTH - 7"
PANEL HEIGHT = DOOR UNIT HEIGHT - 1-7/8"
DLO HEIGHT = DOOR UNIT HEIGHT - 10-1/8"
DLO HEIGHT = PANEL HEIGHT - 8-1/4"

GENERAL NOTES.....	1
ANCHORAGE.....	1,6-8
EXAMPLE CONFIGS.....	2-3
GLAZING DETAILS.....	4,5
DESIGN PRESSURES.....	6-8
INSTALL DETAILS.....	12-14
ELEVATIONS.....	15,16
PANEL / SILL TYPES.....	17
CROSS SECTIONS.....	18,19
PARTS LIST.....	20
EXTRUSIONS.....	21,22

CODES / STANDARDS USED:

- 2023 FLORIDA BUILDING CODE (FBC), 8TH EDITION
- ASTM E1300-09
- ANSI/AF&PA NDS-2018 FOR WOOD CONSTRUCTION
- ALUMINUM DESIGN MANUAL, ADM-2020
- AISI S100-16
- AISC 360-16

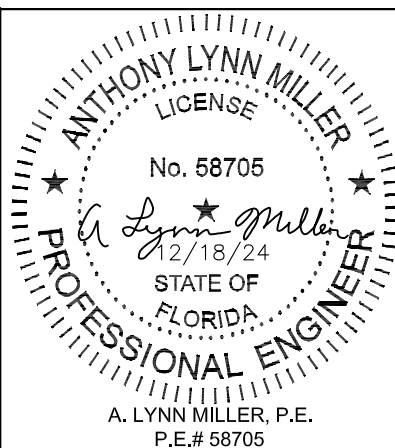
TABLE A:

Anchor Group	Anchor Type	Frame Member	Substrate	Min. Edge Distance	Min. O.C. Distance	Min. Embedment or Metal Thickness
A	#12 18-8 SMS or #12 410 SS SMS (min. of 3 threads beyond metal substrate)	All	Southern Pine (SG = 0.55)	9/16"	7/8"	1-3/8"
			6063-T5 Aluminum	3/8"	9/16"	0.071" (20 Ga)
			A36 Steel	3/8"	9/16"	0.050"
			Gr. 33 Steel Stud	3/8"	9/16"	0.045" (18 Ga)
	1/4" DeWalt/Elco Aggre-Gator®	Jamb / P-hook	Concrete (min. 2.22 ksi)	1-1/2"	3"	1-3/8"
			Filled Block (ASTM C90)	2"	3"	2"
Hollow Block (ASTM C90)			2"	3"	1-1/4"	
B	#12 Steel SMS (Gr. 5) (min. of 3 threads beyond metal substrate)	All	Southern Pine (SG = 0.55)	9/16"	7/8"	1-3/8"
			6063-T5 Aluminum	3/8"	9/16"	0.071" (20 Ga)
			A36 Steel	3/8"	9/16"	0.050"
			Gr. 33 Steel Stud	3/8"	9/16"	0.045" (18 Ga)
C	1/4" DeWalt UltraCon® +	Head / Sill	Concrete (min. 3 ksi)	1-5/16"	4"	1-3/8"
		Jamb / P-hook	Concrete (min. 3 ksi)	1"	4"	1-3/8"
		Jamb / P-hook	Hollow Block (ASTM C90)	1"	3"	1-1/4"
		All	Southern Pine (SG = 0.55)	1"	1"	1-3/8"
		D	1/4" 410 SS DeWalt/Elco CreteFlex®	Head / Sill	Concrete (min. 3.35 ksi)	1"
Jamb / P-hook	Concrete (min. 3.35 ksi)	1"	6"	1-3/4"		
Jamb / P-hook	Hollow Block (ASTM C90)	2-1/2"	6"	1-1/4"		
All	Southern Pine (SG = 0.55)	1"	1"	1-3/8"		

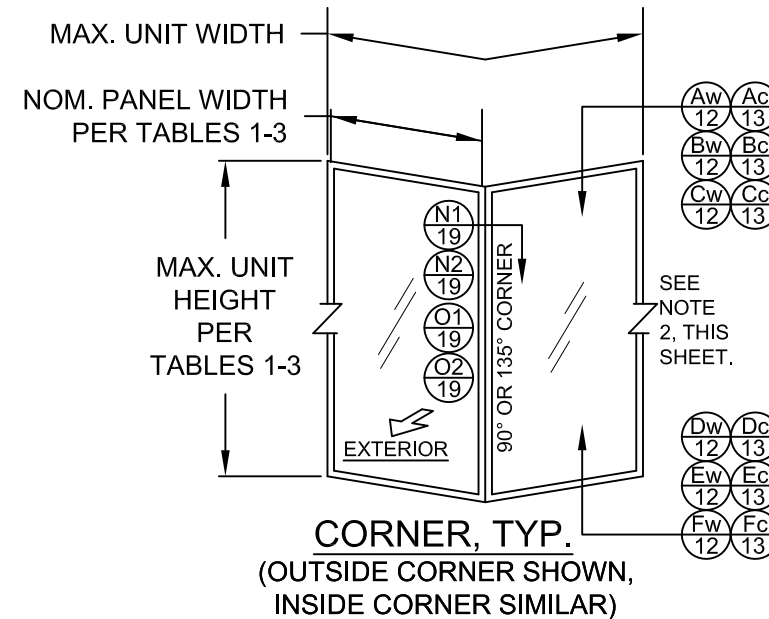
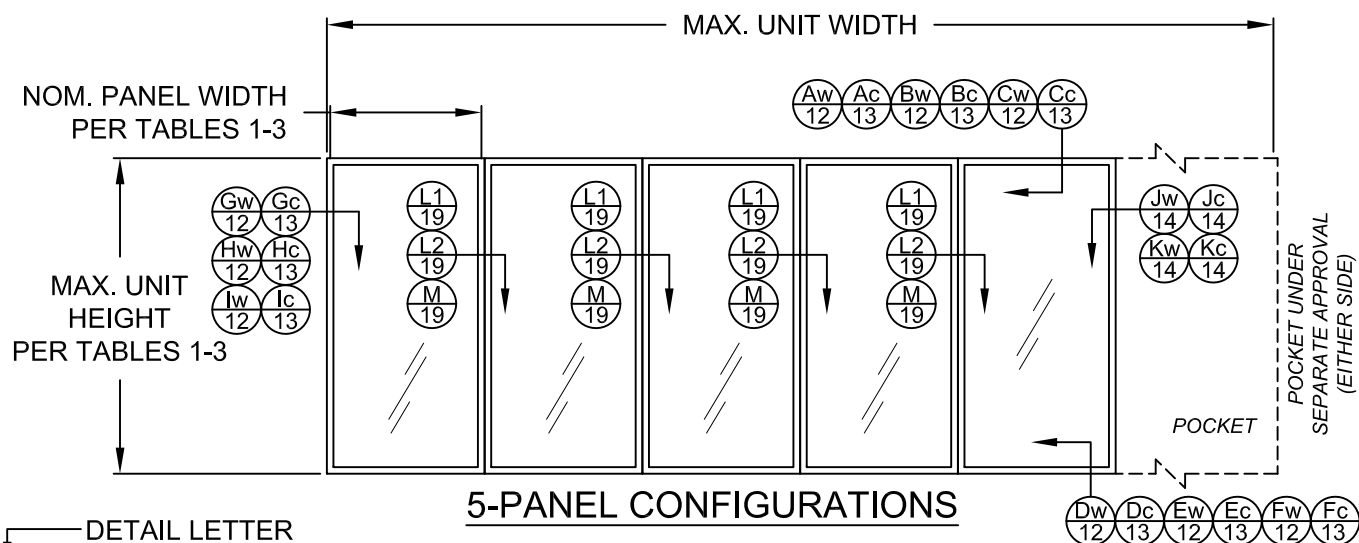
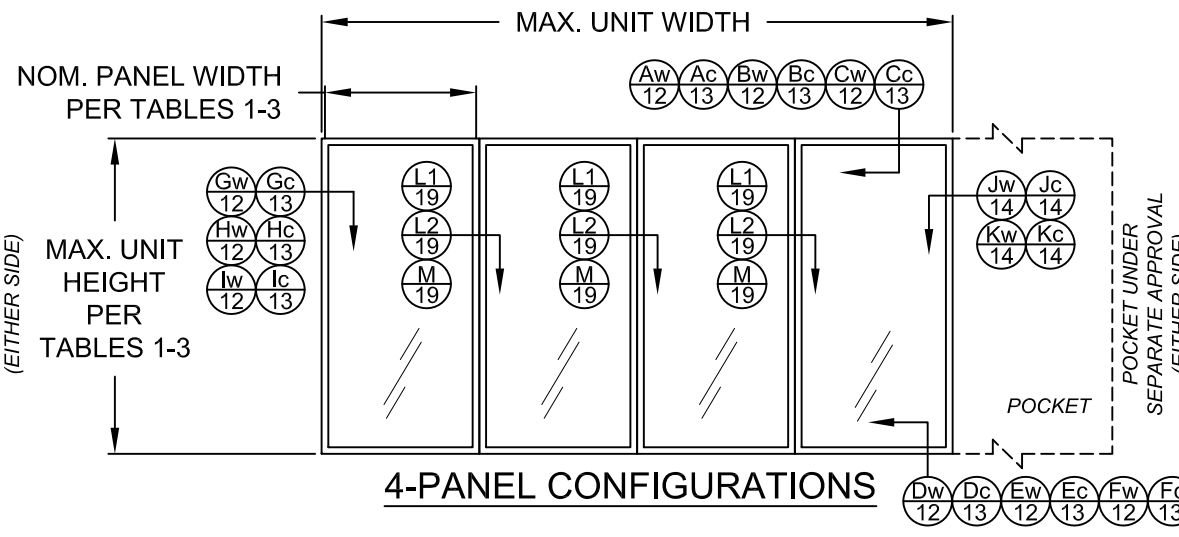
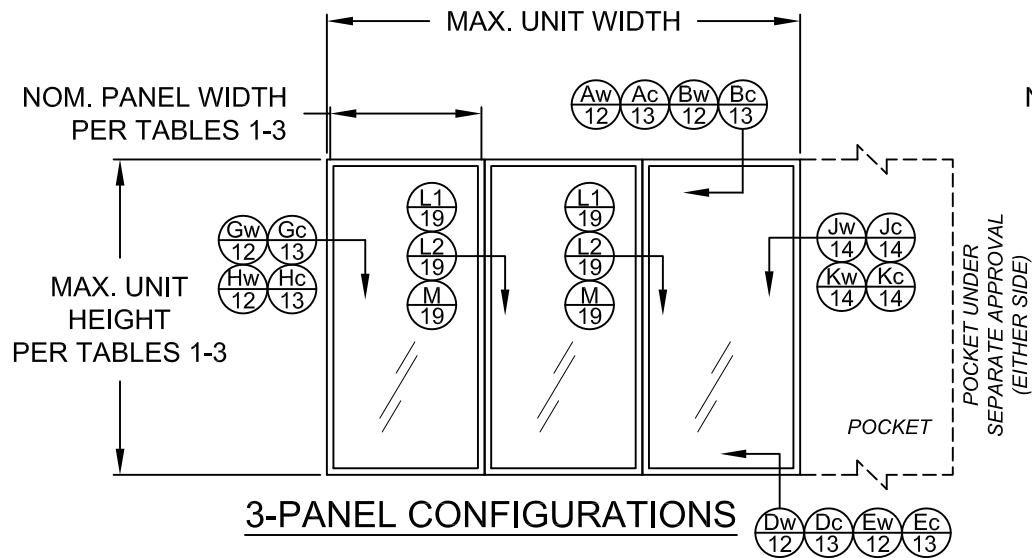
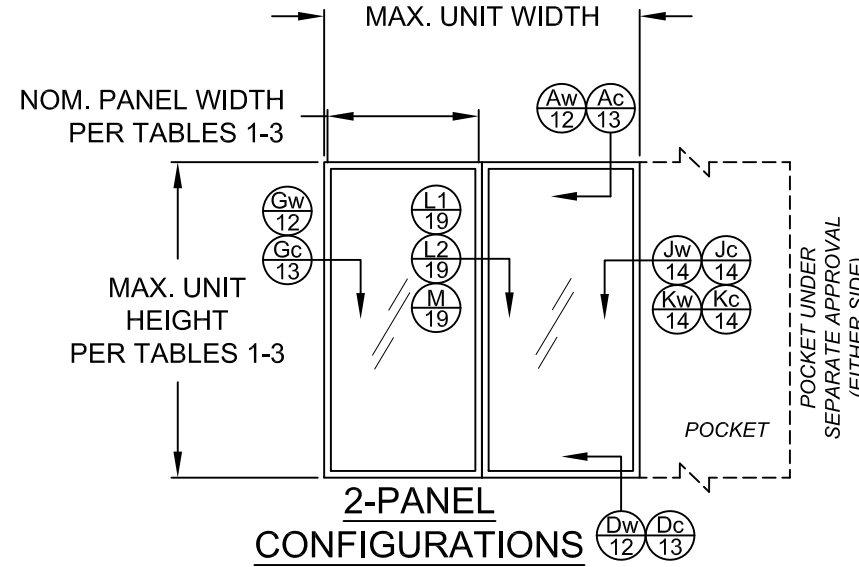
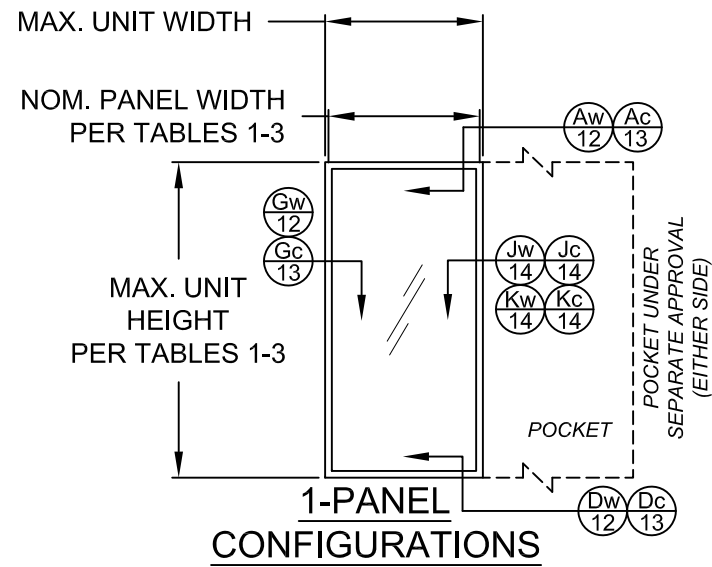
- WHERE SUBSTRATE CONDITIONS REQUIRE ANCHORAGE FROM MORE THAN ONE OF THE ANCHOR GROUPS ABOVE, CHOOSE THE ANCHOR GROUP OF THE LOWEST LETTER FOR ALL TABLES IN THIS APPROVAL.
- ALL ANCHOR HEAD TYPES ARE APPLICABLE.
- FOR THE MINIMUM STRENGTHS OF ANCHORS AND SUBSTRATES, SEE TABLE 5, SHEET 20.
- HOLLOW BLOCK VALUES MAY ALSO BE USED IN FILLED BLOCK APPLICATIONS.
- ANCHORS MUST BE OF SUFFICIENT LENGTH SO THAT A MINIMUM OF 3 THREADS EXTEND BEYOND METAL SUBSTRATE.

REVISION: Revised CO. ADDRESS JR - 12/18/24

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date	02/28/22
		Drawn By	JENS ROSOWSKI
		No.	PGT0130
		Sheet	1 OF 22
ALUMINUM SLIDING GLASS DOOR (LM)		Series Desc.	SGD770
GEN. NOTES AND ANCHOR			



EXAMPLE CONFIGURATIONS



CONFIGURATIONS NOTES:

1) ALL CONFIGURATIONS SHOWN ARE ALSO AVAILABLE AS POCKET CONFIGURATIONS AT EITHER OR BOTH JAMB LOCATIONS USING DETAIL "Jw", "Jc", "Kw" OR "Kc" INSTALLATION. EXAMPLE: 4-PANEL XXXX IN POCKET (p) CONFIGURATION CAN BE pXXXXp, pXXXX OR XXXXp. OXXX IN POCKET CONFIGURATION CAN BE OXXXp.

2) 90° & 135° CORNER CONFIGURATIONS CAN BE A COMBINATION OF ANY 2 STRAIGHT CONFIGURATIONS.

3) FOR NOM. PANEL WIDTH, SEE TABLES 1-3.


"X" = OPERABLE PANEL,
"O" = INOPERABLE PANEL,
"p" = POCKET

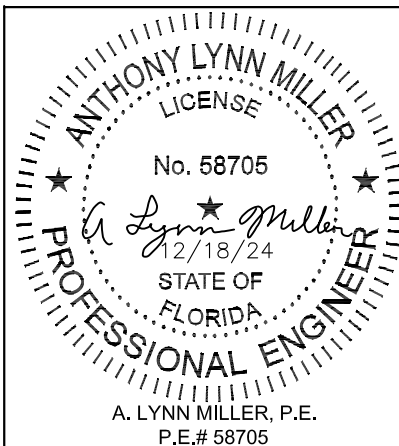
DLO WIDTH = NOM. PANEL WIDTH - 7"
PANEL HEIGHT = DOOR UNIT HEIGHT - 1-7/8"
DLO HEIGHT = DOOR UNIT HEIGHT - 10-1/8"
DLO HEIGHT = PANEL HEIGHT - 8-1/4"

DETAIL LETTER
"w" = WOOD OR METAL INSTALLATION
"c" = CONCRETE INSTALLATION
SHEET NUMBER

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as complying with the Florida Building Code
NOA-No. 24-1219.08
Expiration Date 02/17/2030
By Ishay I. Chanda
Miami-Dade Product Control

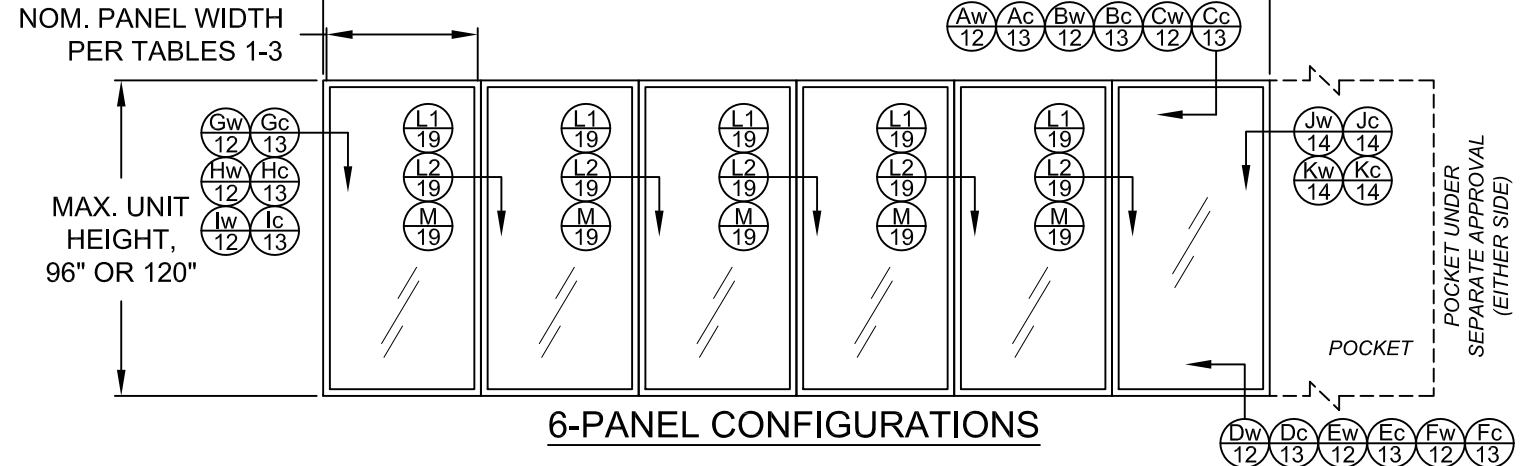
REVISION: Revised Co. Address
JR - 12/18/24

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date	02/28/22
		Drawn By	JENS ROSOWSKI
 Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600	ALUMINUM SLIDING GLASS DOOR (LM)	DWG No.	2 OF 22
		Series	SGD770
EXAMPLE CONFIGURATIONS		Sheet	PGT0130



EXAMPLE CONFIGURATIONS

MAX. TESTED UNIT WIDTH =
355-7/16" @ 96" HEIGHT
300-1/4" @ 120" HEIGHT



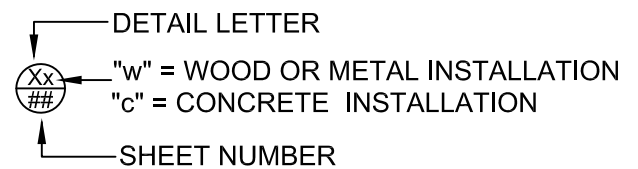
CONFIGURATIONS NOTES:

1) ALL CONFIGURATIONS SHOWN ARE ALSO AVAILABLE AS POCKET CONFIGURATIONS AT EITHER OR BOTH JAMB LOCATIONS USING DETAIL "Jw", "Jc", "Kw" OR "Kc" INSTALLATION. EXAMPLE: 4-PANEL XXXX IN POCKET (p) CONFIGURATION CAN BE pXXXXp, pXXXX OR XXXXp. OXXX IN POCKET CONFIGURATION CAN BE OXXXp.

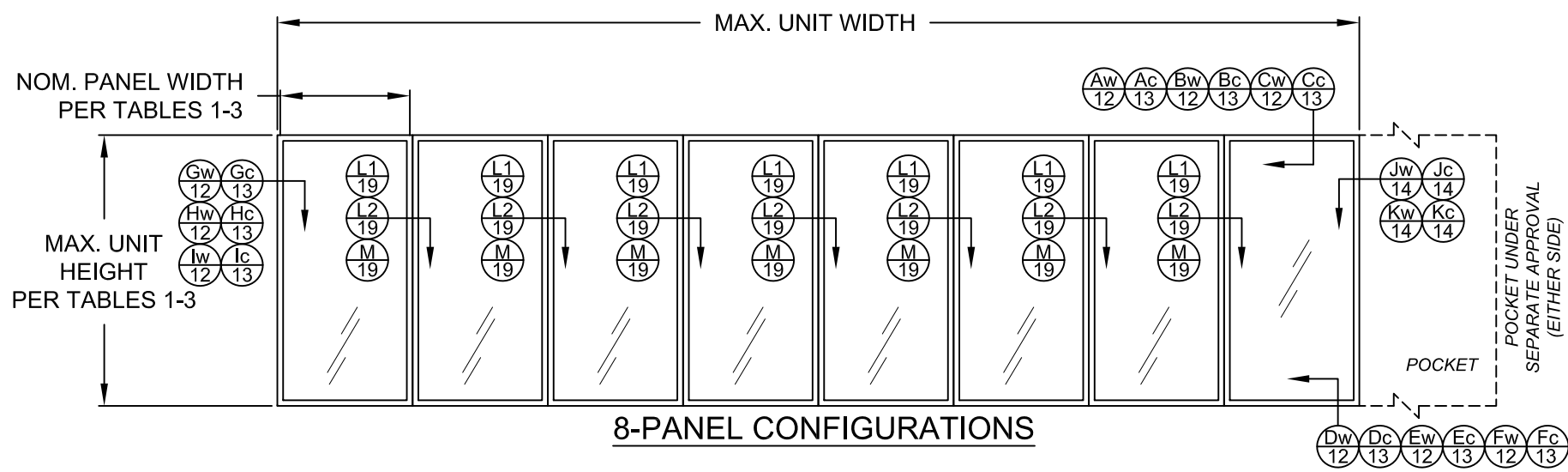
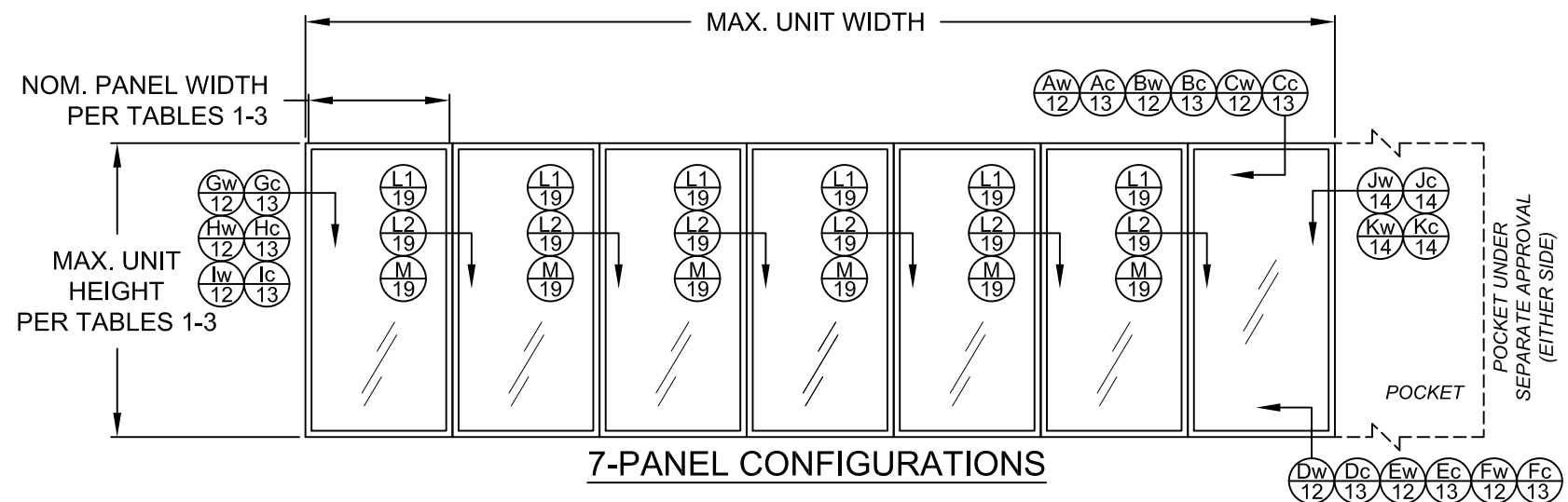
2) 90° & 135° CORNER CONFIGURATIONS CAN BE A COMBINATION OF ANY 2 STRAIGHT CONFIGURATIONS.

3) FOR NOM. PANEL WIDTH, SEE TABLES 1-3.

"X" = OPERABLE PANEL,
"O" = INOPERABLE PANEL,
"p" = POCKET



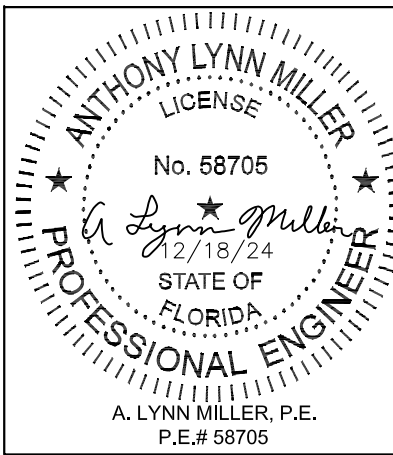
DLO WIDTH = NOM. PANEL WIDTH - 7"
PANEL HEIGHT = DOOR UNIT HEIGHT - 1-7/8"
DLO HEIGHT = DOOR UNIT HEIGHT - 10-1/8"
DLO HEIGHT = PANEL HEIGHT - 8-1/4"



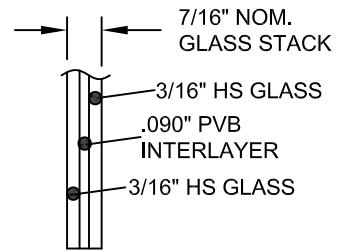
PRODUCT RENEWED
as complying with the Florida Building Code
NOA-No. 24-1219.08
Expiration Date 02/17/2030
By *Shag I. Chand*
Miami-Dade Product Control

Revision:
REVISED CO. ADDRESS
JR - 12/18/24

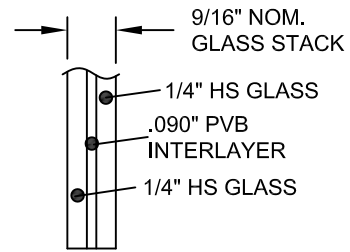
PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date	02/28/22
		Drawn By	JENS ROSOWSKI
		DWG No.	PGT0130
PGT Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600	ALUMINUM SLIDING GLASS DOOR (LM)	Series	SGD770
		Desc.	EXAMPLE CONFIGURATIONS
		Sheet	3 OF 22



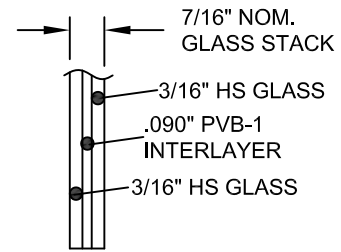
GLAZING DETAILS



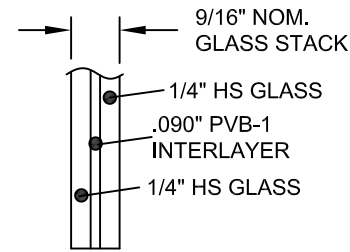
GLASS TYPE 3



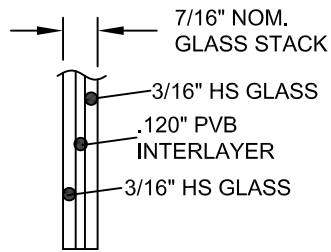
GLASS TYPE 3A



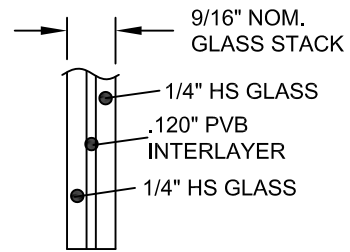
GLASS TYPE 3B



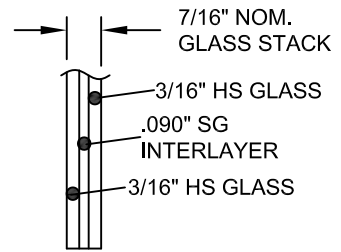
GLASS TYPE 3C



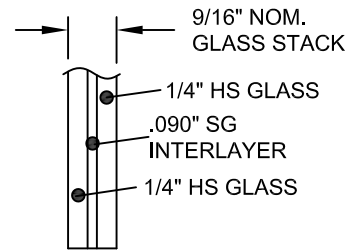
GLASS TYPE 3D



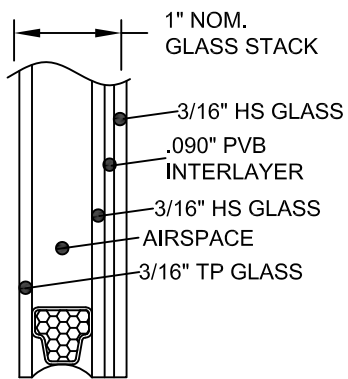
GLASS TYPE 3E



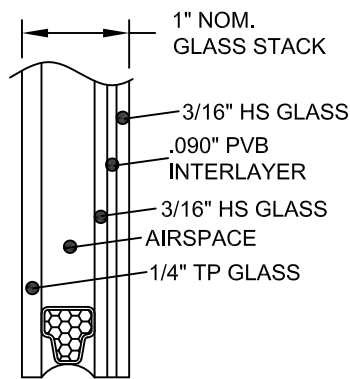
GLASS TYPE 4



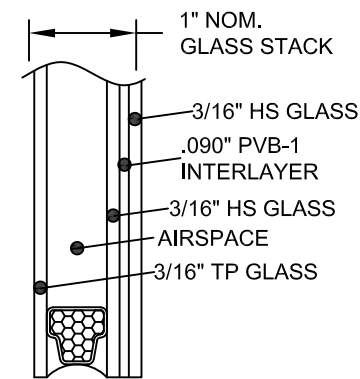
GLASS TYPE 4A



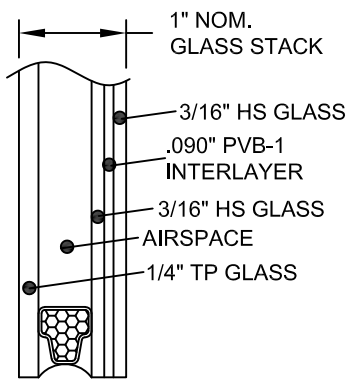
GLASS TYPE 5



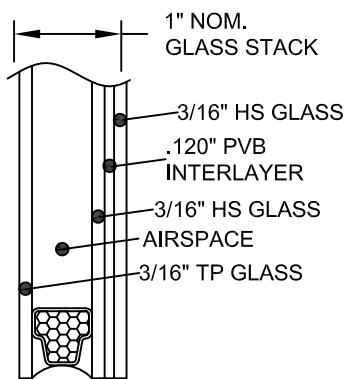
GLASS TYPE 5A



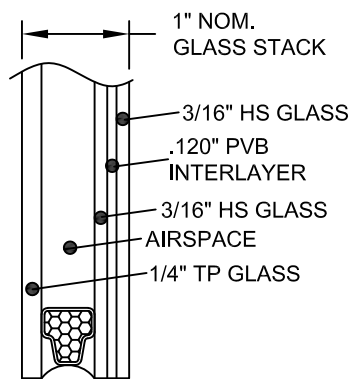
GLASS TYPE 5B



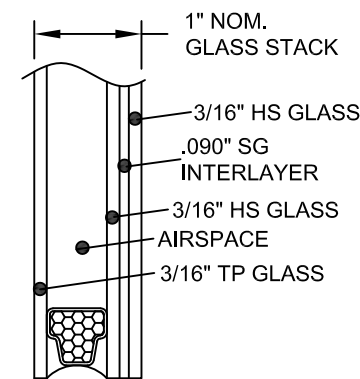
GLASS TYPE 5C



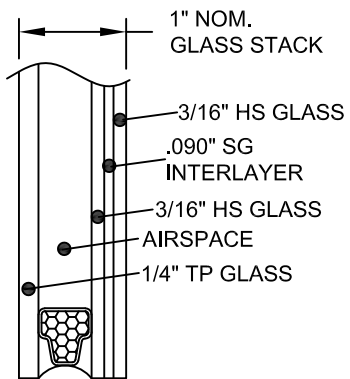
GLASS TYPE 5D



GLASS TYPE 5E



GLASS TYPE 6



GLASS TYPE 6A

TABLE B:

Glass Type	Description (Listed from Exterior to Interior)
3	7/16" LAMI: 3/16" HS, .090" PVB, 3/16" HS
3A	9/16" LAMI: 1/4" HS, .090" PVB, 1/4" HS
3B	7/16" LAMI: 3/16" HS, .090" PVB-1, 3/16" HS
3C	9/16" LAMI: 1/4" HS, .090" PVB-1, 1/4" HS
3D	7/16" LAMI: 3/16" HS, .120" PVB, 3/16" HS
3E	9/16" LAMI: 1/4" HS, .120" PVB, 1/4" HS
4	7/16" LAMI: 3/16" HS, .090" SG, 3/16" HS
4A	9/16" LAMI: 1/4" HS, .090" SG, 1/4" HS
5	1" LAMI IG: 3/16" TP CAP, AIRSPACE, 3/16" HS, .090" PVB, 3/16" HS
5A	1" LAMI IG: 1/4" TP CAP, AIRSPACE, 3/16" HS, .090" PVB, 3/16" HS
5B	1" LAMI IG: 3/16" TP CAP, AIRSPACE, 3/16" HS, .090" PVB-1, 3/16" HS
5C	1" LAMI IG: 1/4" TP CAP, AIRSPACE, 3/16" HS, .090" PVB-1, 3/16" HS
5D	1" LAMI IG: 3/16" TP CAP, AIRSPACE, 3/16" HS, .120" PVB, 3/16" HS
5E	1" LAMI IG: 1/4" TP CAP, AIRSPACE, 3/16" HS, .120" PVB, 3/16" HS
6	1" LAMI IG: 3/16" TP CAP, AIRSPACE, 3/16" HS, .090" SG, 3/16" HS
6A	1" LAMI IG: 1/4" TP CAP, AIRSPACE, 3/16" HS, .090" SG, 3/16" HS
7	7/16" LAMI: 3/16" AN, .090" SG, 3/16" AN
7A	9/16" LAMI: 1/4" AN, .090" SG, 1/4" AN
8	1" LAMI IG: 3/16" TP CAP, AIRSPACE, 3/16" AN, .090" SG, 3/16" AN
8A	1" LAMI IG: 1/4" TP CAP, AIRSPACE, 3/16" AN, .090" SG, 3/16" AN

AN = ANNEALED

HS = HEAT STRENGTHENED

TP = TEMPERED


PVB = TROSIFOL PVB INTERLAYER BY KURARAY AMERICA, INC.

PVB-1 = MODIFIED TROSIFOL PVB INTERLAYER BY KURARAY AMERICA, INC.

SG = SENTRYGLAS PVB INTERLAYER BY KURARAY AMERICA, INC.

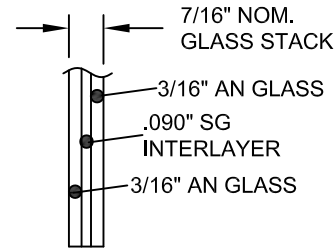
PRODUCT RENEWED
 as complying with the Florida
 Building Code
 NOA-No. 24-1219.08
 Expiration Date 02/17/2030
 By *Ishaq I. Chandra*
 Miami-Dade Product Control

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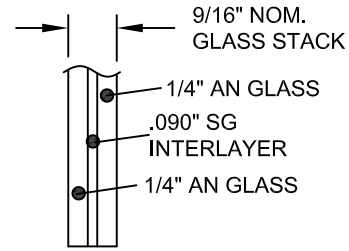
PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date	02/28/22
		Drawn By	JENS ROSOWSKI
 Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600	ALUMINUM SLIDING GLASS DOOR (LM)	No.	PGT0130
		Sheet	SGD770
GLAZING DETAILS		4 OF 22	

ANTHONY LYNN MILLER
 LICENSE
 No. 58705
A. Lynn Miller
 12/18/24
 STATE OF
 FLORIDA
 PROFESSIONAL ENGINEER
 A. LYNN MILLER, P.E.
 P.E.# 58705

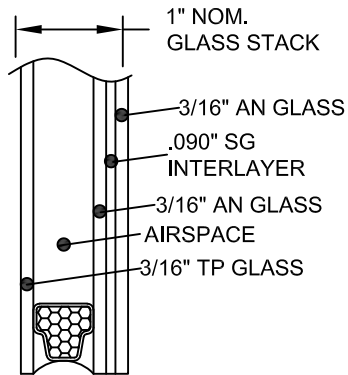
GLAZING DETAILS, CONT.



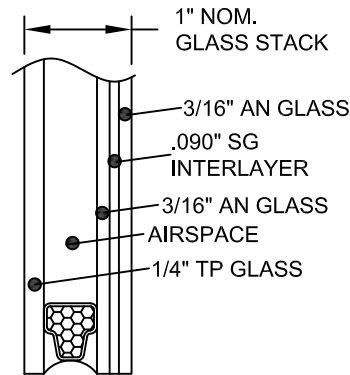
GLASS TYPE 7



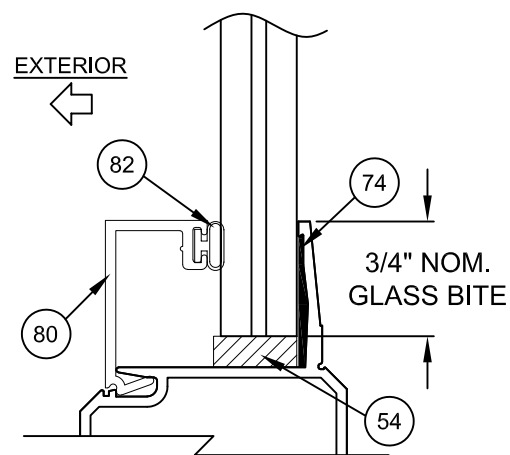
GLASS TYPE 7A



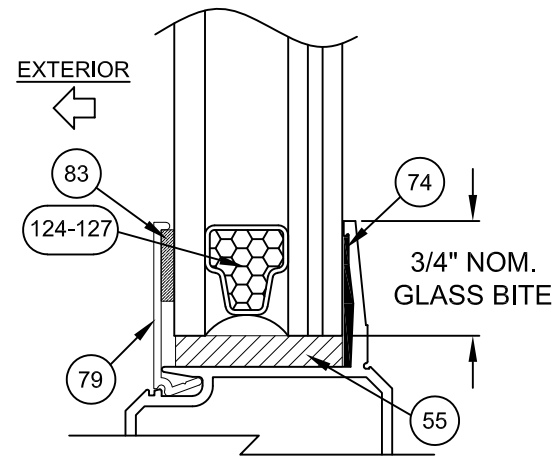
GLASS TYPE 8



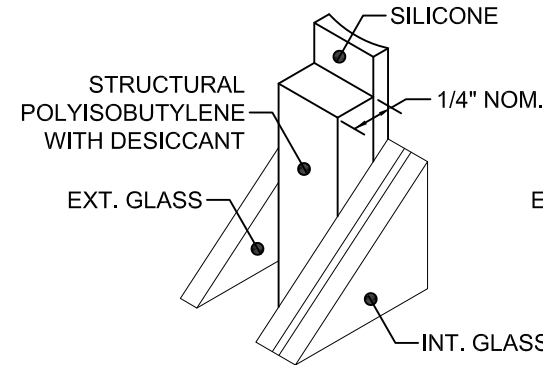
GLASS TYPE 8A



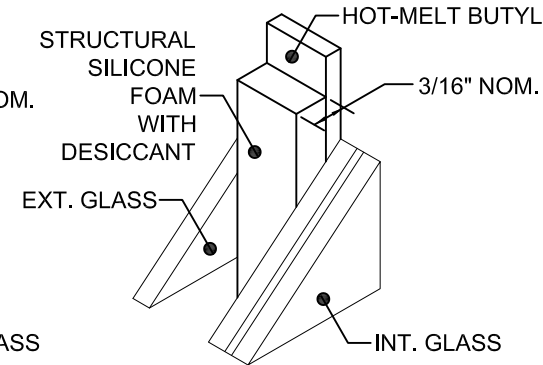
LAMI. GLAZING DETAIL



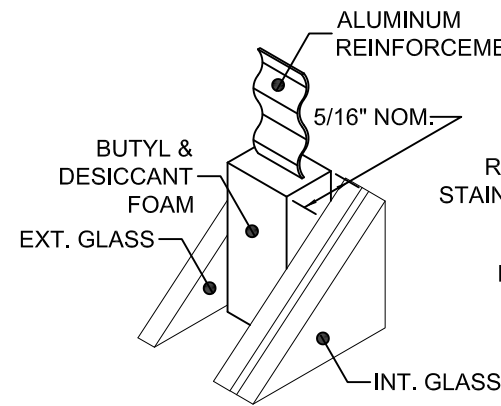
LAMI. IG GLAZING DETAIL



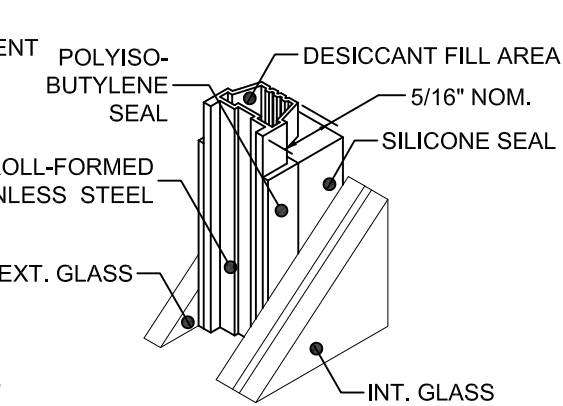
124 KODISPACE 4SG TPS



125 SUPER SPACER[®] NXT[™]



126 DURASEAL[®] SPACER



127 XL EDGE[™] SPACER

Part #	Description	Material
124	Kommerling 4SG TPS Spacer System	See this Sheet for Materials
125	Quanex Super Spacer nXT with Hot Melt Butyl	
126	Quanex Duraseal Spacer	
127	Cardinal XL Edge Spacer	

REFERENCE TEST REPORTS: FTL-8717, 8968 & 8970

PRODUCT RENEWED
 as complying with the Florida Building Code
 NOA-No. 24-1219.08
 Expiration Date 02/17/2030
 By *Ishag I. Chanik*
 Miami-Dade Product Control

REVISION: Revised Co. Address
 JR - 12/18/24

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296 ALUMINUM SLIDING GLASS DOOR (LM)	Date	02/28/22
		Drawn By	JENS ROSOWSKI
		DWG No.	PGT0130
		Sheet	5 OF 22
ILLUSTRATION: SGDT770 TITLE: GLAZING DETAILS		Series	SGD770

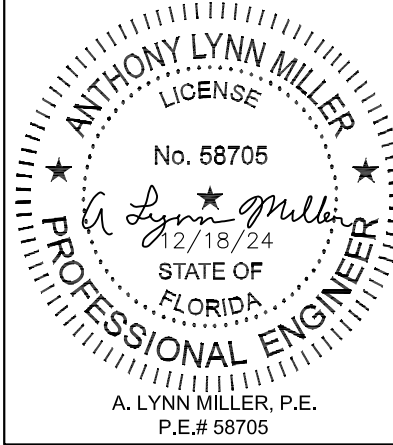


TABLE 1:

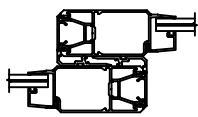
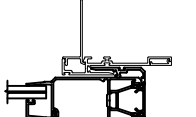
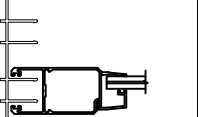
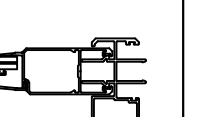
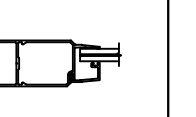
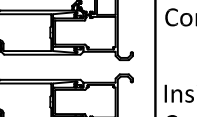
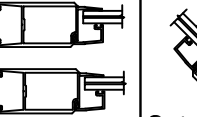
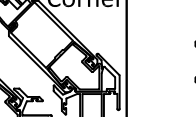
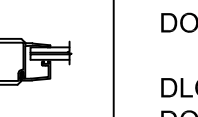
Design Pressure (DP) and Anchor Quantities Required, (for all approved configurations on Sheets 2 & 3) For corner astragal anchorage on 90° or 135° corner units, see sheet 11													Maximum DP for all sizes: +60 / -60 psf (May be limited by Table 1A)							
Applies to Inter./Glass Types: .090" PVB: 3, 3A, 5 & 5A .090" SG: 7, 7A, 8 & 8A and the Stile/Astragal types shown below.			Door Unit Height																	
			80"				84"				90"				96"					
			69-7/8" DLO				73-7/8" DLO				79-7/8" DLO				85-7/8" DLO					
			Anchor Group				Anchor Group				Anchor Group				Anchor Group					
			A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D		
Nominal Panel Width (in)	24"	17" DLO	Head/Sill	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	
			Jamb	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8
			P-hook	6+7	6+7	6+7	6+7	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8
	30"	23" DLO	Head/Sill	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	
			Jamb	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8
			P-hook	6+7	6+7	6+7	6+7	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8
	36"	29" DLO	Head/Sill	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	
			Jamb	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8
			P-hook	6+7	6+7	6+7	6+7	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8
	42"	35" DLO	Head/Sill	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	
			Jamb	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8
			P-hook	6+7	6+7	6+7	6+7	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8
48"	41" DLO	Head/Sill	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2		
		Jamb	8	8	8	8	8	8	8	8	8	8	8	8	10	8	8	8	8	
		P-hook	6+7	6+7	6+7	6+7	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	

FOR EXAMPLE ON USING TABLE, SEE SHEET 8.

NOTES:

- 1) POSITIVE PRESSURES IN TABLE 1 ARE BASED ON THE USE OF THE 3-1/4" SILL.
- 2) WHEN USING THE 2-1/2" SILL, POSITIVE WATER DP IS 46.67 PSF MAX. WHEN USING THE 3-1/4" SILL, POSITIVE WATER DP IS 60.0 PSF MAX. WHEN USING THE 4" SILL, POSITIVE WATER DP IS 60.0 PSF MAX (NEGATIVE PRESSURES UNCHANGED). SEE TABLE 1A.
- 3) 4", 3-1/4" AND 2-1/2" SILL HEIGHTS ARE TESTED FOR WATER INFILTRATION WHEREAS THE 1-1/2" SILL IS NOT AND MUST ONLY BE USED WHERE WATER RESISTANCE IS NOT REQUIRED. MAX. POSITIVE DESIGN PRESSURES SHOWN IN TABLE 1 MAY BE USED WHEN THE DOOR IS PROTECTED BY AN OVERHANG COMPLYING WITH THE CURRENT FLORIDA BUILDING CODE (SEE ADJACENT DIAGRAM); THIS CONDITION IS NOT RATED FOR WATER INFILTRATION.
- 4) SEE SHEETS 10-14 FOR ANCHORAGE SPACING, EDGE DISTANCE AND EMBEDMENT INFORMATION.
- 5) DOOR SIZE TO COMPLY WITH CURRENT FBC EGRESS REQUIREMENTS WHEN REQUIRED.
- 6) JAMB ANCHORS ARE SPECIFIED AS THE TOTAL QUANTITY, DIVIDE BY 2 FOR PAIRS TO BE INSTALLED.

THE FOLLOWING STILE & ASTRAGAL TYPES SHALL BE USED FOR TABLE 1, SEE SHEETS 21 & 22 FOR PART DIMENSIONS AND SHEETS 18 & 19 FOR ASSEMBLY DETAILS.

Interlock	P-hook	Lockstile @ Jamb	Straight Astragal Assembly	Lockstile @ Straight Astragal	90° Astragal Assembly	Lockstile @ 90° Astragal	135° Astragal Assembly	Lockstile @ 135° Astragal
Standard Stiles	Standard Stile	Standard Stile	Standard Stile	Standard Stile	Heavy-duty Stile	Heavy-duty Stile	Heavy-duty Stile	Heavy-duty Stile
								
Part #60 (x2)	Part #60	Part #60	Part #60 (Stile) Part #67 (Astragal)	Part #60	Part #61 (Stile) Part #118 (Corner Receiver)	Part #119 (Out.) Part #120 (In.)	Part #61 (Stile) Parts #31 & #32 (Corn. & Fxd Mount)	Part #61

DLO WIDTH =
NOM. PANEL WIDTH - 7"

PANEL HEIGHT =
DOOR UNIT HEIGHT - 1-7/8"

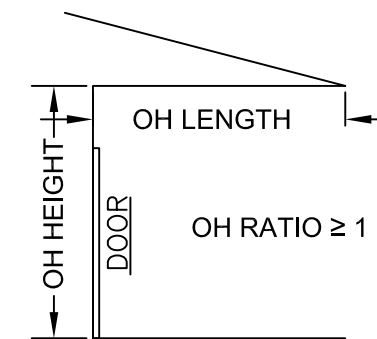
DLO HEIGHT =
DOOR UNIT HEIGHT - 10-1/8"

DLO HEIGHT =
PANEL HEIGHT - 8-1/4"

TABLE 1A:

Sill Height to Max. (+) DP (Water Infiltration Rating)		(+) Design Pressure, psf
Sill Riser Height (Flat or Box, see Sheet 17)		
Flush - 1-1/2"		see note 3
Low - 2-1/2"		+ 46.67
Medium - 3-1/4"		+ 60.0
High - 4"		+ 60.0

SEE NOTES 1-3



$$OH\ RATIO = \frac{OH\ LENGTH}{OH\ HEIGHT}$$

PRODUCT RENEWED
as complying with the Florida Building Code
NOA-No. 24-1219.08
Expiration Date 02/17/2030
By *Isaac L. Chan*
Miami-Dade Product Control

REVISION: REVISED CO. ADDRESS
JR - 12/18/24

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date	02/28/22	Drawn By JENS ROSOWSKI	No. PGT0130
		Series	H		
PGT Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600	ALUMINUM SLIDING GLASS DOOR (LM)	Sheet	6 OF 22	Desc.	Title

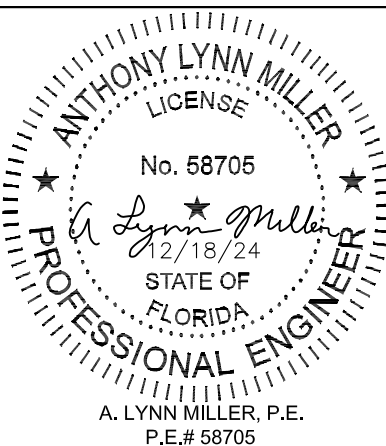


TABLE 2:

Design Pressure (DP) and Anchor Quantities Required, (for all approved configurations on Sheets 2 & 3)

Maximum DP for all sizes: +60 / -60

For corner astragal anchorage on 90° or 135° corner units, see sheet 11

(May be limited by Table 2A)

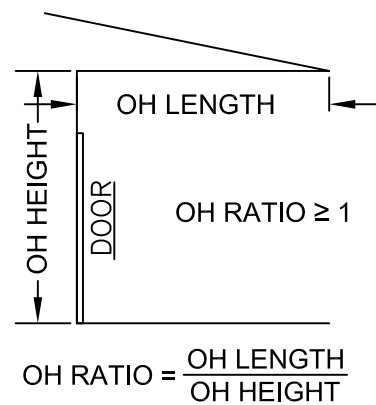
Applies to Interlayer/Glass Types: .090" PVB-1: 3B, 3C, 5B & 5C .120" PVB: 3D, 3E, 5D & 5E .090" SG: 4, 4A, 6, 6A, 7, 7A, 8, 8A and the Stile/Astragal Types shown below.			Door Unit Height																																								
			80"				84"				90"				96"				102"				108"				114"				120"												
			69-7/8" DLO				73-7/8" DLO				79-7/8" DLO				85-7/8" DLO				91-7/8" DLO				97-7/8" DLO				103-7/8" DLO				109-7/8" DLO												
			Anchor Group				Anchor Group				Anchor Group				Anchor Group				Anchor Group				Anchor Group				Anchor Group																
			A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D					
Nominal Panel Width	24"	17" DLO	Head/Sill	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1				
		Jamb	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	
		P-hook	6+7	6+7	6+7	6+7	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	9+10	9+10	9+10	9+10	9+10	9+10	9+10	9+10	9+10	9+10	9+10	9+10	
	30"	23" DLO	Head/Sill	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1				
			Jamb	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10
			P-hook	6+7	6+7	6+7	6+7	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	9+10	9+10	9+10	9+10	9+10	9+10	9+10	9+10	9+10	9+10	9+10	9+10
	36"	29" DLO	Head/Sill	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1				
			Jamb	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10
			P-hook	6+7	6+7	6+7	6+7	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	9+10	9+10	9+10	9+10	9+10	9+10	9+10	9+10	9+10	9+10	9+10	9+10
	42"	35" DLO	Head/Sill	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C4+1	C5+1	C5+1	C4+1	C4+1	C5+1	C5+1	C4+1	C4+1				
			Jamb	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	10	10	10	10	10	10	10	10	10	10	10	10	12	10	10	10	12	10	10	10				
			P-hook	6+7	6+7	6+7	6+7	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	9+10	9+10	9+10	9+10	9+10	9+10	9+10	9+10				
48"	41" DLO	Head/Sill	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C5+2	C5+2	C4+2	C4+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2	C5+2					
		Jamb	8	8	8	8	8	8	8	8	8	8	8	8	10	8	8	8	10	10	10	10	10	10	10	10	12	10	10	10	12	10	10	10	12	10	10	10					
		P-hook	6+7	6+7	6+7	6+7	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	8+9	9+10	9+10	9+10	9+10	9+10	9+10	9+10	9+10					
Nom. Panel Width	54"	47" DLO	Head/Sill	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2								
			Jamb	8	8	8	8	8	8	8	8	10	8	8	8	10	8	8	8	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10				
			P-hook	6+7	6+7	6+7	6+7	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8								
60"	53" DLO	Head/Sill	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2	C4+2									
		Jamb	8	8	8	8	8	8	8	8	10	8	8	8	10	8	8	8	10	10	10	10	10	10	10	10	12	10	10	10	12	10	10	10									
		P-hook	6+7	6+7	6+7	6+7	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8	7+8									

FOR EXAMPLE ON USING TABLE, SEE SHEET 8.

TABLE 2A:

Sill Height to Max. (+) DP (Water Infiltration Rating)	
Sill Riser Height (Flat or Box, see Sheet 17)	(+) Design Pressure, psf
Flush - 1-1/2"	see note 3
Low - 2-1/2"	+ 46.67
Medium - 3-1/4"	+ 60.0
High - 4"	+ 60.0

SEE NOTES 1-3



NOTES:

- 1) POSITIVE PRESSURES IN TABLE 2 ARE BASED ON THE USE OF THE 3-1/4" SILL.
- 2) WHEN USING THE 2-1/2" SILL, POSITIVE WATER DP IS 46.67 PSF MAX. WHEN USING THE 3-1/4" SILL, POSITIVE WATER DP IS 60.0 PSF MAX. WHEN USING THE 4" SILL, POSITIVE WATER DP IS 60.0 PSF MAX (NEGATIVE PRES. UNCHANGED). SEE TABLE 2A.
- 3) 4", 3-1/4" AND 2-1/2" SILL HEIGHTS ARE TESTED FOR WATER INFILTRATION WHEREAS THE 1-1/2" SILL IS NOT AND MUST ONLY BE USED WHERE WATER RESISTANCE IS NOT REQUIRED. MAX. POSITIVE DESIGN PRESSURES SHOWN IN TABLE 2 MAY BE USED WHEN THE DOOR IS PROTECTED BY AN OVERHANG COMPLYING WITH THE CURRENT FBC (SEE ADJACENT DIAGRAM); THIS CONDITION IS NOT RATED FOR WATER INFILTRATION.
- 4) SEE SHEETS 10-14 FOR ANCHORAGE SPACING, EDGE DISTANCE AND EMBEDMENT INFORMATION.
- 5) DOOR SIZE TO COMPLY WITH CURRENT FBC EGRESS REQUIREMENTS WHEN REQUIRED.
- 6) JAMB ANCHORS ARE SPECIFIED AS THE TOTAL QUANTITY, DIVIDE BY 2 FOR PAIRS TO BE INSTALLED.

THE FOLLOWING STILE & ASTRAGAL TYPES SHALL BE USED FOR TABLE 2, SEE SHEETS 21 & 22 FOR PART DIMENSIONS AND SHEETS 18 & 19 FOR ASSEMBLY DETAILS.

Interlock	P-hook	Lockstile @ Jamb	Straight Astragal Assembly	Lockstile @ Straight Astragal	90° Astragal Assembly	Lockstile @ 90° Astragal	135° Astragal Assembly	Lockstile @ 135° Astragal
Heavy-duty Stiles	Heavy-duty Stile	Heavy-duty Stile	Heavy-duty Stile	Heavy-duty Stile	Heavy-duty Stile	Heavy-duty Stile	Heavy-duty Stile	Heavy-duty Stile
			Standard Astragal 		Outside Corner Inside Corner 	Outside Corner Inside Corner 	Inside Corner Outside Corner 	
Part #61 (x2)	Part #61	Part #61	Part #61 (Stile) Part #67 (Astragal)	Part #61	Part #61 (Stile) Part #118 (Corner Receiver)	Part #119 (Out.) Part #120 (In.)	Part #61 (Stile) Parts #31 & #32 (Corn. & Fxd Mount)	Part #61

DLO WIDTH =
NOM. PANEL WIDTH - 7"

PANEL HEIGHT =
DOOR UNIT HEIGHT - 1-7/8"

DLO HEIGHT =
DOOR UNIT HEIGHT - 10-1/8"

DLO HEIGHT =
PANEL HEIGHT - 8-1/4"

PRODUCT RENEWED
as complying with the Florida
Building Code
NOA-No. 24-1219.08
Expiration Date 02/17/2030
By *Ishag I. Chand*
Miami-Dade Product Control

REVISION:
REVISED CO. ADDRESS
JR - 12/18/24

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date	02/28/22
		Drawn By	JENS ROSOWSKI
		DWG No.	PGT0130
		Sheet	7 OF 22
Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600		ALUMINUM SLIDING GLASS DOOR (LM)	
DP & ANCHORAGE		SGD770	

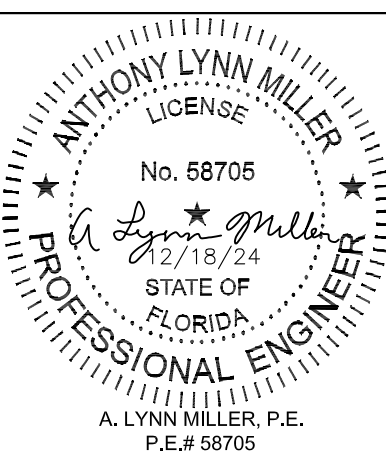


TABLE 3:

Design Pressure (DP) and Anchor Quantities Required, (for all approved configurations on Sheets 2 & 3)														Maximum DP shown below (May be limited by Table 3A & Note A below)																																			
Applies to Inter./Glass Types: .090" SG: 4, 4A, 6, 6A, 7, 7A, 8 & 8A .090" PVB-1: 3B, 3C, 5B & 5C and the Stile/Astragal types shown below.														Door Unit Height																																			
														80"						84"						90"						96"						102"						108"					
														69-7/8" DLO						73-7/8" DLO						79-7/8" DLO						85-7/8" DLO						91-7/8" DLO						97-7/8" DLO					
														Anchor Group				Anchor Group				Anchor Group				Anchor Group				Anchor Group				Anchor Group															
A				B				C				D				A				B				C				D				A				B				C				D					
Nominal Panel Width	24"	17" DLO	Design Pressure +/-90.0 psf																																														
			Head/Sill																																														
			Jamb																																														
	P-hook																																																
	30"	23" DLO	Design Pressure +/-90.0 psf																																														
			Head/Sill																																														
			Jamb																																														
	P-hook																																																
	36"	29" DLO	Design Pressure +/-90.0 psf																																														
			Head/Sill																																														
			Jamb																																														
	P-hook																																																
	42"	35" DLO	Design Pressure +/-90.0 psf																																														
			Head/Sill																																														
			Jamb																																														
	P-hook																																																
	48"	41" DLO	Design Pressure +/-90.0 psf												See Note A below.						Design Pressure +/-82.5 psf						Design Pressure +/-75.0 psf																						
			Head/Sill																		Head/Sill						Head/Sill																						
			Jamb																		Jamb						Jamb																						
	P-hook																																																

NOTE A: +/-90.0 PSF FOR GLASS TYPES 3B, 3C, 4, 4A, 5B, 5C, 6, 6A, 7A, 8 & 8A; +/-87.1 FOR GLASS TYPE 7

EXAMPLE ON SHEET 9

- NOTES:
- 1) POSITIVE PRESSURES IN TABLE 3 ARE BASED ON THE USE OF THE 4" SILL.
 - 2) WHEN USING THE 2-1/2" SILL, POSITIVE WATER DP IS 46.67 PSF MAX. WHEN USING THE 3-1/4" SILL, POSITIVE WATER DP IS 60.0 PSF MAX. WHEN USING THE 4" SILL, POSITIVE WATER DP IS 90.0 PSF MAX (NEGATIVE PRESSURES UNCHANGED). SEE TABLE 3A.
 - 3) 4", 3-1/4" AND 2-1/2" SILL HEIGHTS ARE TESTED FOR WATER INFILTRATION WHEREAS THE 1-1/2" SILL IS NOT AND MUST ONLY BE USED WHERE WATER RESISTANCE IS NOT REQUIRED. MAX. POSITIVE DESIGN PRESSURES SHOWN IN TABLE 3 MAY BE USED WHEN THE DOOR IS PROTECTED BY AN OVERHANG COMPLYING WITH THE CURRENT FLORIDA BUILDING CODE (SEE ADJACENT DIAGRAM); THIS CONDITION IS NOT RATED FOR WATER INFILTRATION.
 - 4) SEE SHEETS 10-14 FOR ANCHORAGE SPACING, EDGE DISTANCE AND EMBEDMENT INFORMATION.
 - 5) DOOR SIZE TO COMPLY WITH CURRENT FBC EGRESS REQUIREMENTS WHEN REQUIRED.
 - 6) JAMB ANCHORS ARE SPECIFIED AS THE TOTAL QUANTITY, DIVIDE BY 2 FOR PAIRS TO BE INSTALLED.

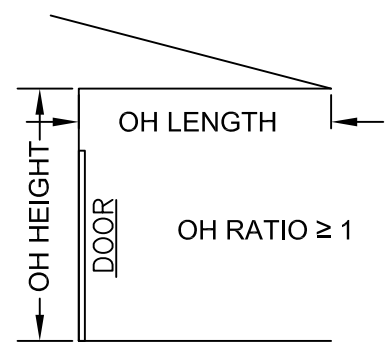
THE FOLLOWING STILE & ASTRAGAL TYPES SHALL BE USED FOR TABLE 3, SEE SHEETS 21 & 22 FOR PART DIMENSIONS AND SHEETS 18 & 19 FOR ASSEMBLY DETAILS.

Interlock	P-hook	Lockstile @ Jamb	Straight Astragal Assembly	Lockstile @ Straight Astragal	90° Astragal Assembly	Lockstile @ 90° Astragal	135° Astragal Assembly	Lockstile @ 135° Astragal
Heavy-duty Stiles	Heavy-duty Stile	Heavy-duty Stile	Heavy-duty Stile	Heavy-duty Stile	Heavy-duty Stile	Heavy-duty Stile	Heavy-duty Stile	Heavy-duty Stile
Part #61 (x2)	Part #61	Part #61	Part #61 (Stile) Part #68 (Astragal)	Part #61	Part #61 (Stile) Part #118 (Corner Receiver)	Part #119 (Out.) Part #120 (In.)	Part #61 (Stile) Parts #31 & #32 (Corn. & Fxd Mount)	Part #61

TABLE 3A:

Sill Height to Max. (+) DP (Water Infiltration Rating)		(+) Design Pressure, psf
Sill Riser Height (Flat or Box, see Sheet 17)		
Flush - 1-1/2"		see note 3
Low - 2-1/2"		+ 46.67
Medium - 3-1/4"		+ 60.0
High - 4"		+ 90.0

SEE NOTES 1-3

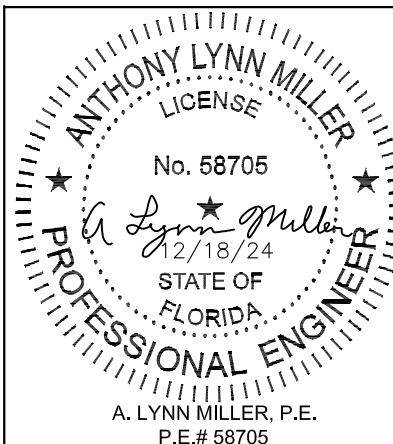


OH RATIO = OH LENGTH / OH HEIGHT

PRODUCT RENEWED
as complying with the Florida Building Code
NOA-No. 24-1219.08
Expiration Date 02/17/2030
By *Ishag I. Chanda*
Miami-Dade Product Control

REVISION:
REVISED CO. ADDRESS
JR - 12/18/24

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date	02/28/22
		Drawn By	JENS ROSOWSKI
PGT Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600	ALUMINUM SLIDING GLASS DOOR (LM)	No.	8 OF 22
		Sheet	SGD770
DP & ANCHORAGE	PGT0130	Rev.	H
		Series	

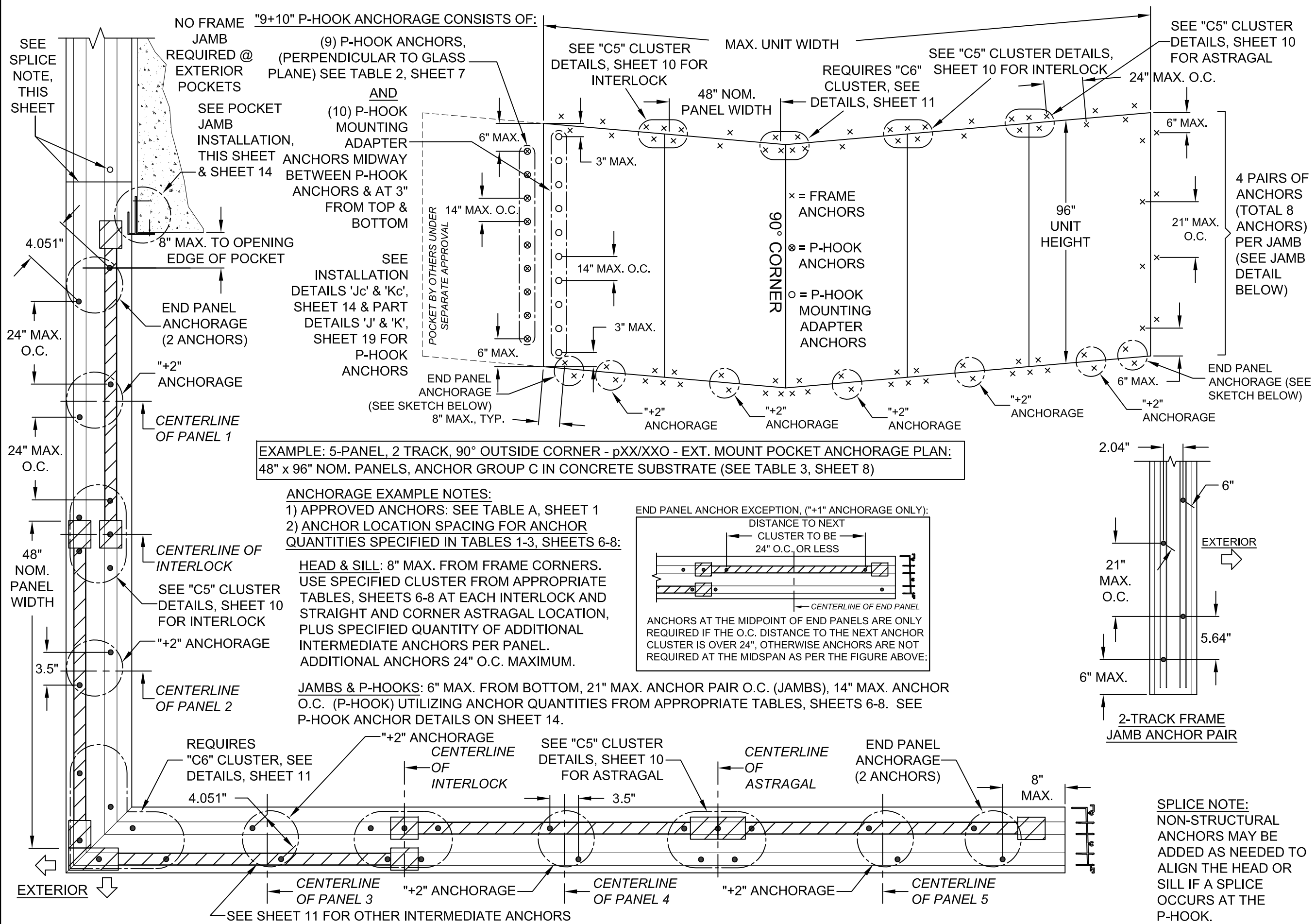


DLO WIDTH =
NOM. PANEL WIDTH - 7"

PANEL HEIGHT =
DOOR UNIT HEIGHT - 1-7/8"

DLO HEIGHT =
DOOR UNIT HEIGHT - 10-1/8"

DLO HEIGHT =
PANEL HEIGHT - 8-1/4"



NO FRAME "9+10" P-HOOK ANCHORAGE CONSISTS OF:

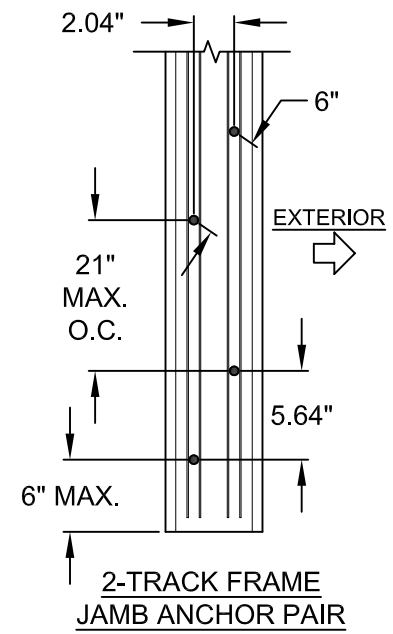
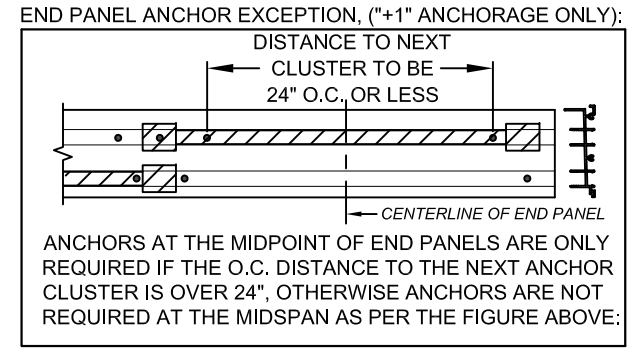
- JAMB REQUIRED @ EXTERIOR POCKETS
- (9) P-HOOK ANCHORS, (PERPENDICULAR TO GLASS PLANE) SEE TABLE 2, SHEET 7
- AND (10) P-HOOK MOUNTING ADAPTER ANCHORS MIDWAY BETWEEN P-HOOK ANCHORS & AT 3" FROM TOP & BOTTOM
- SEE POCKET JAMB INSTALLATION, THIS SHEET & SHEET 14
- SEE "C5" CLUSTER DETAILS, SHEET 10 FOR INTERLOCK
- SEE "C5" CLUSTER DETAILS, SHEET 10 FOR ASTRAGAL
- SEE "C5" CLUSTER DETAILS, SHEET 10 FOR INTERLOCK
- REQUIRES "C6" CLUSTER, SEE DETAILS, SHEET 11
- SEE "C5" CLUSTER DETAILS, SHEET 10 FOR ASTRAGAL
- SEE POCKET JAMB INSTALLATION, THIS SHEET & SHEET 14
- SEE INSTALLATION DETAILS 'Jc' & 'Kc', SHEET 14 & PART DETAILS 'J' & 'K', SHEET 19 FOR P-HOOK ANCHORS
- SEE SHEET 11 FOR OTHER INTERMEDIATE ANCHORS

EXAMPLE: 5-PANEL, 2 TRACK, 90° OUTSIDE CORNER - pXX/XXO - EXT. MOUNT POCKET ANCHORAGE PLAN: 48" x 96" NOM. PANELS, ANCHOR GROUP C IN CONCRETE SUBSTRATE (SEE TABLE 3, SHEET 8)

- ANCHORAGE EXAMPLE NOTES:
- APPROVED ANCHORS: SEE TABLE A, SHEET 1
 - ANCHOR LOCATION SPACING FOR ANCHOR QUANTITIES SPECIFIED IN TABLES 1-3, SHEETS 6-8:

HEAD & SILL: 8" MAX. FROM FRAME CORNERS. USE SPECIFIED CLUSTER FROM APPROPRIATE TABLES, SHEETS 6-8 AT EACH INTERLOCK AND STRAIGHT AND CORNER ASTRAGAL LOCATION, PLUS SPECIFIED QUANTITY OF ADDITIONAL INTERMEDIATE ANCHORS PER PANEL. ADDITIONAL ANCHORS 24" O.C. MAXIMUM.


JAMBS & P-HOOKS: 6" MAX. FROM BOTTOM, 21" MAX. ANCHOR PAIR O.C. (JAMBS), 14" MAX. ANCHOR O.C. (P-HOOK) UTILIZING ANCHOR QUANTITIES FROM APPROPRIATE TABLES, SHEETS 6-8. SEE P-HOOK ANCHOR DETAILS ON SHEET 14.

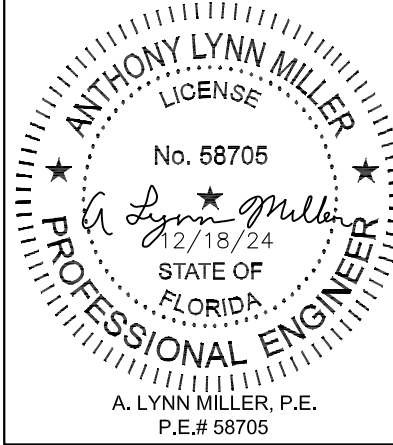


SPLICE NOTE: NON-STRUCTURAL ANCHORS MAY BE ADDED AS NEEDED TO ALIGN THE HEAD OR SILL IF A SPLICE OCCURS AT THE P-HOOK.

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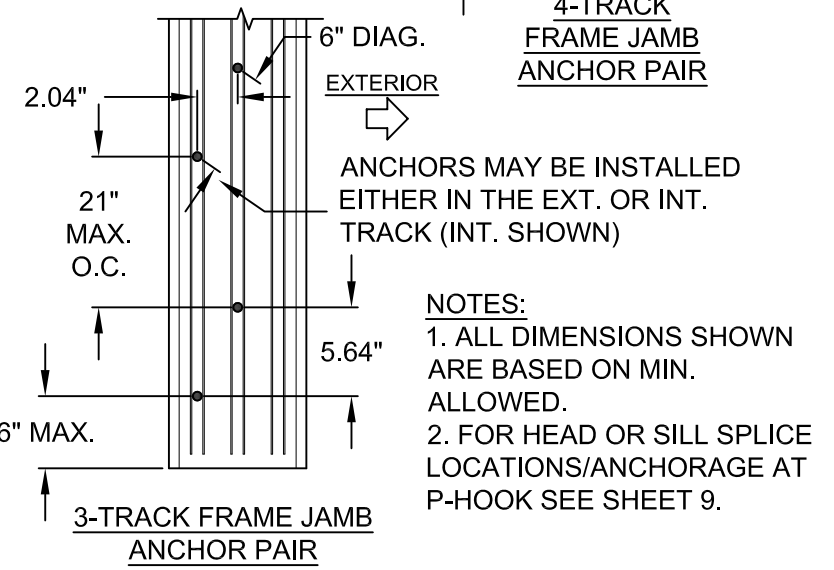
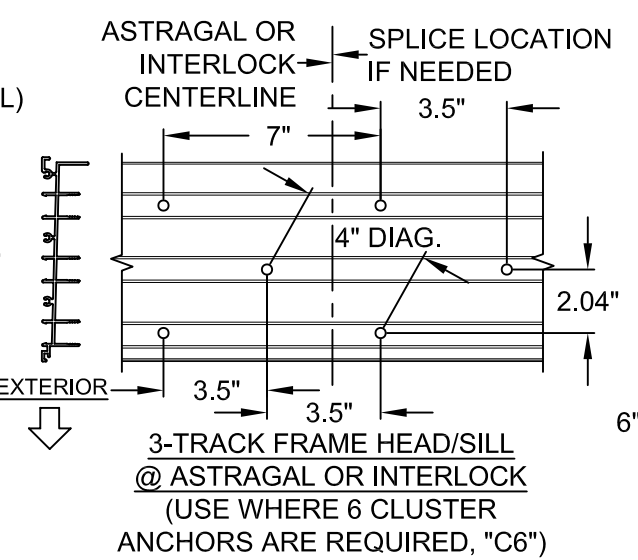
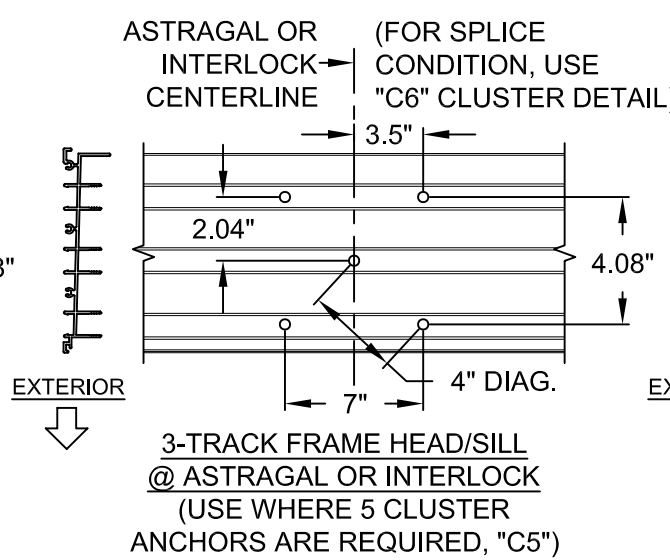
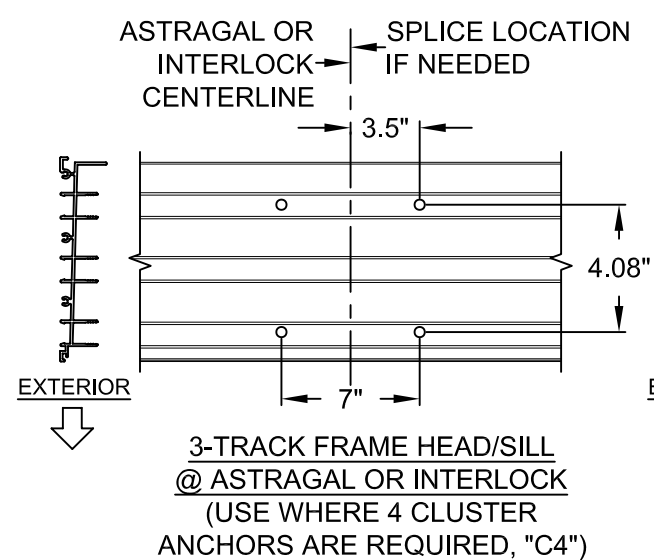
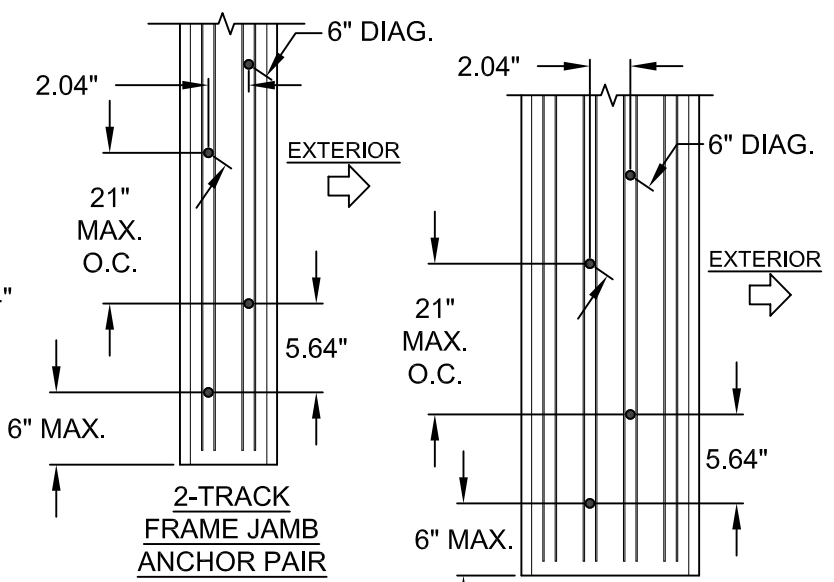
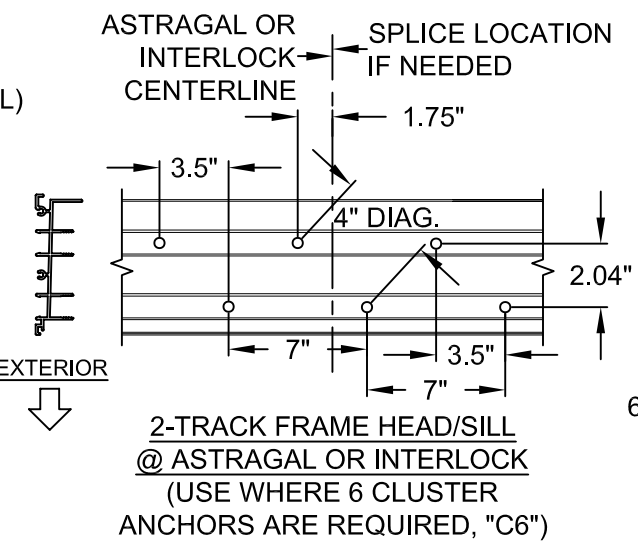
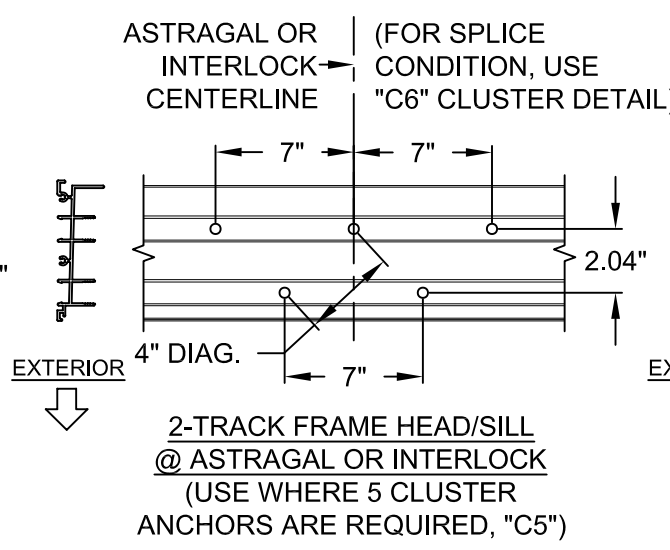
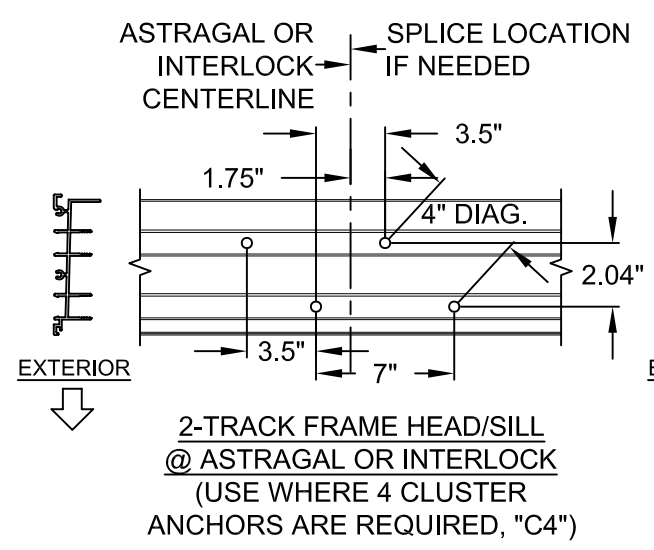
PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date	02/28/22
		Drawn By	JENS ROSOWSKI
 Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600	ALUMINUM SLIDING GLASS DOOR (LM)	Sheet	9 OF 22
		Series	SGD770



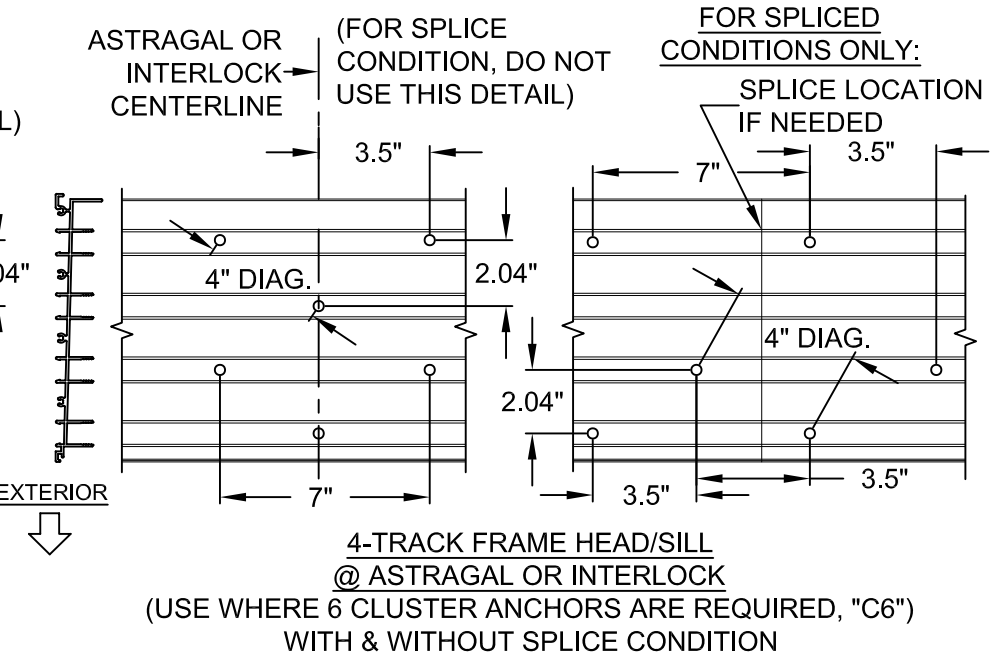
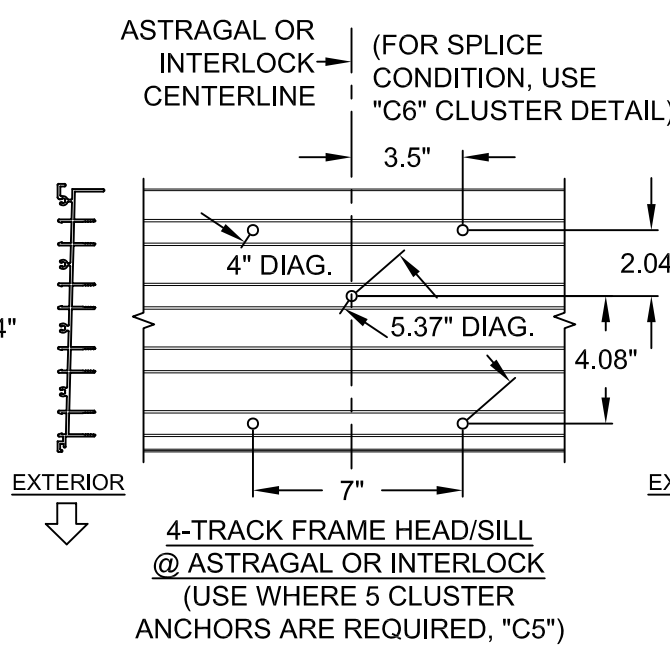
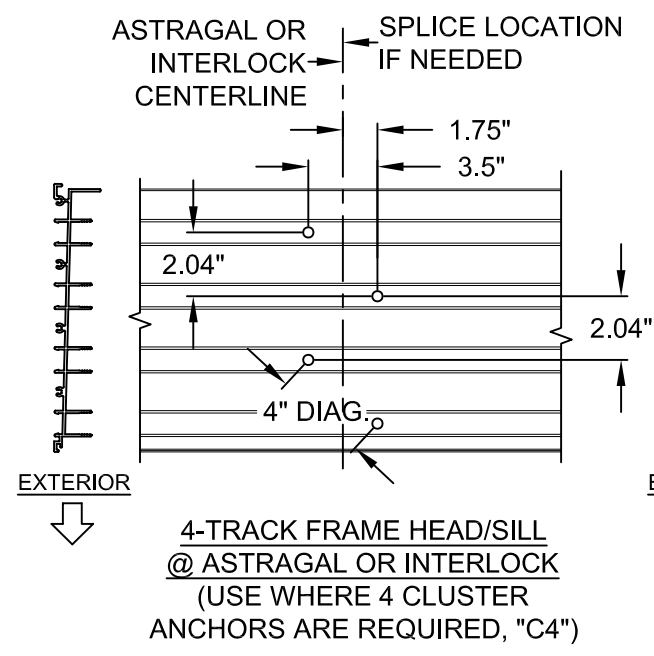
A. LYNN MILLER, P.E.
 P.E.# 58705

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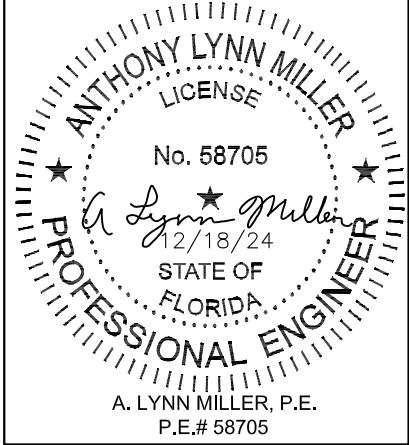
REVISION: _____
 REVISED CO. ADDRESS
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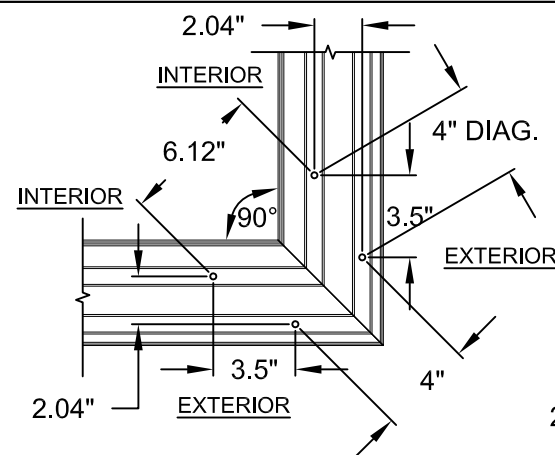


NOTES:
 1. ALL DIMENSIONS SHOWN ARE BASED ON MIN. ALLOWED.
 2. FOR HEAD OR SILL SPLICE LOCATIONS/ANCHORAGE AT P-HOOK SEE SHEET 9.

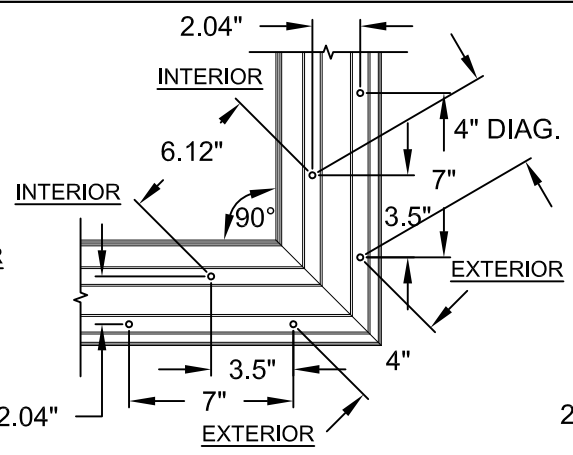


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		Drawn By	JENS ROSOWSKI
		DWG No.	PGT0130
		Sheet	10 OF 22
ALUMINUM SLIDING GLASS DOOR (LM)		Series	SGD770
ANCHORAGE - CLUSTERS		Desc.	

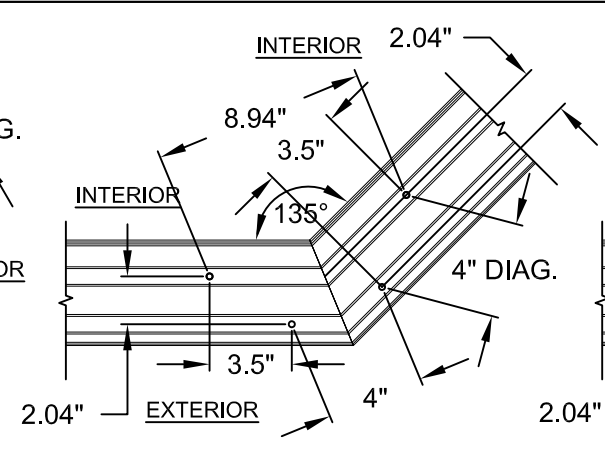




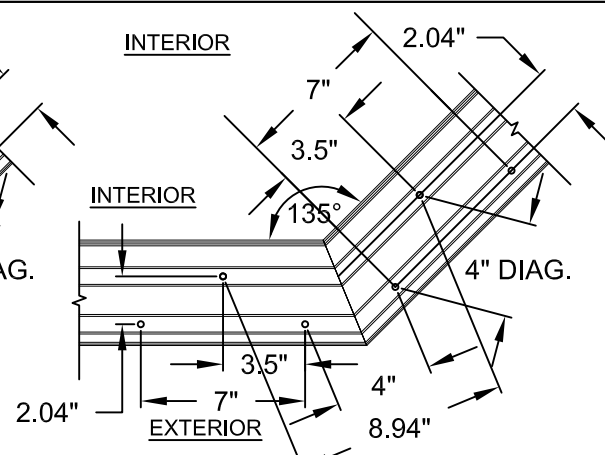
90° CORNER
2-TRACK FRAME HEAD/SILL
(USE WHERE 4 CLUSTER ANCHORS ARE REQUIRED, "C4")



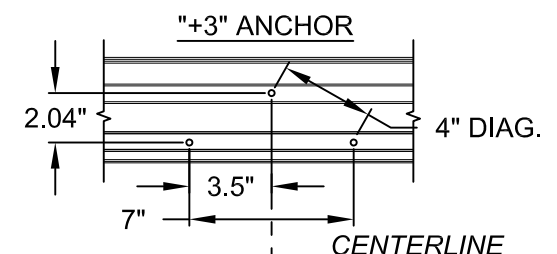
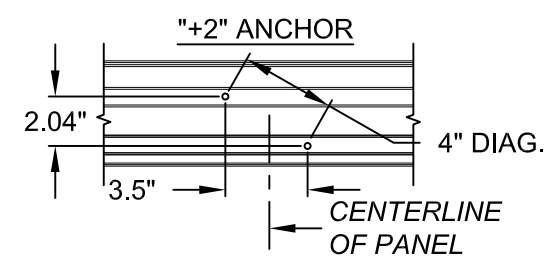
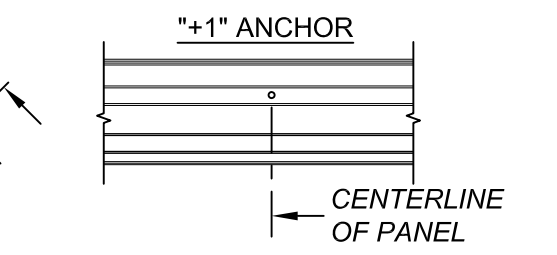
90° CORNER
2-TRACK FRAME HEAD/SILL
(USE WHERE 5 OR 6 CLUSTER ANCHORS ARE REQUIRED, "C6")



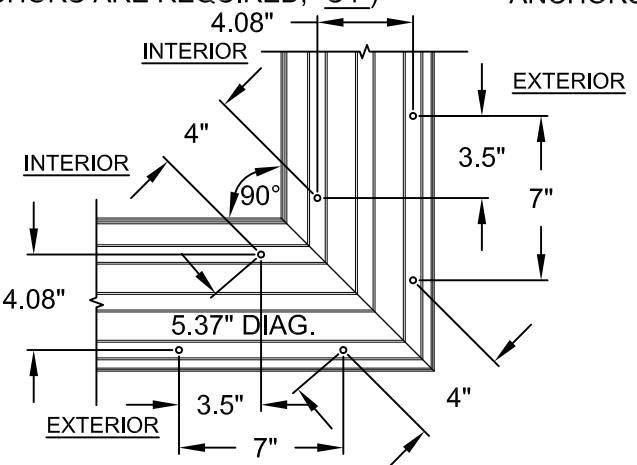
135° CORNER
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(USE WHERE 4 CLUSTER ANCHORS ARE REQUIRED, "C4")



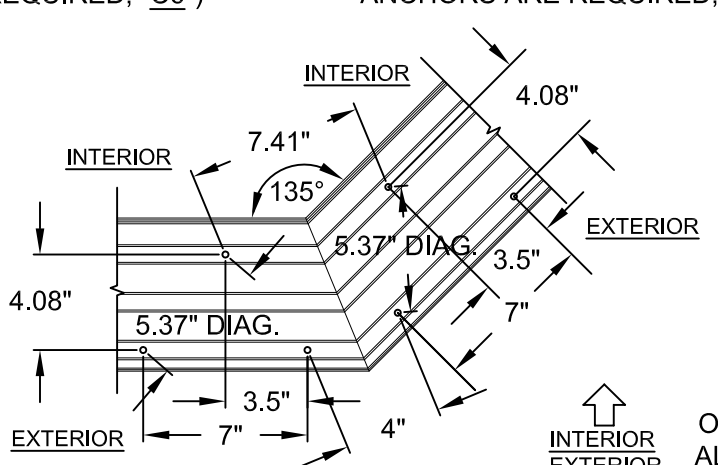
135° CORNER
2-TRACK FRAME HEAD/SILL
(USE WHERE 5 OR 6 CLUSTER ANCHORS ARE REQUIRED, "C6")



2-TRACK FRAME HEAD/SILL
INTERMEDIATE ANCHOR LAYOUT

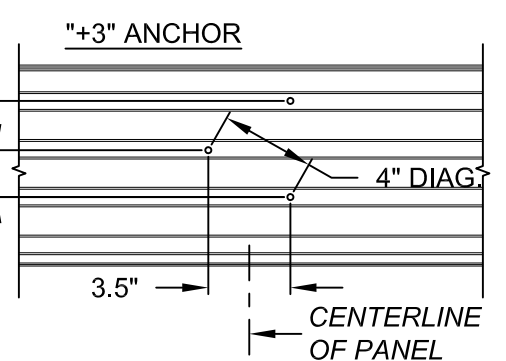
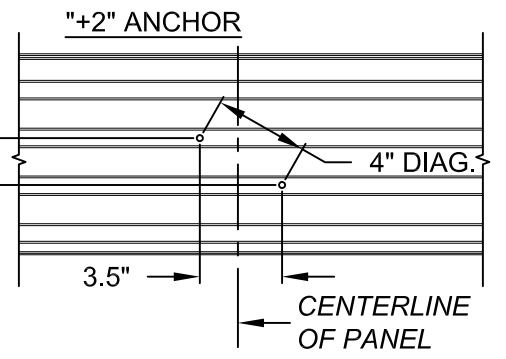
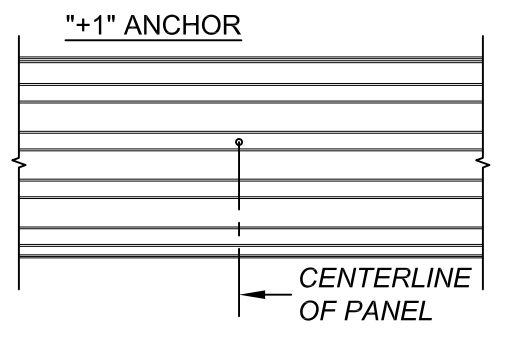


90° CORNER
3-TRACK FRAME HEAD/SILL
("C6" ANCHOR CLUSTER REQUIRED AT ALL 3-TRACK CORNERS)

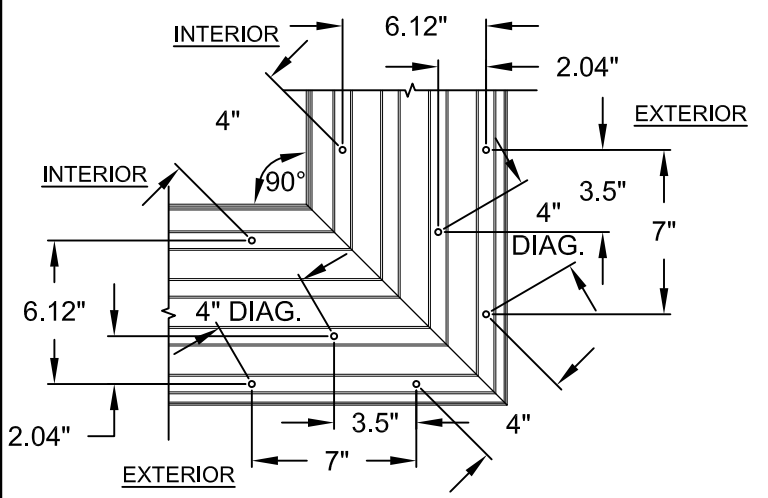


135° CORNER
3-TRACK FRAME HEAD/SILL
("C6" ANCHOR CLUSTER REQUIRED AT ALL 3-TRACK CORNERS)

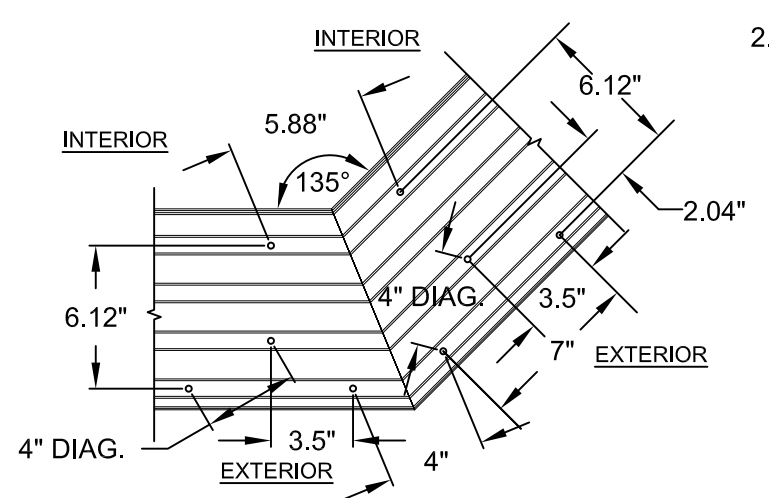
ON ALL VIEWS
↑ INTERIOR
↓ EXTERIOR



4-TRACK FRAME HEAD/SILL
INTERMEDIATE ANCHOR LAYOUT
(3-TRACK SIMILAR)



90° CORNER
4-TRACK FRAME HEAD/SILL
("C8" ANCHOR CLUSTER REQUIRED AT ALL 4-TRACK CORNERS)




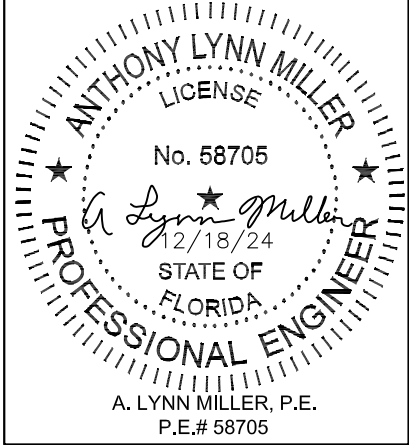
135° CORNER
4-TRACK FRAME HEAD/SILL
("C8" ANCHOR CLUSTER REQUIRED AT ALL 4-TRACK CORNERS)

NOTES:
1. ALL DIMENSIONS SHOWN ARE BASED ON MINIMUM ALLOWED.
2. DETAILS DEPICT ANCHOR QUANTITY AND SPACING, AND WOULD BE IDENTICAL FOR EXTERIOR OR INTERIOR CORNER CONFIGURATIONS.

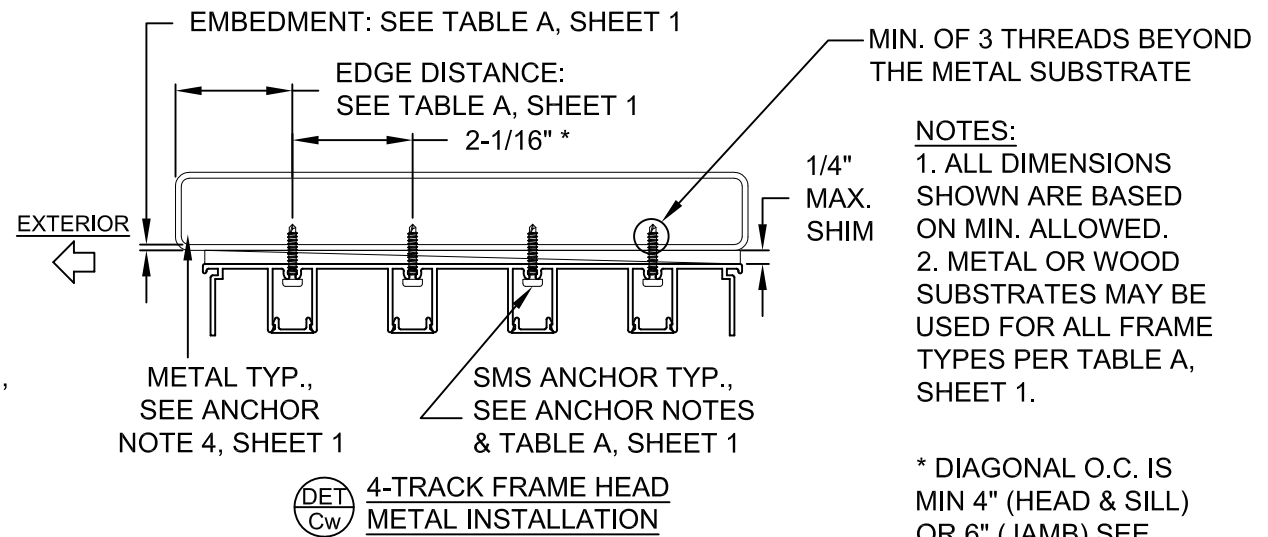
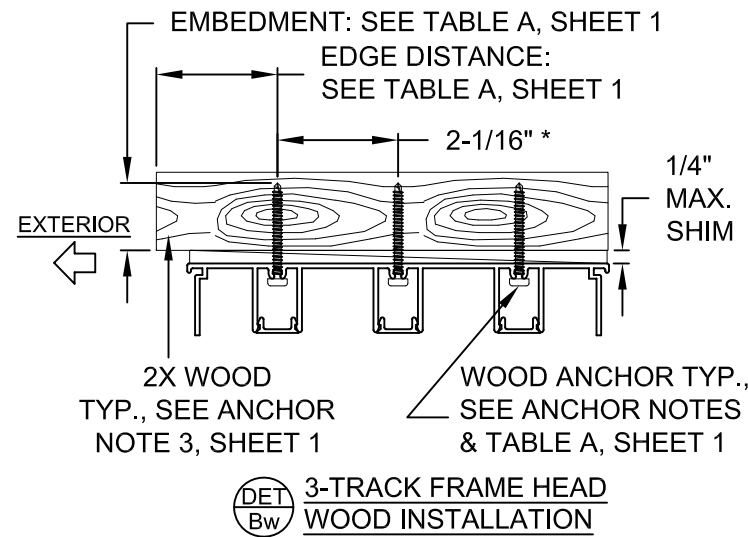
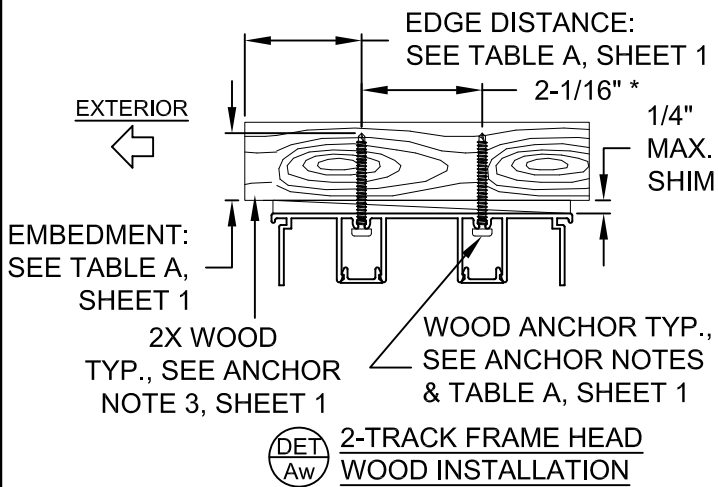
PRODUCT RENEWED
as complying with the Florida Building Code
NOA-No. 24-1219.08
Expiration Date 02/17/2030
By *Ishay I. Chandra*
Miami-Dade Product Control

REVISOR: JR - 12/18/24
REVISED CO. ADDRESS

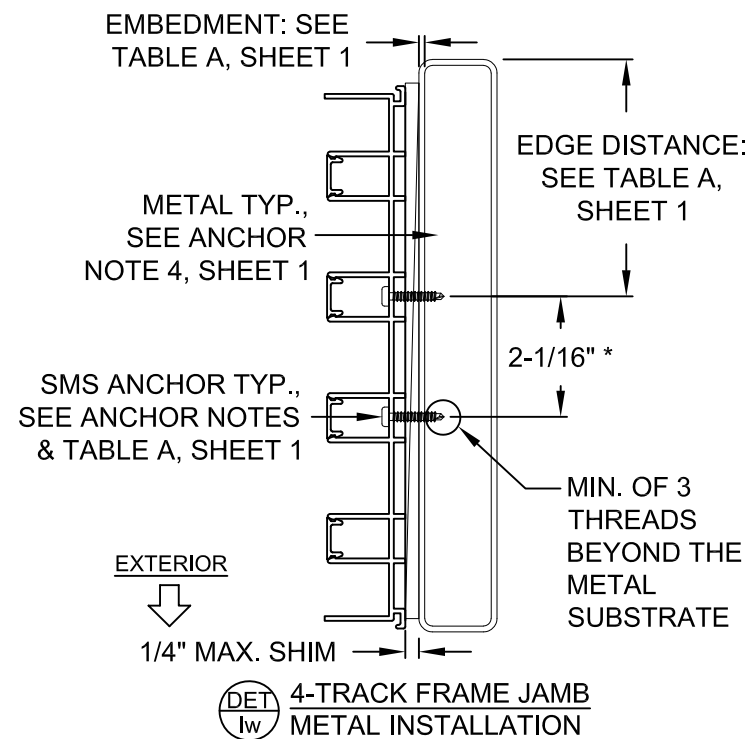
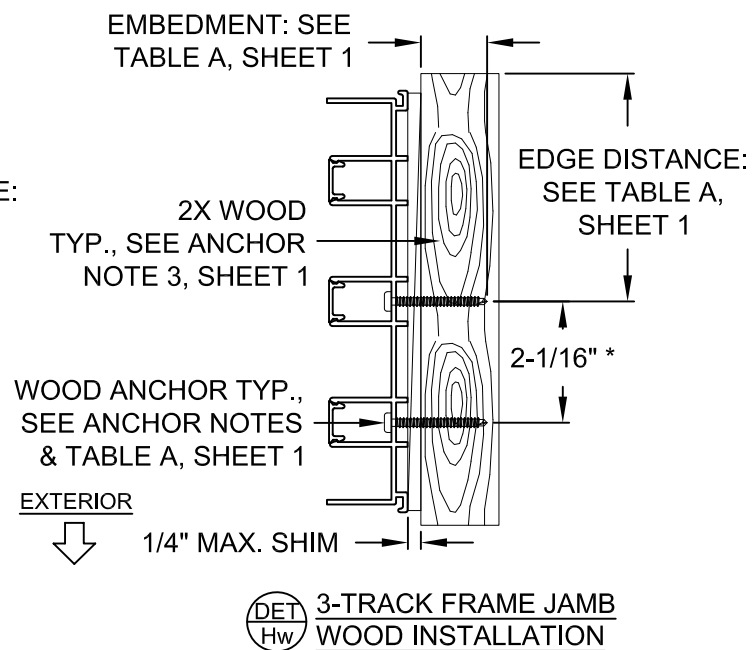
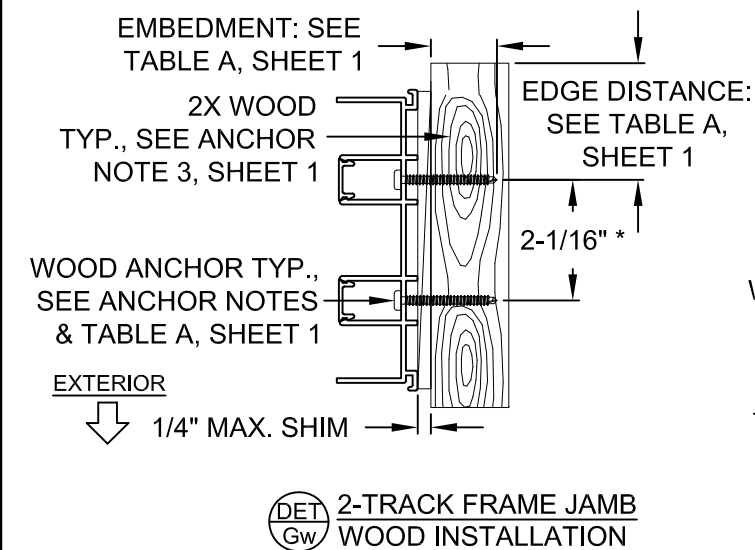
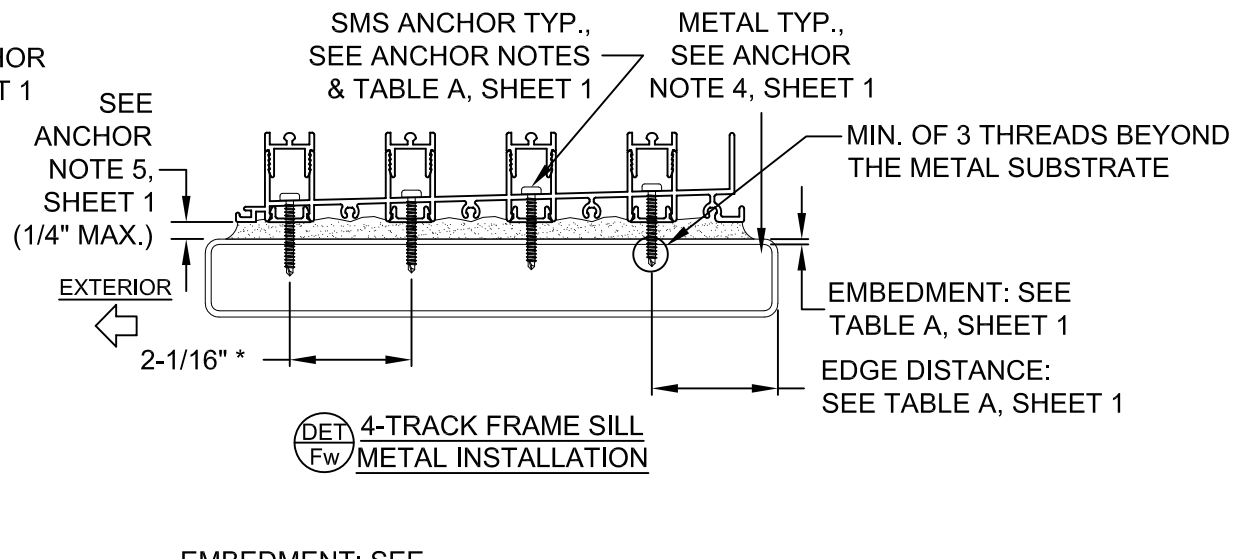
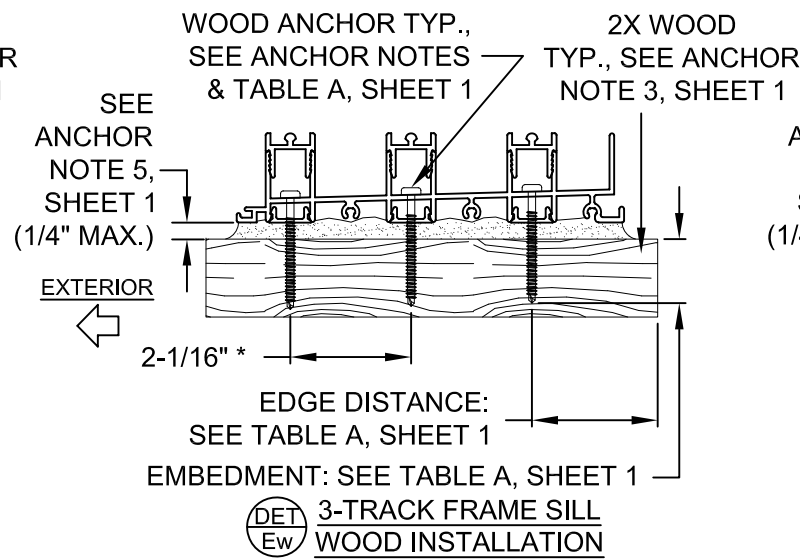
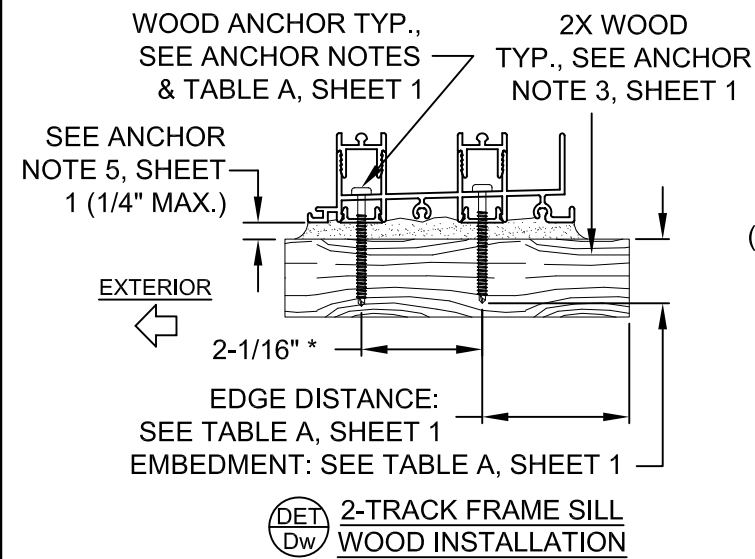
PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date	02/28/22
		Drawn By	JENS ROSOWSKI
 Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600	ALUMINUM SLIDING GLASS DOOR (LM)	No.	11 OF 22
		Desc.	ANCHORAGE - CLUSTERS
		Sheet	SGD770
		Rev.	PGT0130



INSTALLATION DETAILS



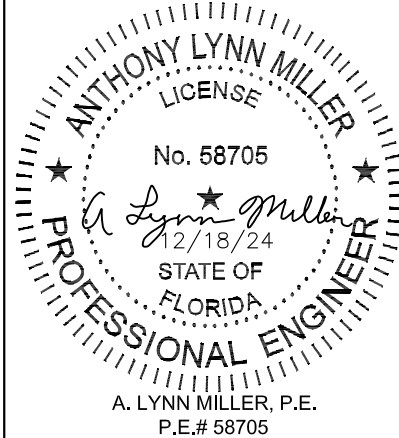
NOTES:
1. ALL DIMENSIONS SHOWN ARE BASED ON MIN. ALLOWED.
2. METAL OR WOOD SUBSTRATES MAY BE USED FOR ALL FRAME TYPES PER TABLE A, SHEET 1.
* DIAGONAL O.C. IS MIN 4" (HEAD & SILL) OR 6" (JAMB) SEE DETAILS, SHEETS 10 & 11.



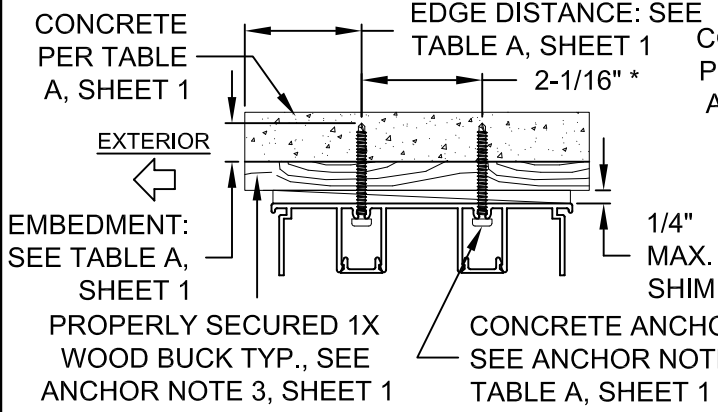
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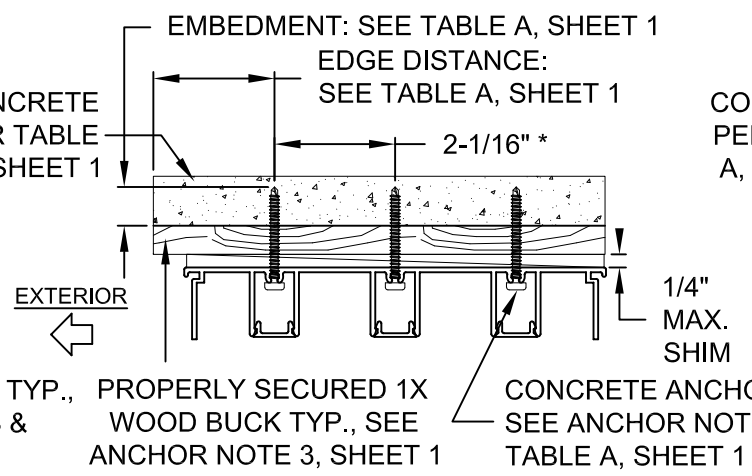
PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date	02/28/22
		Drawn By	JENS ROSOWSKI
PGT Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600	ALUMINUM SLIDING GLASS DOOR (LM)	DWG No.	PGT0130
		Series Desc.	SGD770
ANCHORAGE DETAILS		Sheet	12 OF 22



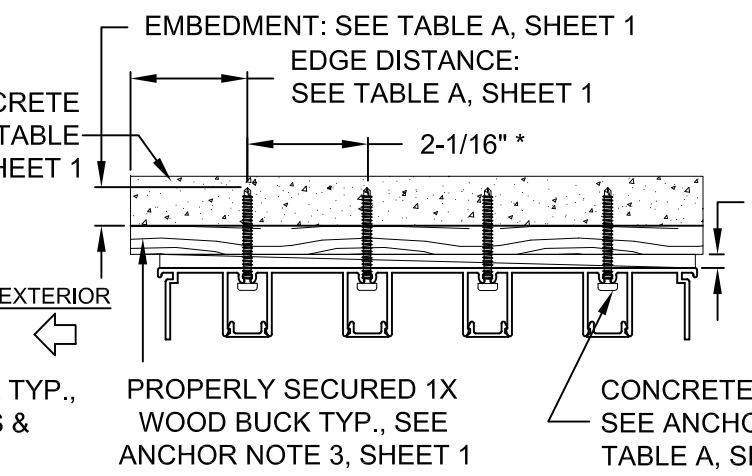
INSTALLATION DETAILS



(DET Ac) 2-TRACK FRAME HEAD CONCRETE INSTALLATION

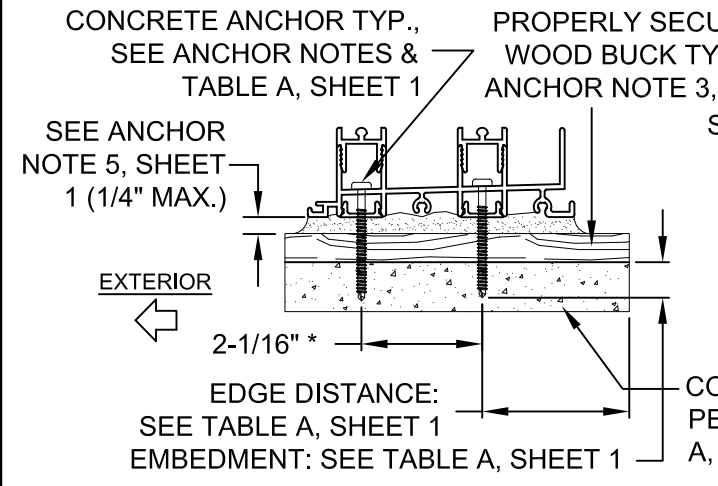


(DET Bc) 3-TRACK FRAME HEAD CONCRETE INSTALLATION

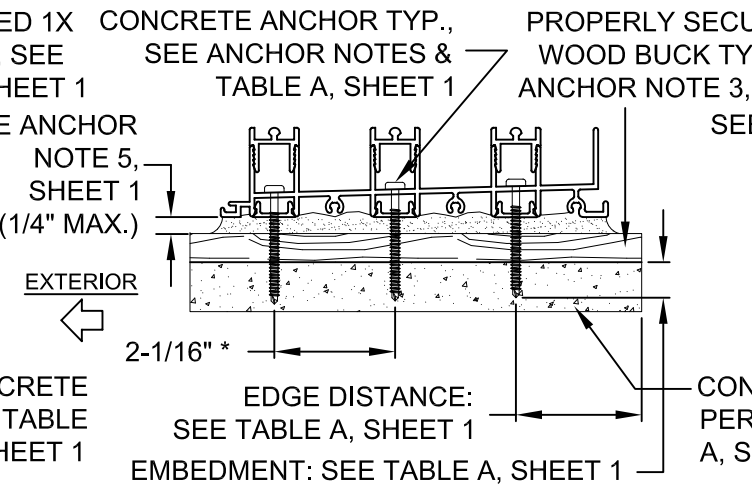


(DET Cc) 4-TRACK FRAME HEAD CONCRETE INSTALLATION

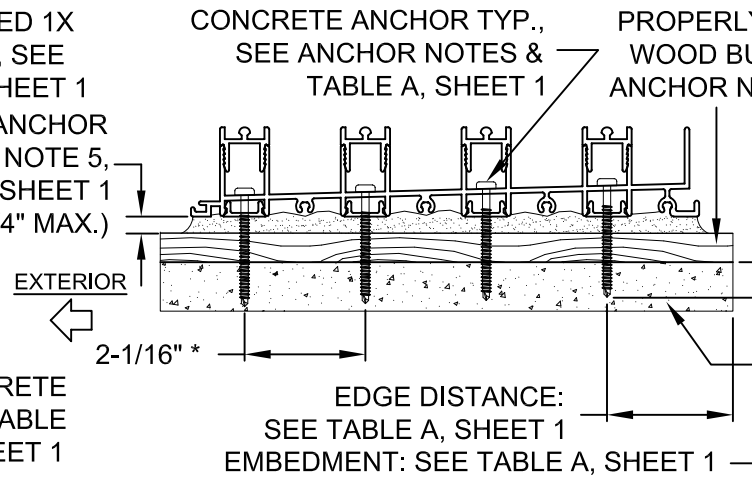
NOTES:
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 * DIAGONAL O.C. IS MIN 4" (HEAD & SILL) OR 6" (JAMB) SEE DETAILS, SHEETS 10 & 11.



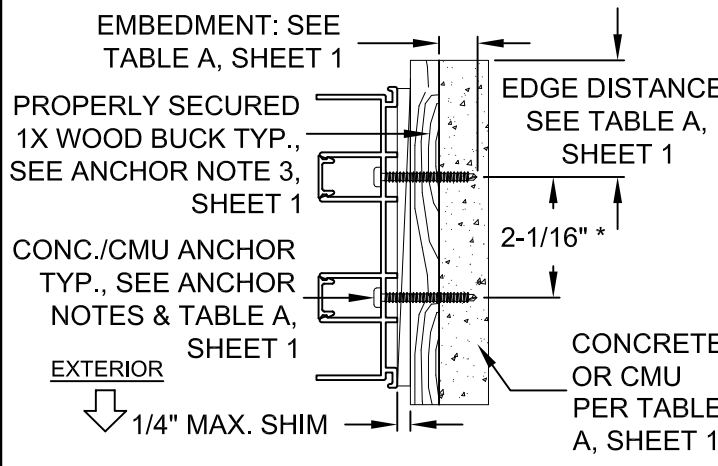
(DET Dc) 2-TRACK FRAME SILL CONCRETE INSTALLATION



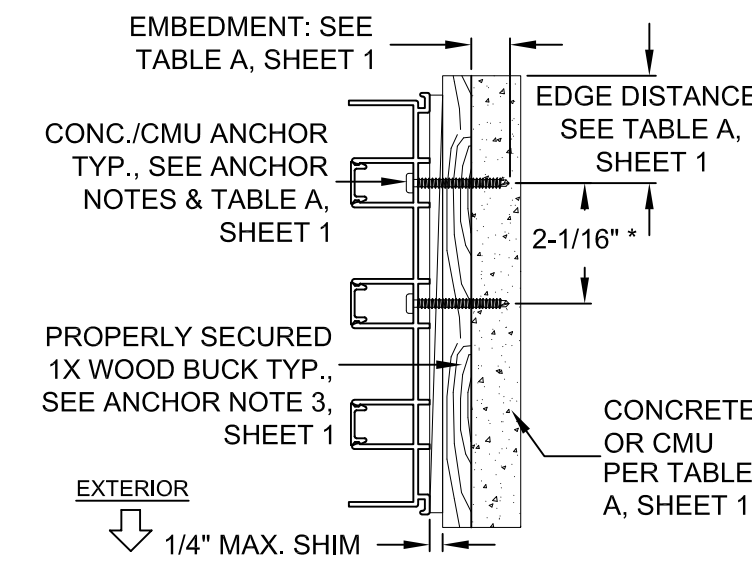
(DET Ec) 3-TRACK FRAME SILL CONCRETE INSTALLATION



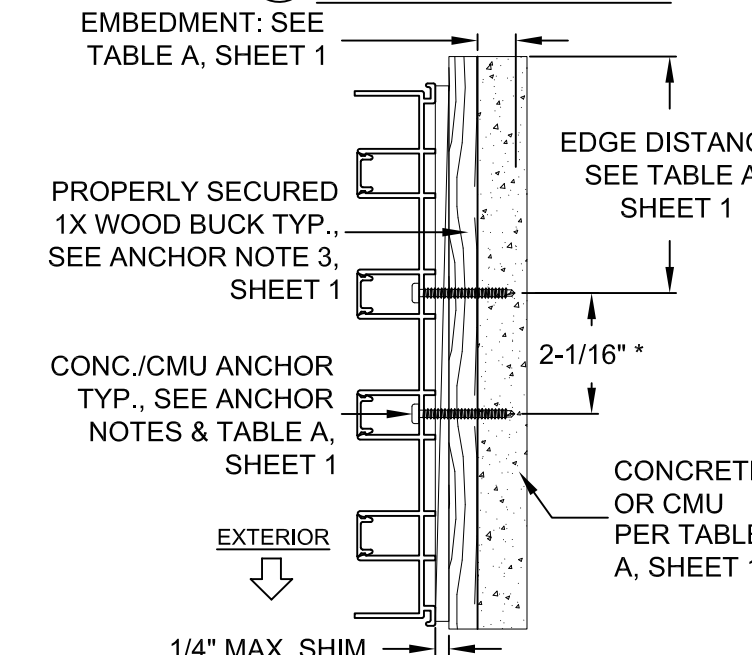
(DET Fc) 4-TRACK FRAME SILL CONCRETE INSTALLATION



(DET Gc) 2-TRACK FRAME JAMB CONCRETE/CMU INSTALLATION




(DET Hc) 3-TRACK FRAME JAMB CONCRETE/CMU INSTALLATION

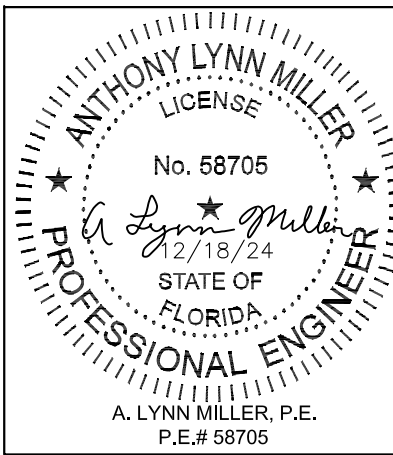


(DET Ic) 4-TRACK FRAME JAMB CONCRETE/CMU INSTALLATION

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Miami-Dade Product Control

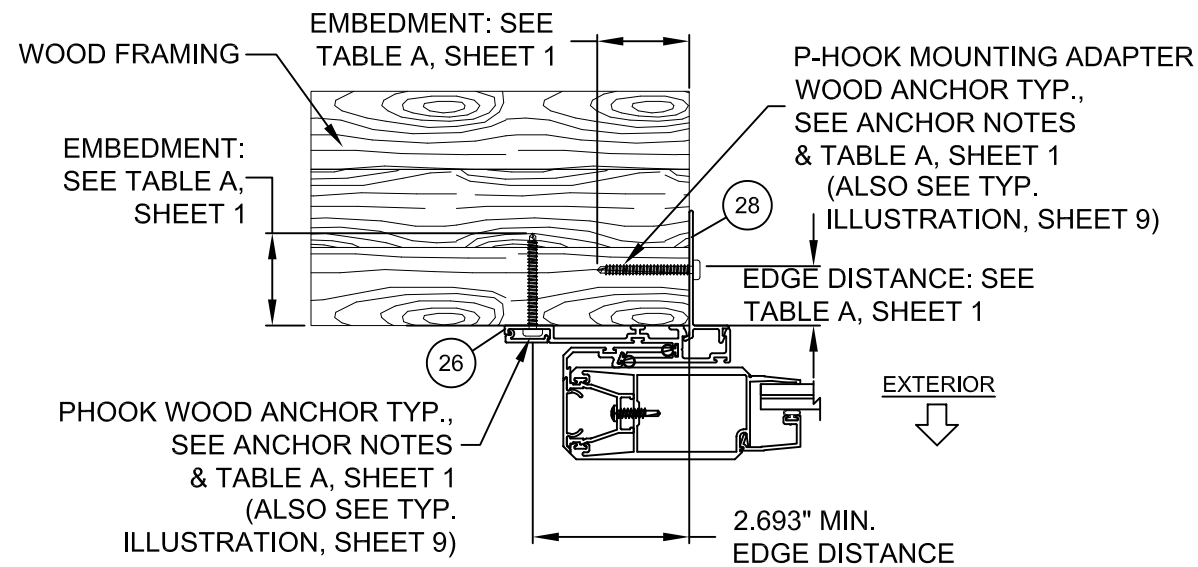
REVISION:
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 JR - 12/18/24

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date	02/28/22
		Drawn By	JENS ROSOWSKI
 Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600	ALUMINUM SLIDING GLASS DOOR (LM)	DWG No.	PGT0130
		Series/Desc.	SGD770
ANCHORAGE DETAILS		Sheet	13 OF 22

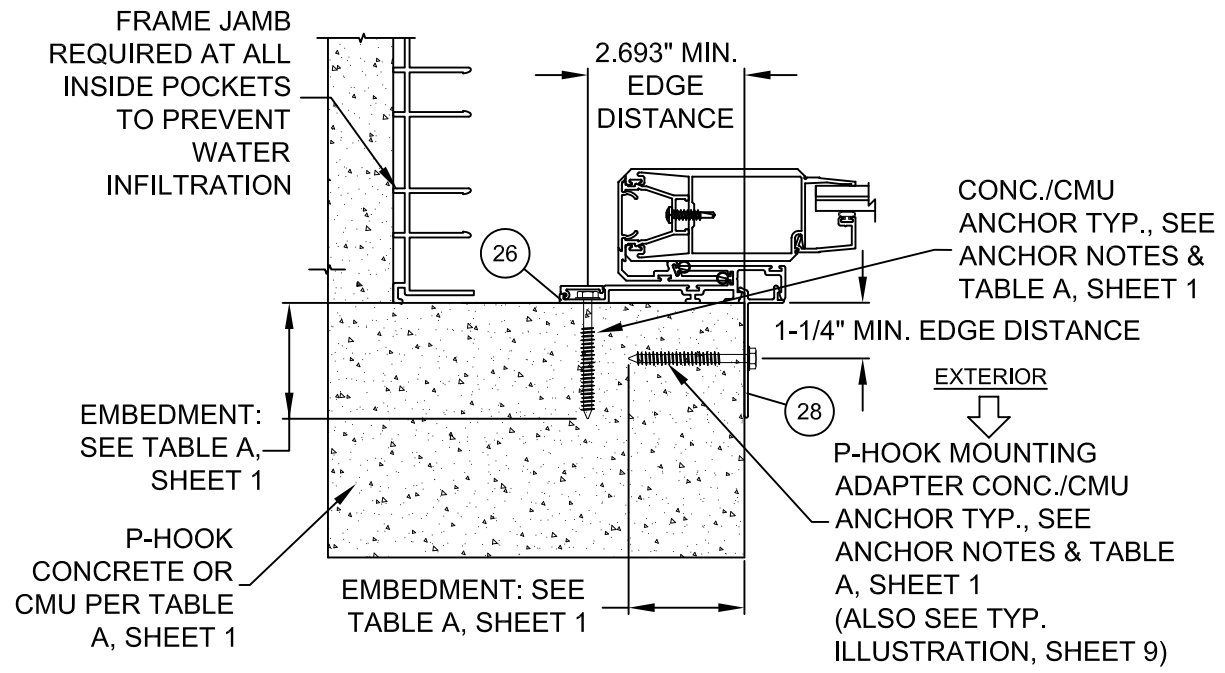


A. LYNN MILLER, P.E.
 P.E.# 58705

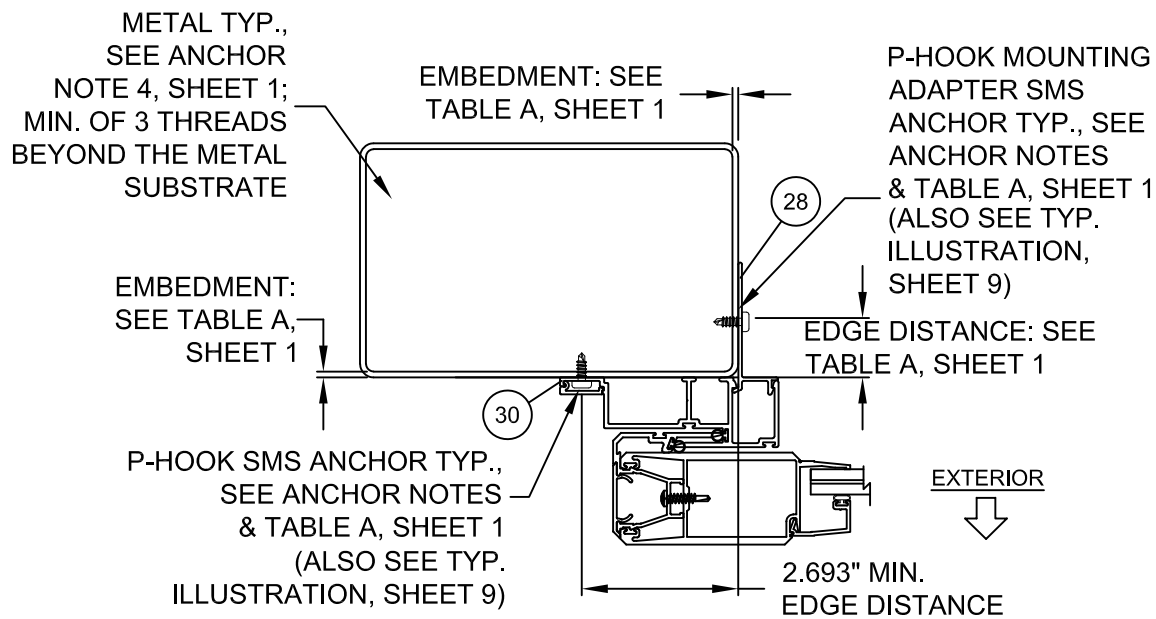
INSTALLATION DETAILS



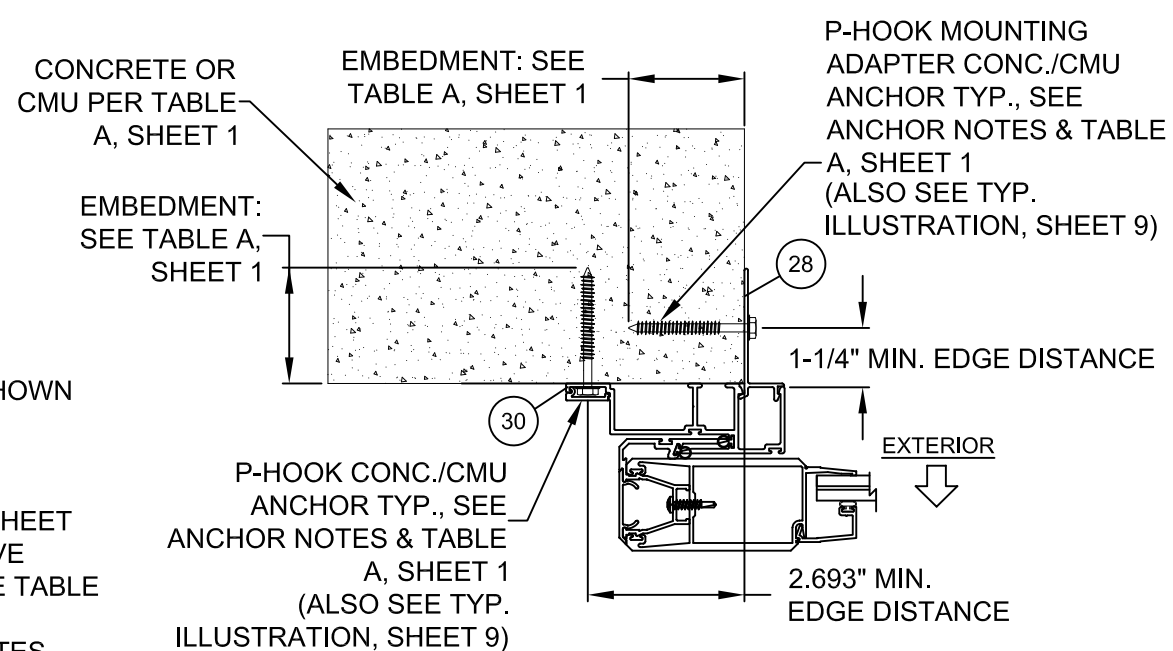
(DET Jw) P-HOOK FOR USE WITH FLAT SILL RISERS
PARTS #18, #20, #22 OR #24,
WOOD INSTALLATION
(SEE TABLES 1A, 2A & 3A
FOR WATER RATINGS) EXTERIOR MOUNT SHOWN,
MAY ALSO BE INSTALLED IN
INTERIOR CONDITION



(DET Jc) P-HOOK FOR USE WITH ANY SILL RISER
PARTS #18, #20, #22 OR #24,
CONCRETE/CMU INSTALLATION
(SEE TABLES 1A, 2A & 3A
FOR WATER RATINGS) INTERIOR MOUNT SHOWN,
MAY ALSO BE INSTALLED IN
EXTERIOR CONDITION



(DET Kw) P-HOOK FOR USE WITH BOX SILL RISERS
PARTS #19, #21, #23 OR #25,
METAL INSTALLATION
(SEE TABLES 1A, 2A & 3A
FOR WATER RATINGS) EXTERIOR
MOUNT
ONLY



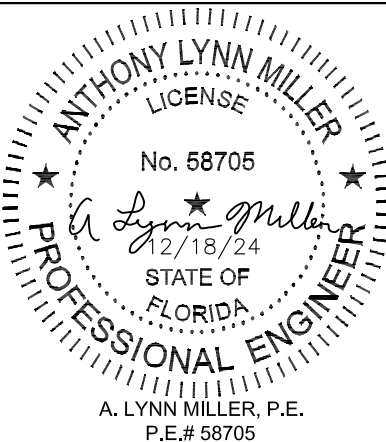
(DET Kc) P-HOOK FOR USE WITH BOX SILL RISERS
PARTS #19, #21, #23 OR #25,
CONCRETE INSTALLATION
(SEE TABLES 1A, 2A & 3A
FOR WATER RATINGS) EXTERIOR
MOUNT
ONLY

- NOTES:**
1. ALL DIMENSIONS SHOWN ARE BASED ON MIN. ALLOWED.
 2. FIGURES ON THIS SHEET ARE FOR ILLUSTRATIVE PURPOSES ONLY. SEE TABLE A, SHEET 1 FOR ALL APPROVED SUBSTRATES.
 3. SEE TABES 1-3, SHEETS 6-8 FOR REQUIRED P-HOOK AND P-HOOK MOUNTING ADAPTER ANCHOR QUANTITIES. ALSO SEE EXAMPLE ON SHEET 9.

PRODUCT RENEWED
as complying with the Florida
Building Code
NOA-No. 24-1219.08
Expiration Date 02/17/2030
By *Ishag I. Chanik*
Miami-Dade Product Control

REVISION: **REVISED CO. ADDRESS**
JR - 12/18/24

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date	02/28/22
		Drawn By	JENS ROSOWSKI
		DWG No.	PGT0130
		Sheet No.	14 OF 22
ALUMINUM SLIDING GLASS DOOR (LM)		Series	SGD770
ANCHORAGE DETAILS		Desc.	



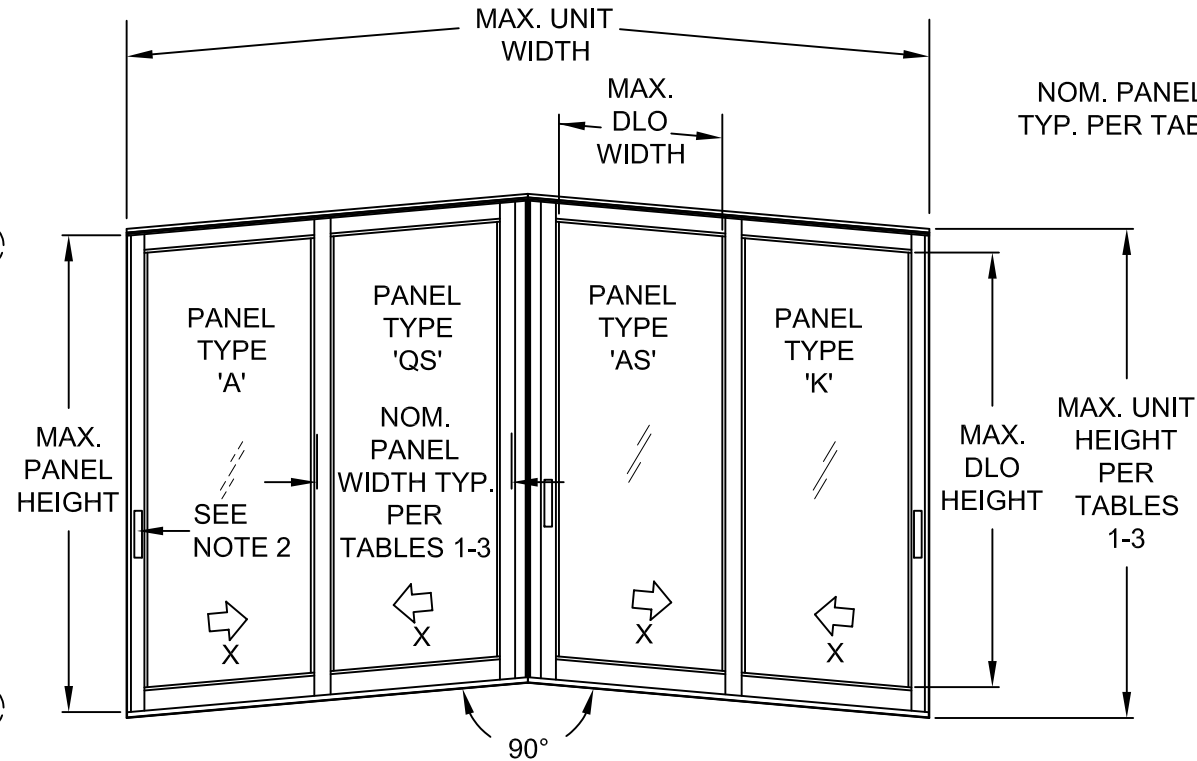
A. LYNN MILLER, P.E.
P.E.# 58705

CONFIG. EXAMPLES

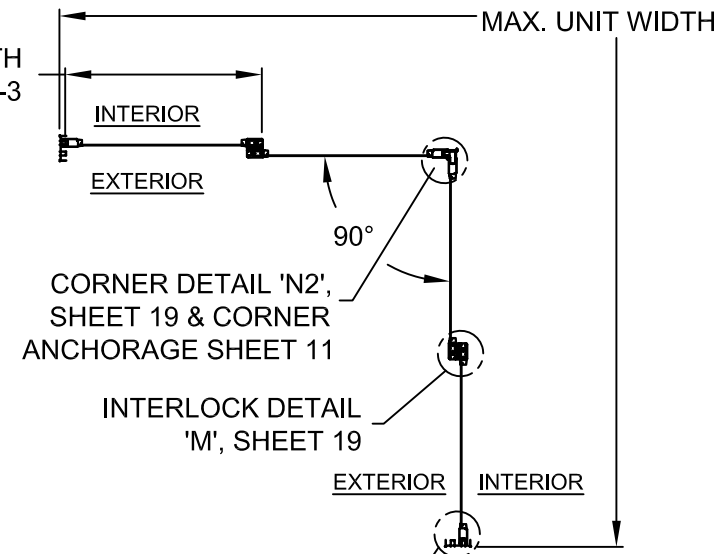
- NOTES:**
- 1) SEE SHEET 17 FOR INDIVIDUAL PANEL CONFIGURATIONS AS APPLICABLE. SEE DP/ANCHOR TABLES, SHEETS 6-8 FOR MAX. PANEL HEIGHT AND WIDTH. SEE SHEETS 18 & 19 FOR SECTION DETAILS AND SHEETS 12-14 FOR INSTALLATION DETAILS.
 - 2) (1) LOCK (ITEMS 75 & 107-110) AT EACH LOCKSTILE, LOCKING INTO KEEPER (ITEM 103) AT FRAME JAMB OR ASTRAGAL.
 - 3) PLEASE SEE APPLICABLE ASTRAGAL & INTERLOCK COMBINATIONS PER DP/ANCHOR TABLES.

HEADER DETAIL 'A', SHEET 18; INSTALLATION DETAILS 'Aw' & 'Ac', SHEETS 12 & 13

SILL DETAIL 'D', SHEET 18; INSTALLATION DETAILS 'Dw' & 'Dc', SHEETS 12 & 13

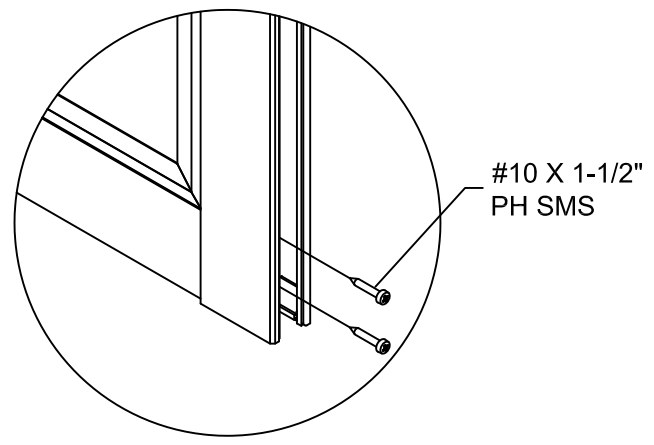


EXAMPLE: 90° INSIDE CORNER, 4 PANELS - XX/XX

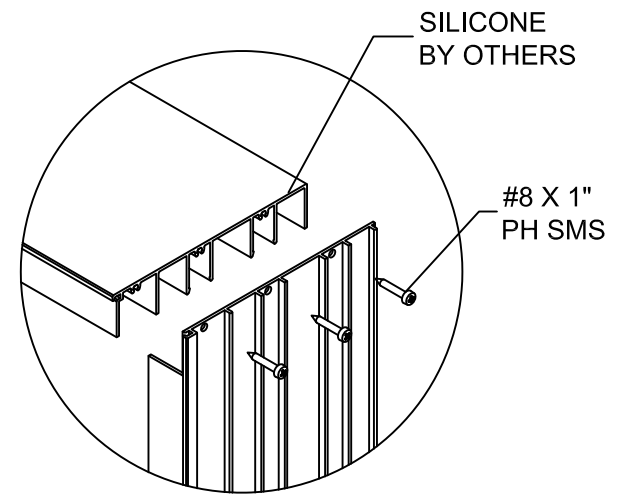


JAMB DETAIL 'G3', SHEET 18; INSTALLATION DETAILS 'Gw' & 'Gc', SHEETS 12 & 13

DLO WIDTH = NOM. PANEL WIDTH - 7"
 DLO HEIGHT = DOOR UNIT HEIGHT - 10.125"
 PANEL HEIGHT = DOOR UNIT HEIGHT - 1.866"




PANEL CORNER DETAIL

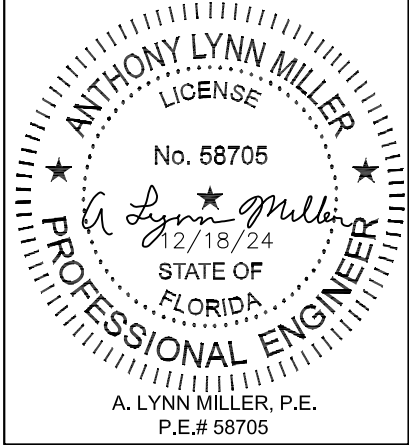


FRAME CORNER DETAIL

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 Miami-Dade Product Control

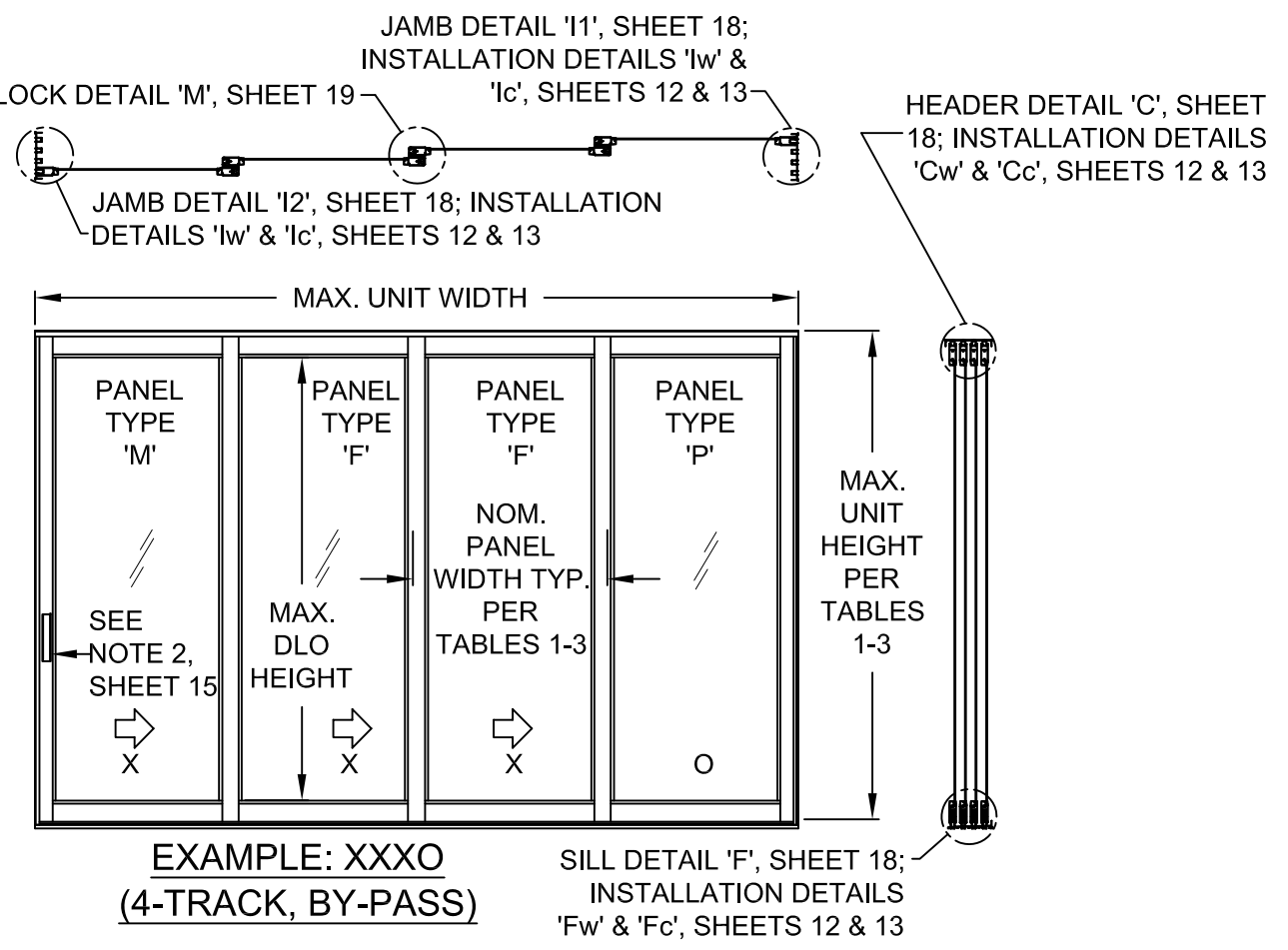
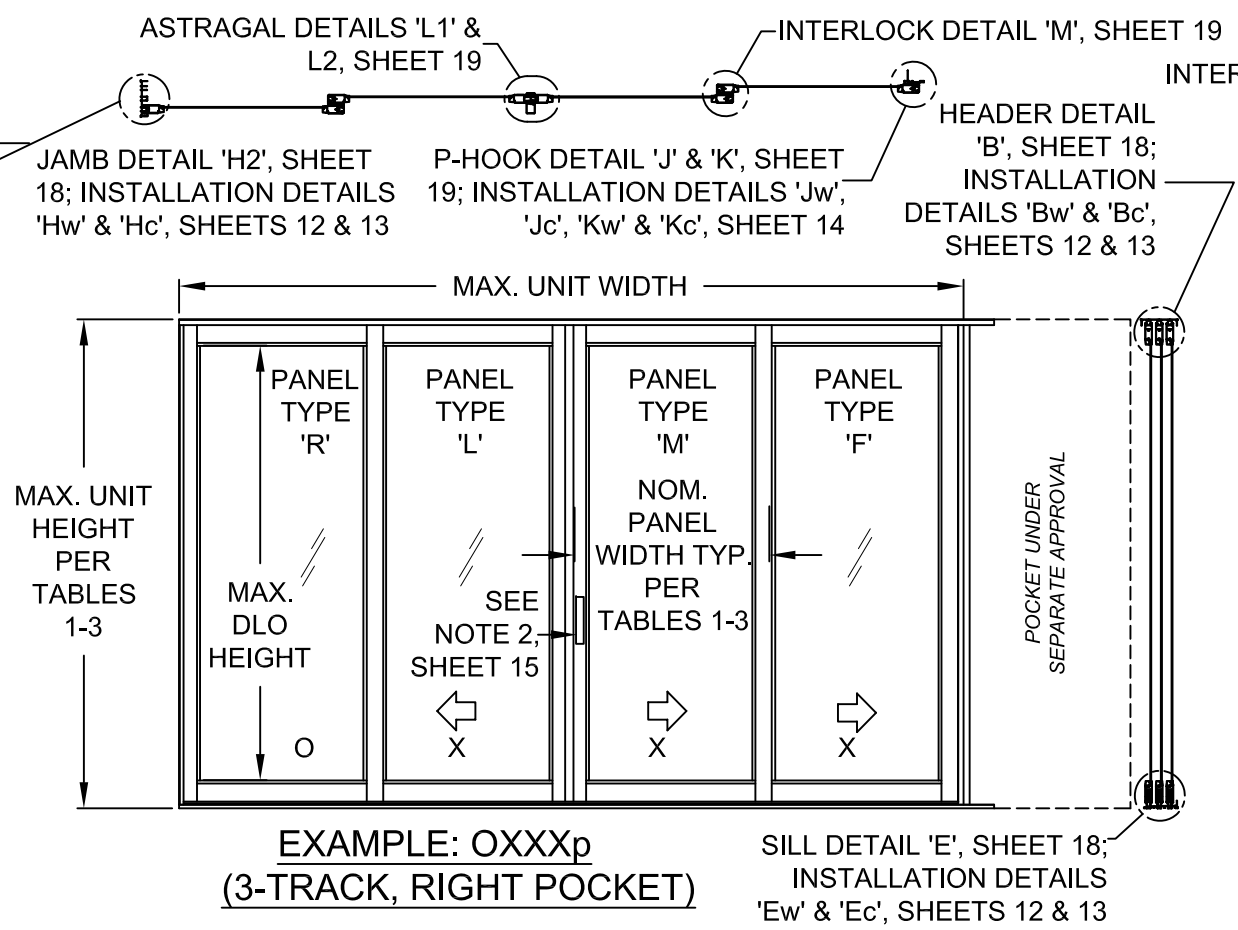
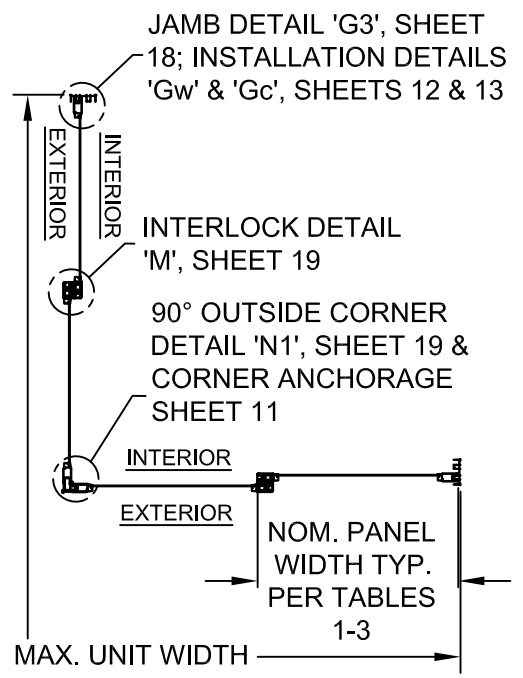
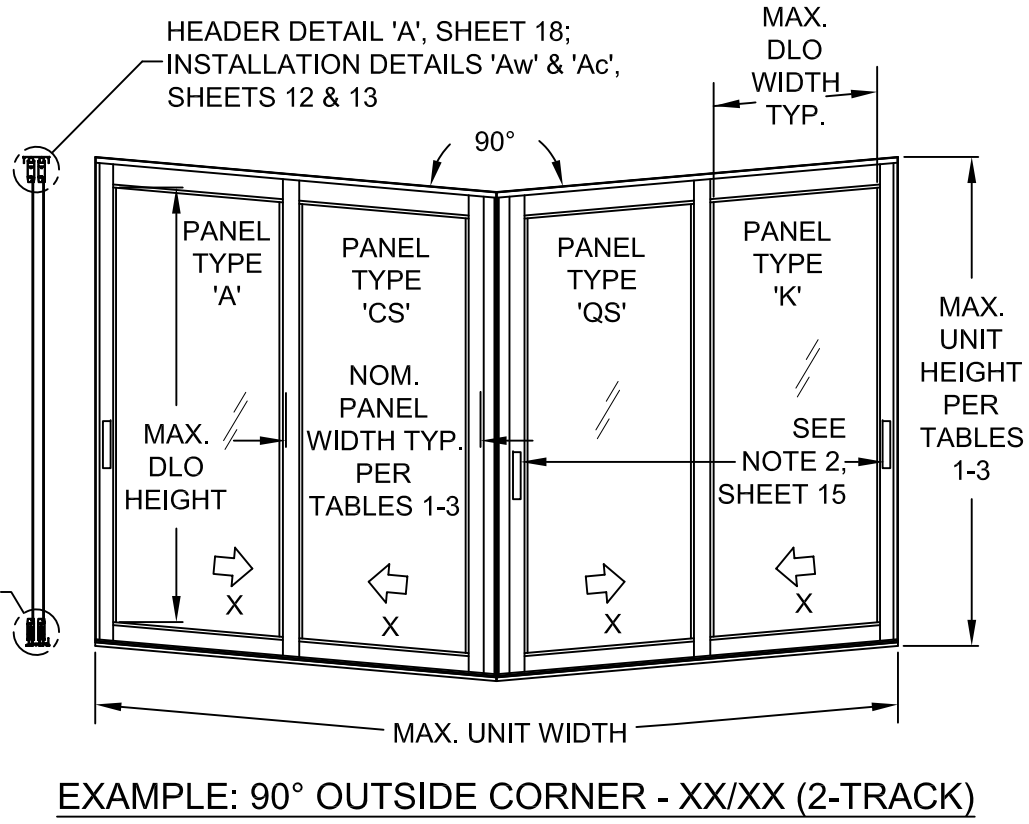
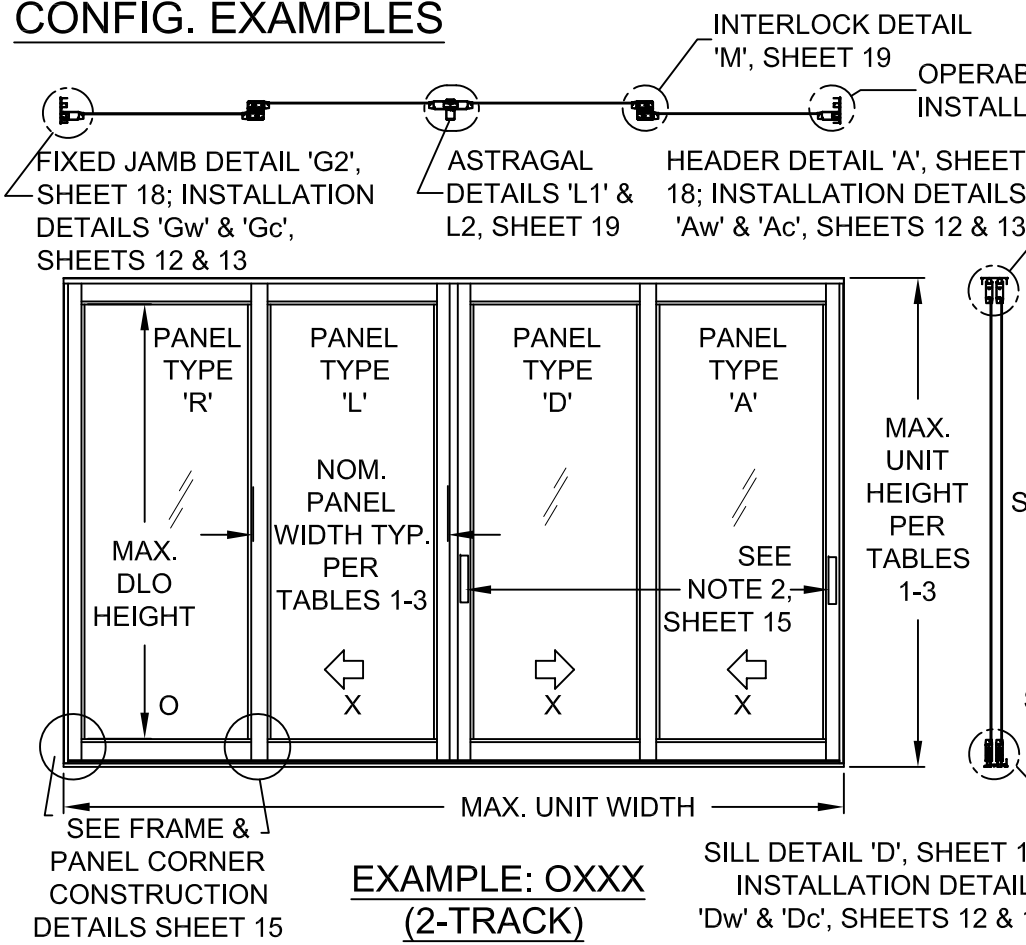
REVISION: Revised Co. Address
 JR - 12/18/24

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date	02/28/22
		Drawn By	JENS ROSOWSKI
 Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600	ALUMINUM SLIDING GLASS DOOR (LM)	DWG No.	15 OF 22
		Series	SGD770




CONFIG. EXAMPLES

FOR ALL DETAILS ON THIS SHEET, SEE NOTES ON SHEET 15



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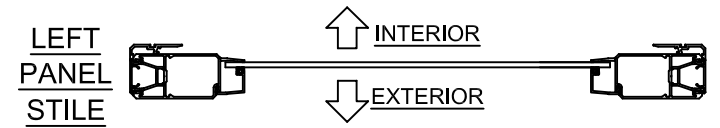
REVISION: JR - 12/18/24
REVISED CO. ADDRESS

PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	Date	02/28/22
		Drawn By	JENS ROSOWSKI
 Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600	ALUMINUM SLIDING GLASS DOOR (LM)	Sheet	16 OF 22
		Series	SGD770
EXAMPLE ELEVATION		No.	PGT0130

ANTHONY LYNN MILLER
LICENSE
No. 58705
A. Lynn Miller
12/18/24
STATE OF FLORIDA
PROFESSIONAL ENGINEER
A. LYNN MILLER, P.E.
P.E.# 58705

PANEL TYPES	PANEL'S RIGHT STILE TYPE															
	SINGLE INTERLOCK OUT	SINGLE INTERLOCK IN	FIXED STILE	LOCKSTILE W/ HANDLE	ASTRAGAL BOX OUT	ASTRAGAL BOX IN	ASTRAGAL BOX OUT W/ HANDLE	ASTRAGAL BOX IN W/ HANDLE	INT CORNER 90 LOCKSTILE W/ HANDLE #120	EXT CORNER 90 LOCKSTILE W/ HANDLE #119	EXT CORNER 90 RECEIVER W/ HANDLE #61 #118	INT CORNER 90 RECEIVER W/ HANDLE #61 #118	EXT CORNER 90 RECEIVER #118	EXT CORNER 135 RECEIVER W/ HANDLE #61 #31	INT CORNER 135 RECEIVER W/ HANDLE #61 #31	
SINGLE INTERLOCK OUT		F	PP	K				L (BOX OUT)	TR	TQ	TC	TA		TV	TW	
SINGLE INTERLOCK IN	B	E	P	A				C (BOX OUT)	C (BOX IN)	IC	SQ	SC	SA		SV	SW
FIXED STILE	RR	R			S (BOX OUT)	S (BOX IN)							FD	FC	FV	FW
LOCKSTILE W/ HANDLE	D	M			J (BOX OUT)	J (BOX IN)										
ASTRAGAL BOX OUT W/ HANDLE	LR (BOX OUT)															
ASTRAGAL BOX IN W/ HANDLE		N (BOX IN)														
ASTRAGAL BOX OUT			T (BOX OUT)	U (BOX OUT)												
ASTRAGAL BOX IN			T (BOX IN)	U (BOX IN)												
INT CORNER 90 LOCKSTILE W/ HANDLE #120	RT	CI														
EXT CORNER 90 LOCKSTILE W/ HANDLE #119	QT	QS														
EXT CORNER 90 RECEIVER W/ HANDLE #61 #118	CT	CS														
INT CORNER 90 RECEIVER W/ HANDLE #61 #118	AT	AS	DF													
EXT CORNER 90 RECEIVER #61 #118				CF												
EXT CORNER 135 RECEIVER W/ HANDLE #61 #31	VT	VS	VF													
INT CORNER 135 RECEIVER W/ HANDLE #61 #31	WT	WS	WF													

PANEL'S LEFT STILE TYPE	PANEL'S RIGHT STILE TYPE															
	SINGLE INTERLOCK OUT	SINGLE INTERLOCK IN	FIXED STILE	LOCKSTILE W/ HANDLE	ASTRAGAL BOX OUT	ASTRAGAL BOX IN	ASTRAGAL BOX OUT W/ HANDLE	ASTRAGAL BOX IN W/ HANDLE	INT CORNER 90 LOCKSTILE W/ HANDLE #120	EXT CORNER 90 LOCKSTILE W/ HANDLE #119	EXT CORNER 90 RECEIVER W/ HANDLE #61 #118	INT CORNER 90 RECEIVER W/ HANDLE #61 #118	EXT CORNER 90 RECEIVER #118	EXT CORNER 135 RECEIVER W/ HANDLE #61 #31	INT CORNER 135 RECEIVER W/ HANDLE #61 #31	
SINGLE INTERLOCK OUT		F	PP	K				L (BOX OUT)	TR	TQ	TC	TA		TV	TW	
SINGLE INTERLOCK IN	B	E	P	A				C (BOX OUT)	C (BOX IN)	IC	SQ	SC	SA		SV	SW
FIXED STILE	RR	R			S (BOX OUT)	S (BOX IN)							FD	FC	FV	FW
LOCKSTILE W/ HANDLE	D	M			J (BOX OUT)	J (BOX IN)										
ASTRAGAL BOX OUT W/ HANDLE	LR (BOX OUT)															
ASTRAGAL BOX IN W/ HANDLE		N (BOX IN)														
ASTRAGAL BOX OUT			T (BOX OUT)	U (BOX OUT)												
ASTRAGAL BOX IN			T (BOX IN)	U (BOX IN)												
INT CORNER 90 LOCKSTILE W/ HANDLE #120	RT	CI														
EXT CORNER 90 LOCKSTILE W/ HANDLE #119	QT	QS														
EXT CORNER 90 RECEIVER W/ HANDLE #61 #118	CT	CS														
INT CORNER 90 RECEIVER W/ HANDLE #61 #118	AT	AS	DF													
EXT CORNER 90 RECEIVER #61 #118				CF												
EXT CORNER 135 RECEIVER W/ HANDLE #61 #31	VT	VS	VF													
INT CORNER 135 RECEIVER W/ HANDLE #61 #31	WT	WS	WF													

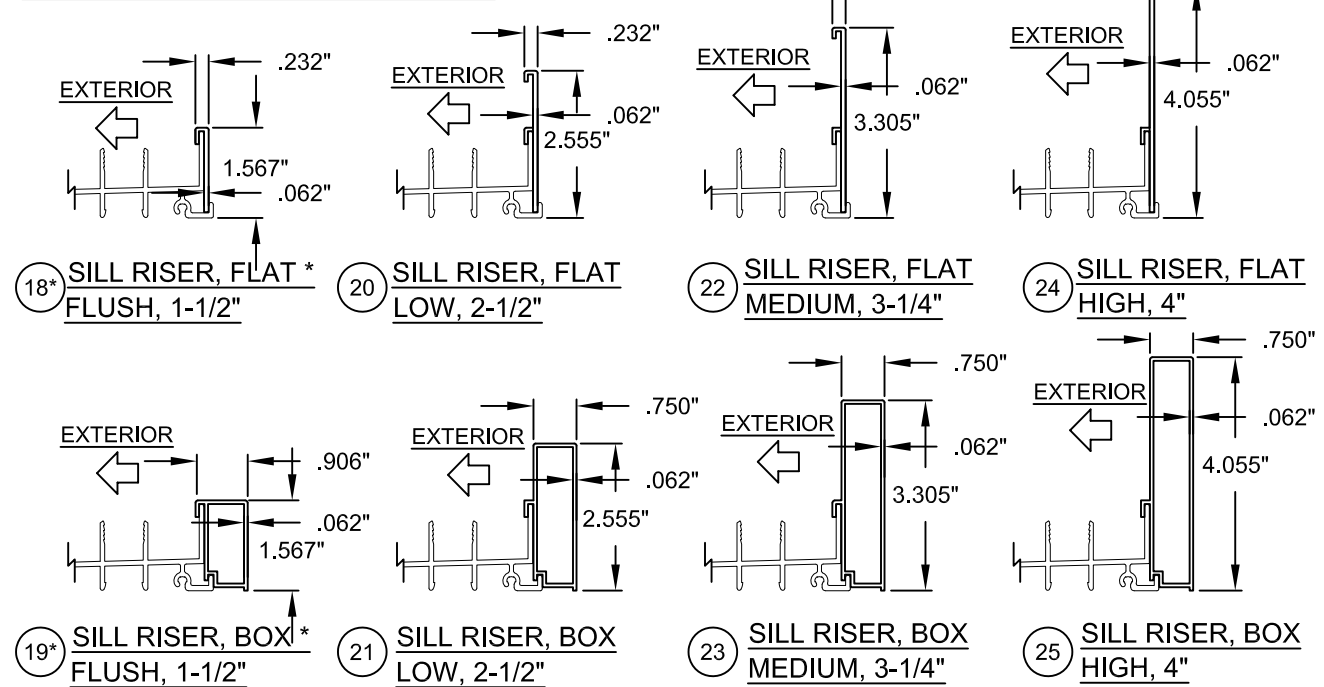


PANEL "E" SHOWN. SEE TABLE FOR OTHER PANEL TYPES AND APPLICABLE STILE/ASTRAGAL REQUIREMENTS.

PANEL NOTES:

- SEE DP TABLES 1-3, SHEETS 6-8 FOR PANEL SIZES & DESIGN PRESSURE.
- PANEL TYPES NOT SHOWN OR CROSSED OFF ARE NOT REQUIRED FOR ANY CONFIGURATIONS AND ARE NOT AVAILABLE.
- 90° ASTRAGALS TO USE HEAVY-DUTY STILES (#61), CORNER RECEIVER (#118) AND EITHER EXTERIOR (#119) OR INTERIOR (#120) CORNER ASTRAGALS.
- 135° ASTRAGALS TO USE HEAVY-DUTY STILES (#61) AND CORNER ADDON (#31).

SILL RISERS OPTIONS



* NOT VALID FOR WATER INFILTRATION RESISTANCE REQUIREMENTS, SEE SHEETS 6-8

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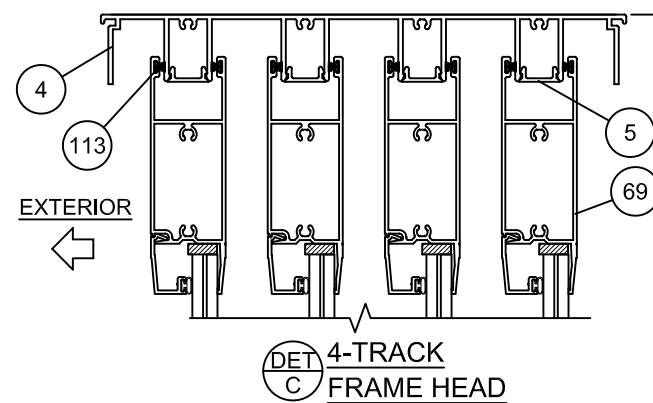
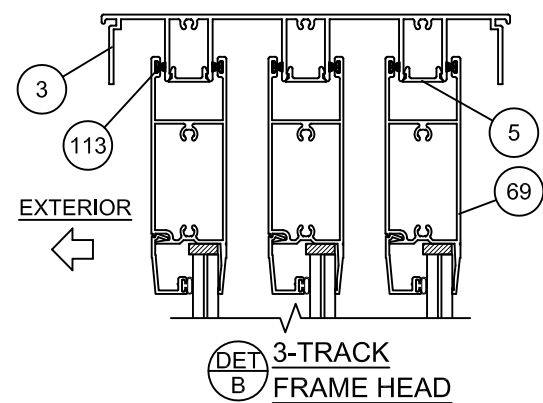
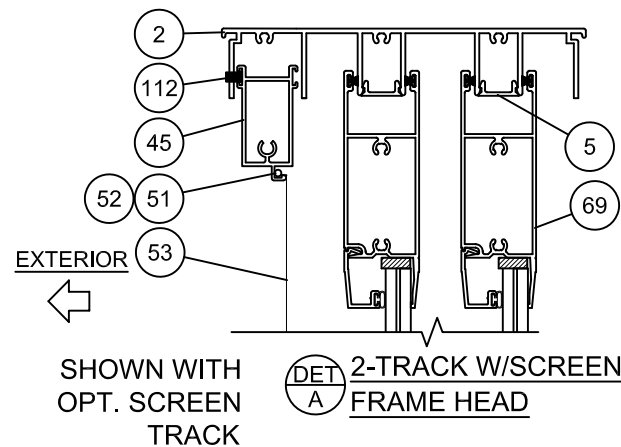
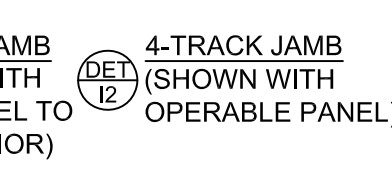
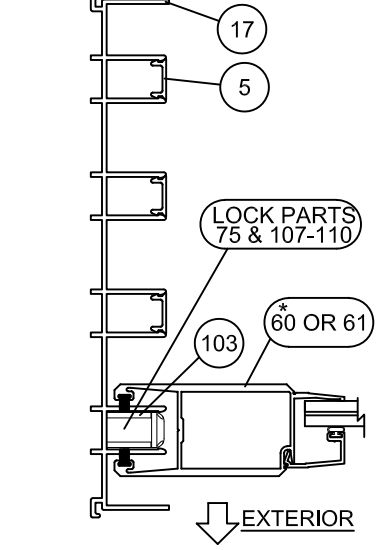
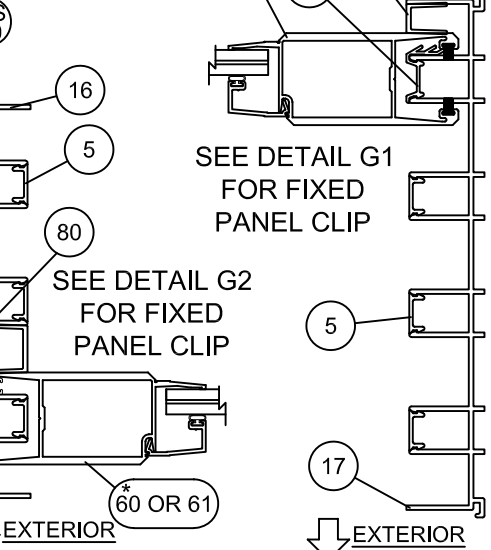
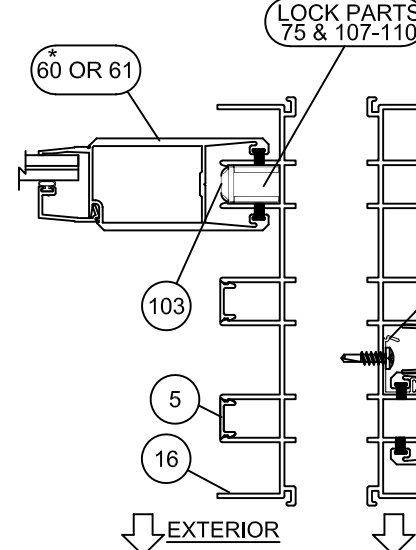
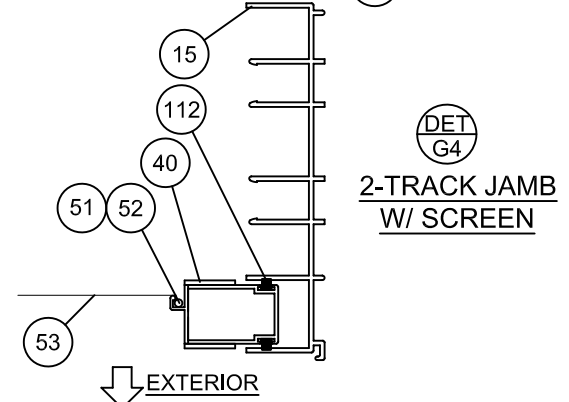
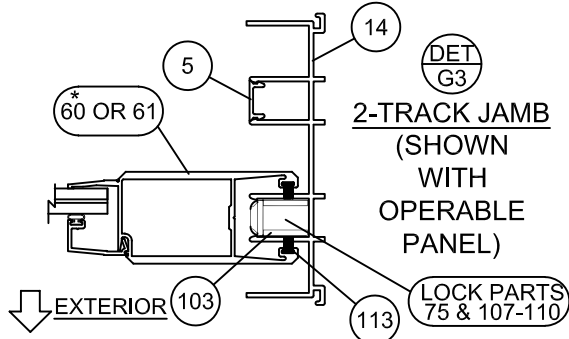
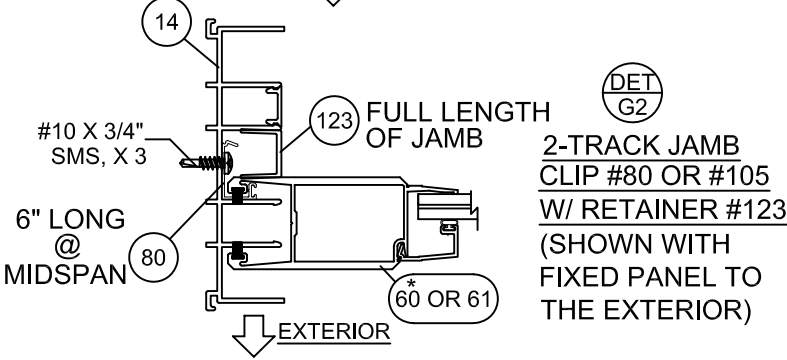
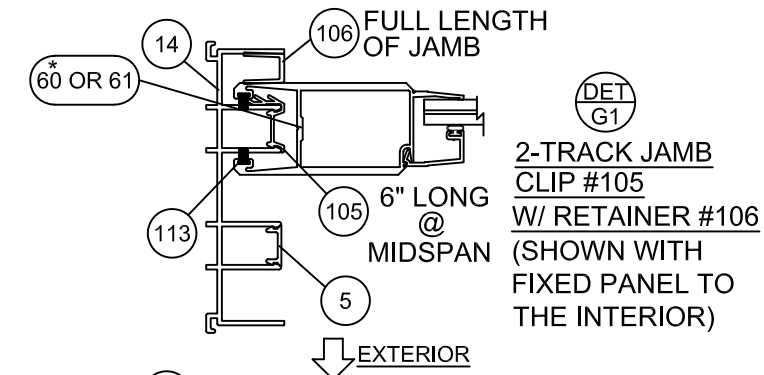
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		By	JENS ROSOWSKI
ALUMINUM SLIDING GLASS DOOR (LM)	PANEL TYPES	DWG No.	PGT0130
		Sheet	17 OF 22
SGD770			

PGT
 Custom Windows and Doors
 3400 PRECISION DRIVE
 N. VENICE, FL 34275
 (941) 480-1600

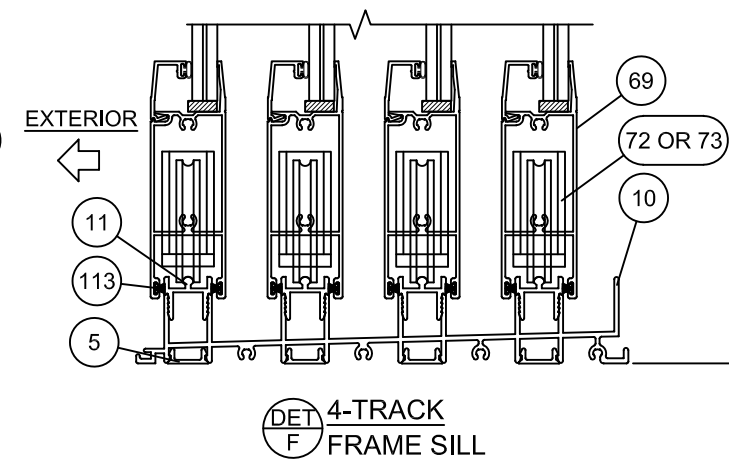
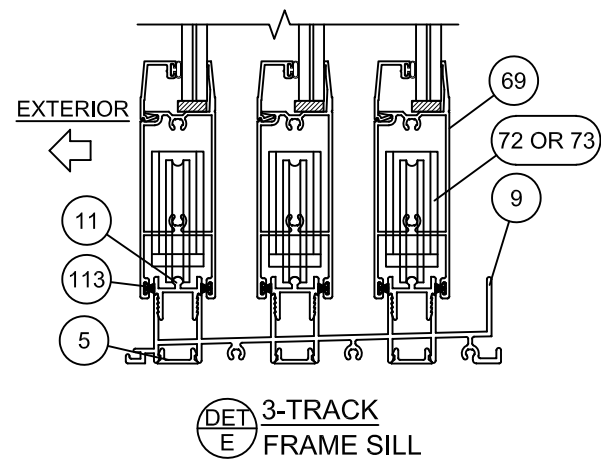
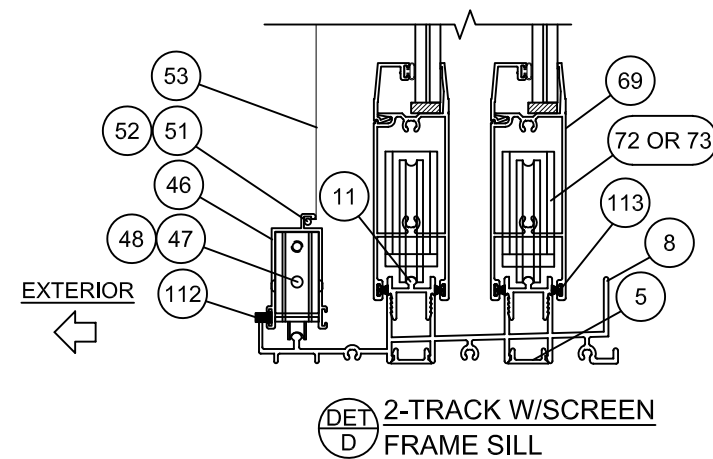
ANTHONY LYNN MILLER
 LICENSE
 No. 58705
 12/18/24
 STATE OF FLORIDA
 PROFESSIONAL ENGINEER
 A. LYNN MILLER, P.E.
 P.E.# 58705

ASSEMBLY DETAILS

(SEE SHEETS 12-14 FOR FOR INSTALLATION DETAILS)




MAX. UNIT HEIGHT PER TABLES 1-3

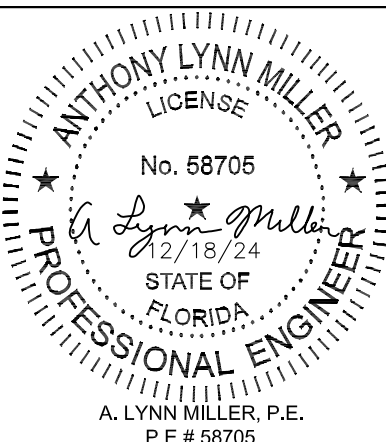


* ITEM 61 SHOWN, ITEM 60 ALSO APPLICABLE, SEE TABLES 1-3, SHEETS 6-8 FOR DP (PSF) ASSOCIATED WITH STILE.

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		Drawn By	JENS ROSOWSKI
 Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600	ALUMINUM SLIDING GLASS DOOR (LM)	DWG No.	PGT0130
		Sheet	18 OF 22
Series	VERTICAL SECTION DETAILS	Desc.	SGD770



A. LYNN MILLER, P.E.
P.E.# 58705

TABLE 5:

Item	PGT Dwg. #	PGT #	Description
1	17306	617306	2-TRACK HEAD
2	17303	617303	2-TRACK HEAD WITH SCREEN RAIL
3	17309	617309	3-TRACK HEAD
4	17312	617312	4-TRACK HEAD
5	17314	617314	FRAME SCREW COVER
6	17317	617317	FRAME HEAD/JAMB ADD-ON
7	17304	617304	2-TRACK SILL
8	17301	617301	2-TRACK SILL WITH SCREEN RAIL
9	17307	617307	3-TRACK SILL
10	17310	617310	4-TRACK SILL
11	17313	617313	FRAME SILL TRACK INSERT
12	17315	617315	FRAME SILL SCREEN ADD-ON (SEE NOTE 3)
13	17316	617316	FRAME SILL SCREEN END ADD-ON (SEE NOTE 3)
14	17305	617305	2-TRACK JAMB
15	17302	617302	2-TRACK JAMB WITH SCREEN RAIL
16	17308	617308	3-TRACK JAMB
17	17311	617311	4-TRACK JAMB
18	17322	617322	SILL RISER - FLAT, FLUSH, 1-1/2"
19	17319	617319	SILL RISER - BOX, FLUSH, 1-1/2"
20	17321	617321	SILL RISER - FLAT, LOW, 2-1/2"
21	17318	617318	SILL RISER - BOX, LOW, 2-1/2"
22	17355	617355	SILL RISER - FLAT, MEDIUM, 3-1/4"
23	17354	617354	SILL RISER - BOX, MEDIUM, 3-1/4"
24	17323	617323	SILL RISER - FLAT, HIGH, 4"
25	17320	617320	SILL RISER - BOX, HIGH, 4"
26	17333	617333	POCKET P-HOOK
27	7070	67070	NEOPRENE BULB WSTP FOR P-HOOK
28	17334	617334	POCKET P-HOOK MOUNT
29	17335	617335	P-HOOK COVER
30	17348	617348	POCKET P-HOOK FOR BOX RISER
31	17378	617378	135 CORNER
32	17376	617376	135 FIXED MOUNT
ITEMS 40-53 ARE SCREEN PARTS:			
40	4319	612258	SCREEN SIDE RAIL - LOCKSTILE
41		7LOCKWGSK	SCREEN LOCKSET
42		41818	SCREEN KEEPER SPACER SET
43	8152	68152	SCREEN INTERLOCK ADAPTER
44	4428	64428	SCREEN DOUBLE INTERLOCK
45	4317	612256	SCREEN TOP RAIL
46	4318	612257	SCREEN BOTTOM RAIL

TABLE 5:

Material	Min. F _y	Min. F _u
#12 Steel Screw	92 ksi	120 ksi
#12 18-8 Screw	60 ksi	95 ksi
#12 410 Screw	90 ksi	110 ksi
1/4" DeWalt/Elco Aggre-Gator®	57 ksi	96 ksi
1/4" Elco UltraCon®	155 ksi	177 ksi
1/4" DeWalt UltraCon+®	148 ksi	164 ksi
1/4" 410 SS DeWalt/Elco CreteFlex®	127.4 ksi	189.7 ksi
6063-T5 Aluminum	16 ksi	22 ksi
A36 Steel	36 ksi	58 ksi
Gr. 33 Steel Stud	33 ksi	45 ksi


Item	PGT Dwg. #	PGT #	Description
47	668	7SRAZ	STANDARD ROLLER
48	668	7SRAX	STANDARD ROLLER - ST. STL.
49	4344	64344	SCREEN ASTRAGAL
50	17349	617349	OXO SCREEN ASTRAGAL ADAPTER
51	1692	61692	SCREEN SPLINE - .165"
52	1694	61694	SCREEN SPLINE - .150"
53		61816C20	SCREEN CLOTH
54	1725		1/2" X 4" X 1/16" SET. BLOCK, NEOPRENE 85 +/-5
55	1726		1" X 4" X 1/16" SET. BLOCK, NEOPRENE 85 +/-5
60	17325	617325	PANEL STILE
61	17326	617326	PANEL STILE (HEAVY DUTY)
62	17327	617327	INTERLOCK ADAPTOR
63	1225	6TP248	VINYL BULB WSTP. - THIN (INSIDE INTERLOCK)
64	1729	71729	SILL END WEATHERSTRIP PAD
65	17328	617328	INTERLOCK SCREW COVER
67	17329	617329	ASTRAGAL
68	17339	617339	HEAVY DUTY ASTRAGAL
69	17324	617324	TOP & BOTTOM RAIL
70	17350	417350	WEATHERSTRIP EXTENSION (INJECTION MOLDED)
71	1695	71695	1-1/2" X 1" X 3/4" HIGH FIN SEAL DUST PLUGS
72	8153	78153X	TANDEM ST. STL. ROLLER ASSY.
73	8153	78153N	TANDEM NYLON ROLLER ASSY.
74		SILICONE	DOW-791, 899, 983, 995 OR GE-7700
75	8185	78185X	GEMINI MORTICE 3-PLY DUAL LOCK W/LONG TRIM PLATE
76		71032X1FPFX	#10-32 X 1" FL. SS SCREW W/ TYPE "F" TIP
77		7103239	10-32 STEEL ZINC U-NUT
79	17357	617357	1" IG BEAD
80	17359	617359	7/16" BEAD / FIXED PANEL CLIP
81	17360	617360	9/16" BEAD
82	1224	6TP247K	VINYL BULB WEATHERSTRIP
83	61745	1745	LOWE INC, 1/2" X 1/16" SGL. SIDE ADH. TAPE, POLYETH.
100	8052	48052	ROLLER ADJ. HOLE PLUG
101		72087	JAMB BUMPER
102	1696	71696	DUST PLUG
103	8186	78186X	1" KEEPER
104	653	7SDKEEP	SCREEN LOCK KEEPER
105	17344	617344	FIXED PANEL CLIP - 6" LONG
106	17352	617352	FIXED PANEL RETAINER - 9/16"
107	1739	71739	HANDLE KIT - INTERIOR RAISED WITH THUMB TURN
108	1740	71740	HANDLE KIT - RAISED EXTERIOR HANDLE
109	1731	78162SN	HANDLE KIT - RECESSED INTERIOR WITH THUMB TURN
110	1732	78178	HANDLE KIT - RECESSED EXTERIOR PULL
111		710X34PPSDAX	#10 X 3/4" PH. PN. TEK - S.S.
112	1235	67S16	WSTP, .270 X .170 - FIN SEAL
113	1712	64066	.187" X .230" FINSEAL
114		710X115PPX	#10 X 1-1/2"
115		710XPPT	#10 X 1"
116		720X1X	#14-20 X 1" S.S.
117		720X112X	#14-20 X 1-1/2" S.S.
118	17336	617336	90 DEGREE CORNER RECEIVER
119	17337	617337	90 DEGREE OUTSIDE CORNER ASTRAGAL
120	17338	6117338	90 DEGREE INSIDE CORNER ASTRAGAL
123	17352	617352	FIXED PANEL RETAINER, 7/8"

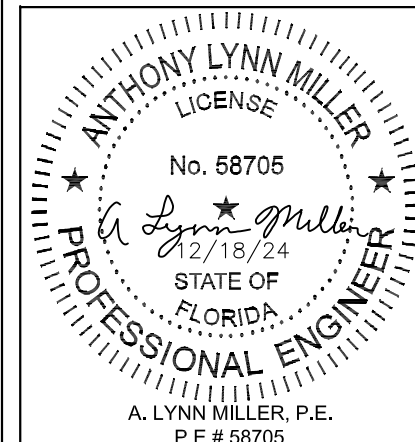
NOTES:

- 1) ALL ALUMINUM = 6063-T6
- 2) ITEMS # 33-39, 56-59, 66, 78, 84-99, 121 & 122 ARE NOT USED AND ARE NOT PART OF THIS APPROVAL.
- 3) USE OF #12 OR #13 REQUIRES MIN. #10 SMS OR 3/16" MASONRY ANCHORS @ 24" MAX. O.C.

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Miami-Dade Product Control

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JR - 12/18/24

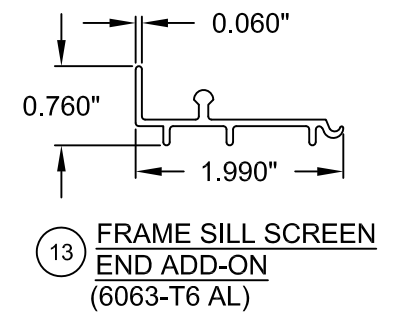
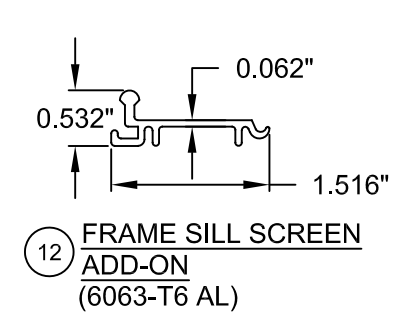
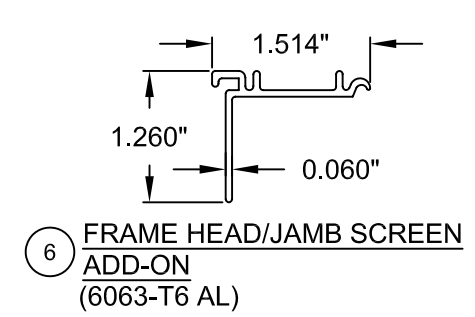
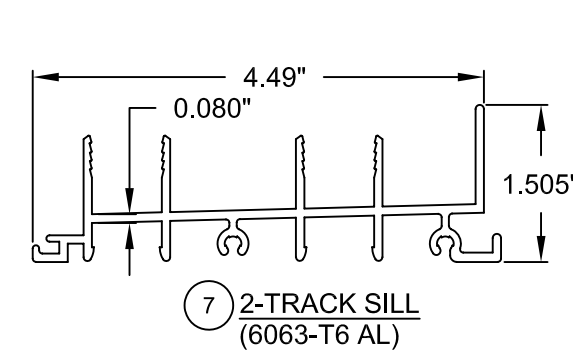
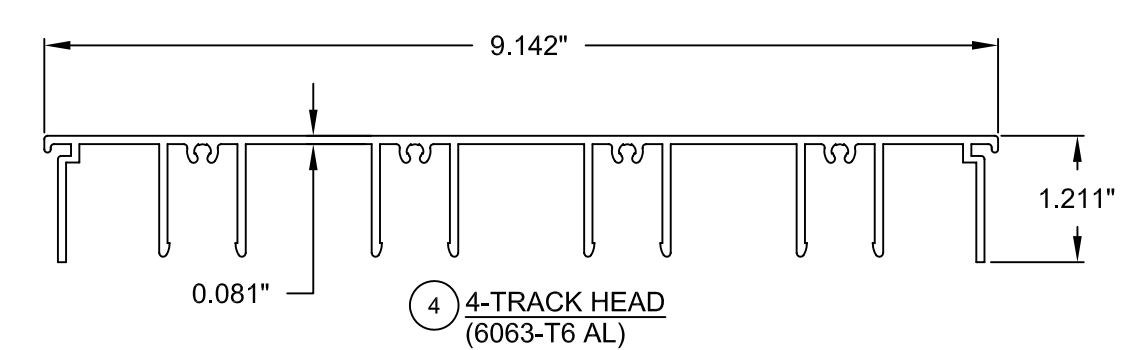
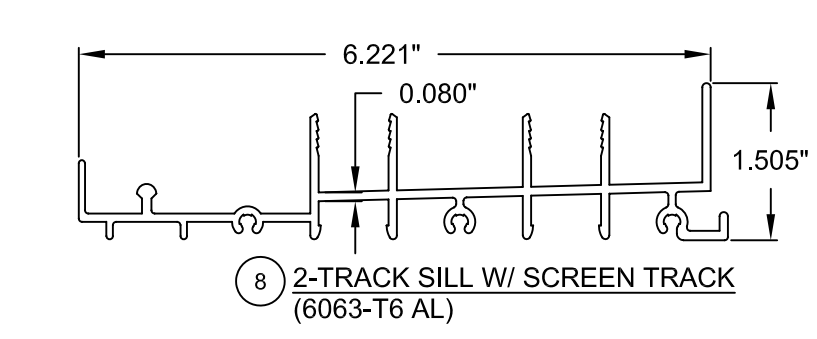
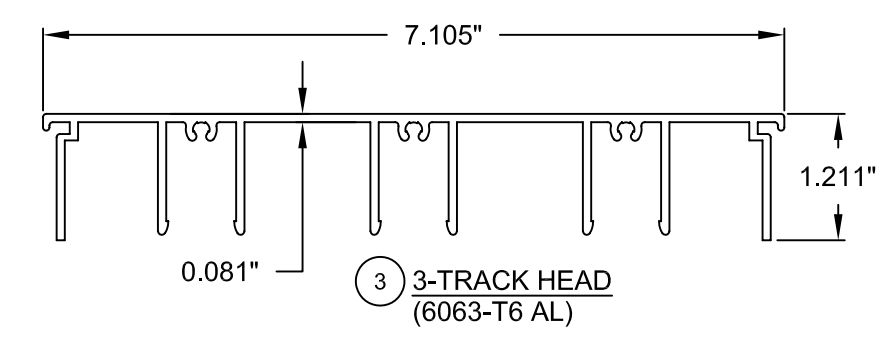
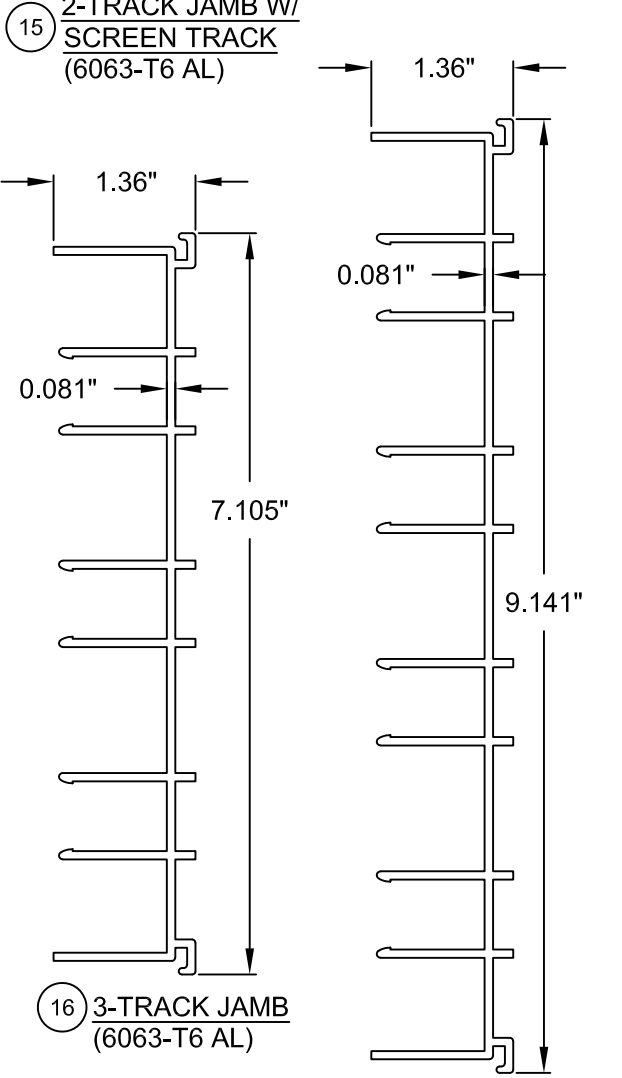
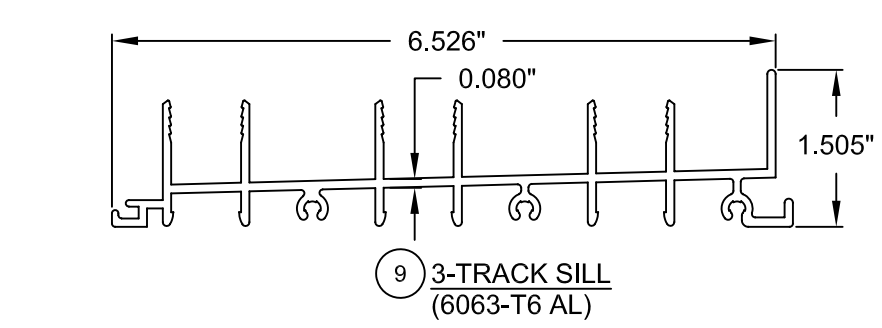
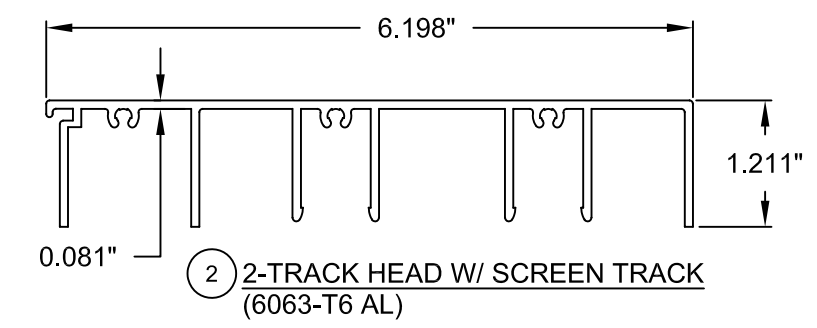
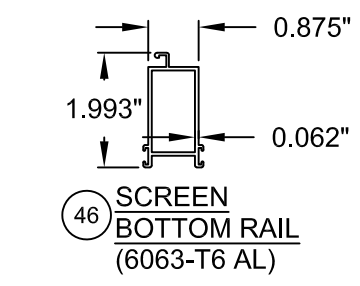
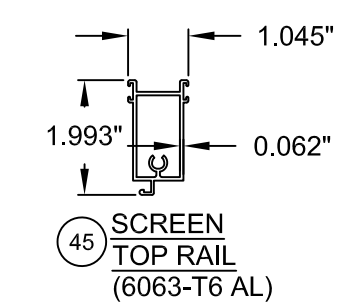
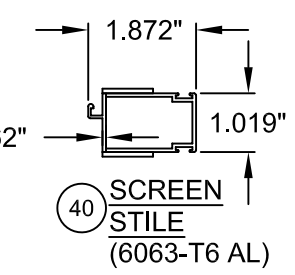
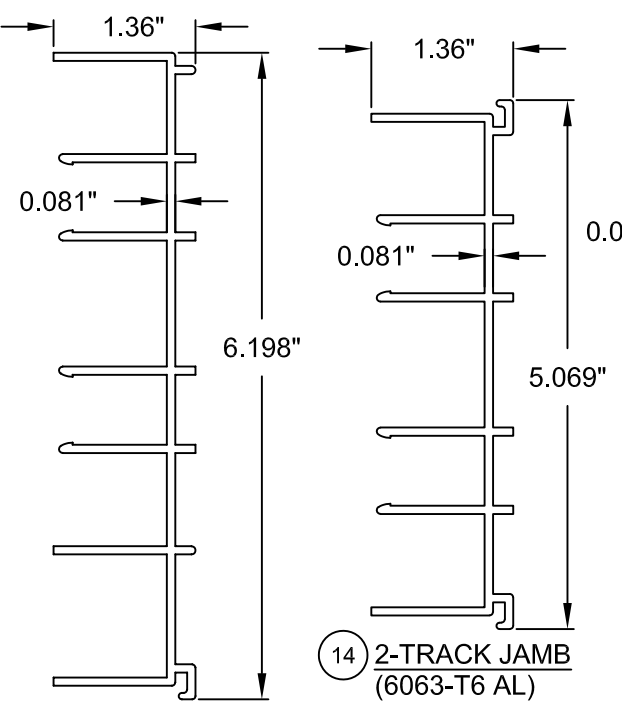
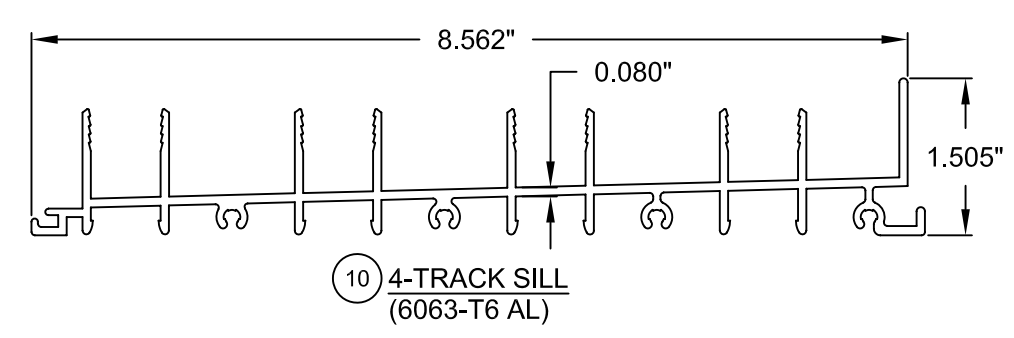
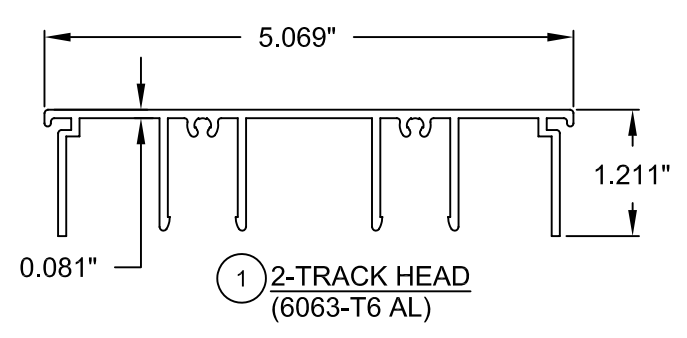
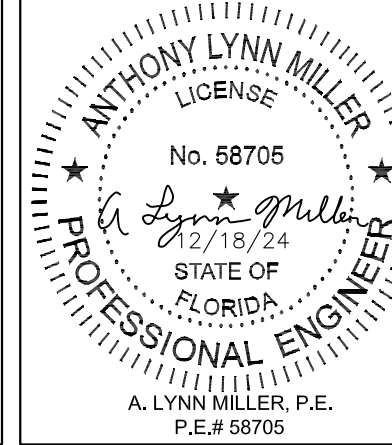
 PGT Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600	PREPARED BY A. LYNN MILLER 1070 TECHNOLOGY DRIVE N. VENICE, FL 34275 (941) 480-1600	REGISTRATION #29296	02/28/22	JENS ROSOWSKI	H
		ALUMINUM SLIDING GLASS DOOR (LM)		By	PGT0130
		BILL OF MATERIALS		No.	20 OF 22
		SGD770	Sheet		



PRODUCT RENEWED
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 Building Code
 NOA-No. 24-1219.08
 Expiration Date 02/17/2030
 By *Ishaq I. Chank*
 Miami-Dade Product Control

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		By	JENS ROSOWSKI
PGT Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600	ALUMINUM SLIDING GLASS DOOR (LM) EXTRUSIONS	No.	PGT0130
		Sheet	21 OF 22
Series	Desc.	SGD770	



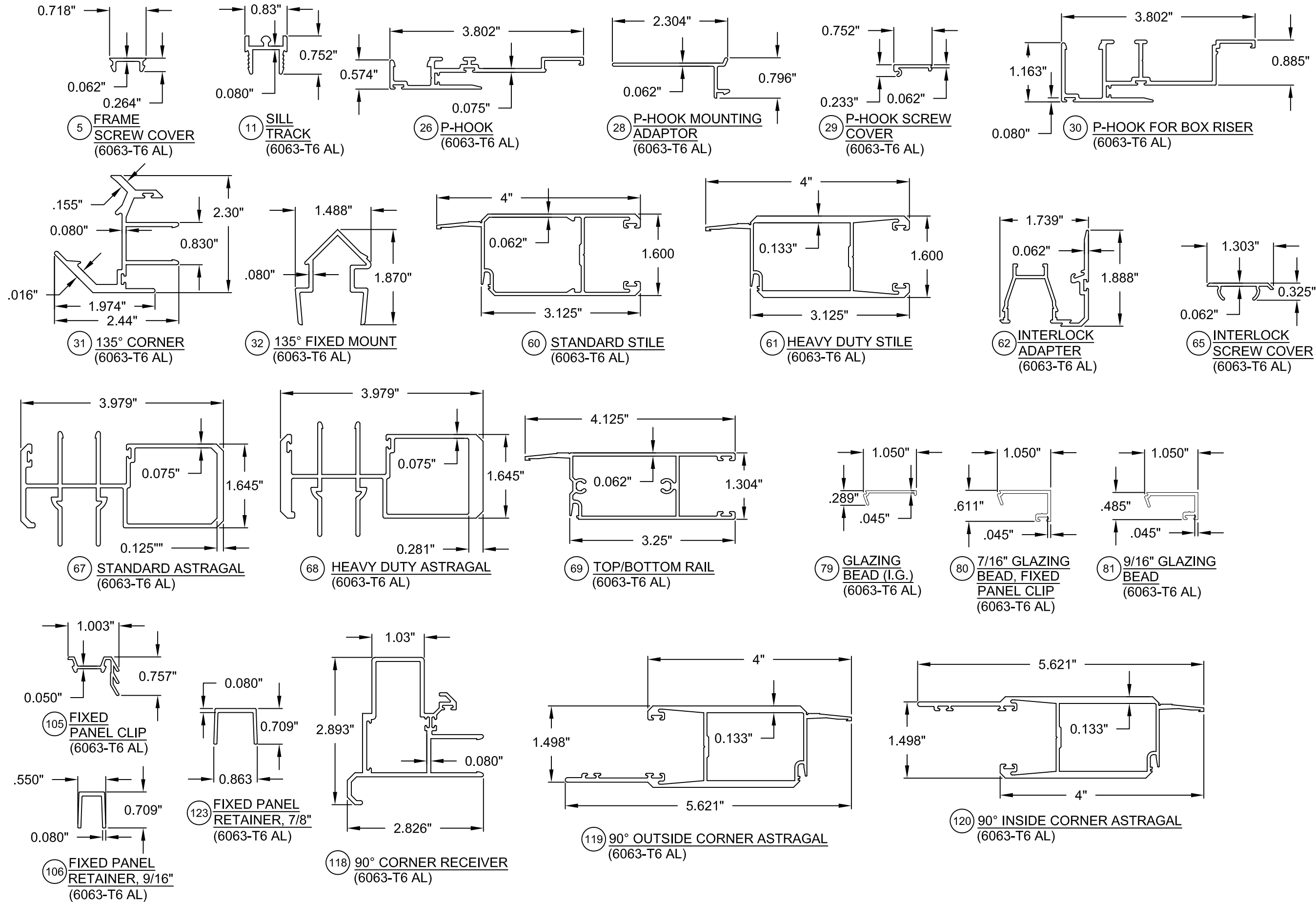
REQUIRES MIN. #10 SMS
 OR 3/16" MASONRY
 ANCHORS @ 24" MAX. O.C.


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SEE SHEET 17 FOR SILL RISERS.

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 Custom Windows and Doors 3400 PRECISION DRIVE N. VENICE, FL 34275 (941) 480-1600	ALUMINUM SLIDING GLASS DOOR (LM)	EXTRUSIONS	Sheet	22 OF 22
			Desc.	SGD770
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